

UPC



E6351250

ORDER NO. 25705

BARREL LENGTH 24"

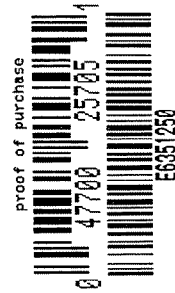
CAPACITY * 6

* INCLUDES 1 IN CHARGE

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERMONT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351250

48
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26PR

5705 E6351250



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MODEL 700™ M24

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SERIAL NO.



E6351250

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 635 1250

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>7</u>	6/2/97	JW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	6/2/97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21.5</u> <u>20.5</u>	6/2/97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/18/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/4/97	RP
	M) IRON SIGHT ALIGNMENT		6/4/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/4/97	RP
640	GALLERY TEST AND TARGET	Right 83 Left 67.	6/11/97	JW
	A) MALFUNCTIONS		6/11/97	JW
	B) PIERCED PRIMERS		6/11/97	JW
645	INSPECT FOR LIVE AMMO		6/11/97	6/11 NE
655	FINAL INSPECTION A) HEADSPACE		6/18/97	RP
	B) TRIGGER PULL	<u>2.57</u> <u>2.74</u> <u>2.78</u> <u>2.82</u> <u>2.57</u>	6-13-97	CK
	C) FUNCTION		6/18/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351250
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0403333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.380333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .382466

THE AMR FOR THIS RIFLE IS: 1.297

CENTROIDAL DISTANCES

Ø TO	1	.788752
1 TO	2	.899165
1 TO	3	.532272

+ 2 <----POA
3

1

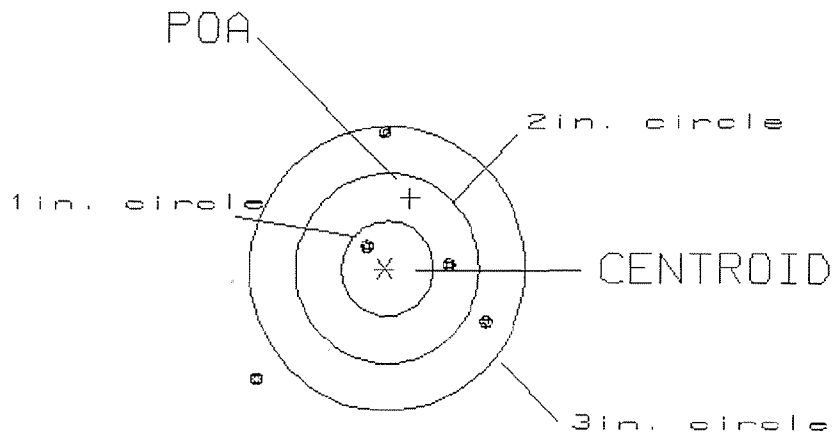
PATTERN #: 1

POA TO CENTROID: .788
 MIN RADIUS : .326
 MEAN RADIUS : 1.091
 MAX RADIUS : 1.807
 CENTROID X : -.273
 CENTROID Y : -.740

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6341250

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.48
 VS= 2.60
 GS= 2.93

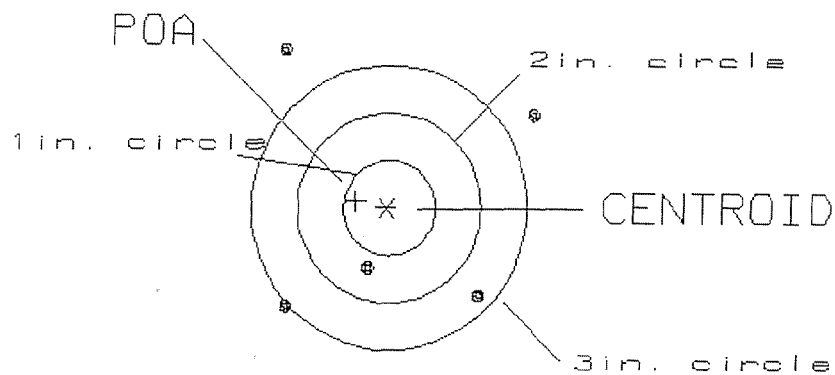
1
 2
 4

PATTERN #: 2
 POA TO CENTROID: .338
 MIN RADIUS : .668
 MEAN RADIUS : 1.461
 MAX RADIUS : 1.963
 CENTROID X : .330
 CENTROID Y : -.073

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG31250

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.68
 US= 2.65
 GS= 3.33

0
 1
 2

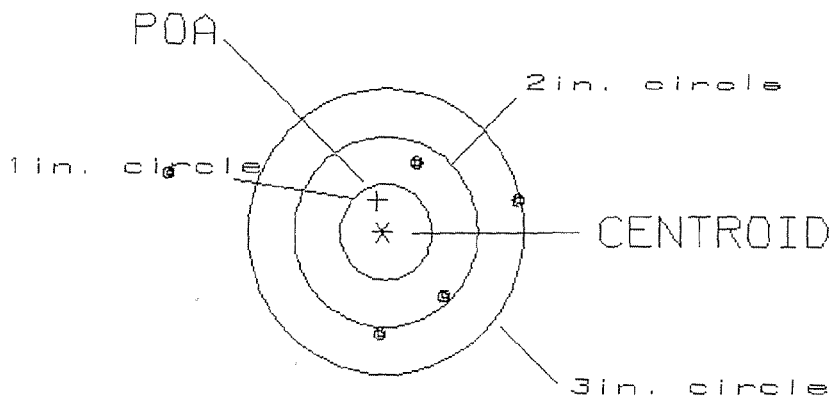
PATTERN #: 030

POA TO CENTROID: .334
 MIN RADIUS : .828
 MEAN RADIUS : 1.340
 MAX RADIUS : 2.419
 CENTROID X : .064
 CENTROID Y : -.328

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6341250

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.76
 VS= 1.76
 GS= 3.76

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351250

DATE 5-30-99

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.72	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.83	2.60	
PULL #3	2.73	2.69	2.33	
PULL #4	2.60	2.70	2.22	
PULL #5	2.85	2.40	2.24	
TOTAL	13.37	13.34	11.74	
AVG.	2.674	2.668	2.348	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	2.99		
PULL #2	2.94	2.91		
PULL #3	2.82	2.92		
PULL #4	3.00	3.00		
PULL #5	2.99	2.80		
TOTAL	14.68	14.62		
AVG.	2.936	2.924		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.67		3.83
PULL #2	3.97	3.80		3.86
PULL #3	3.94	3.85		4.00
PULL #4	4.01	3.70		3.75
PULL #5	3.90	3.67		4.08
TOTAL	19.76	18.69		19.50
AVG.	3.952	3.738		3.904