

UPC



E6351251

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351251

26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.121667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0566667$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.134216$

THE AMR FOR THIS RIFLE IS: 1.227

CENTROIDAL DISTANCES

Ø TO 1	.540231
1 TO 2	.581868
1 TO 3	.72719

1

2⁺
3

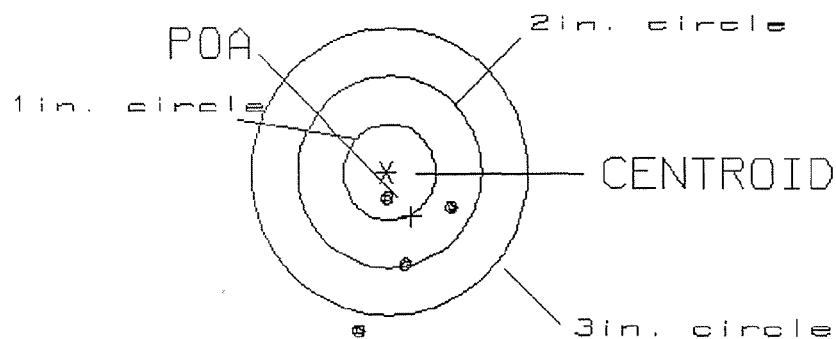
<----POA

PATTERN #: 1
 POA TO CENTROID: .540
 MIN RADIUS : .238
 MEAN RADIUS : 1.367
 MAX RADIUS : 3.225
 CENTROID X : -.275
 CENTROID Y : .465

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351251

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.10

1

VS= 4.62

3

GS= 4.82

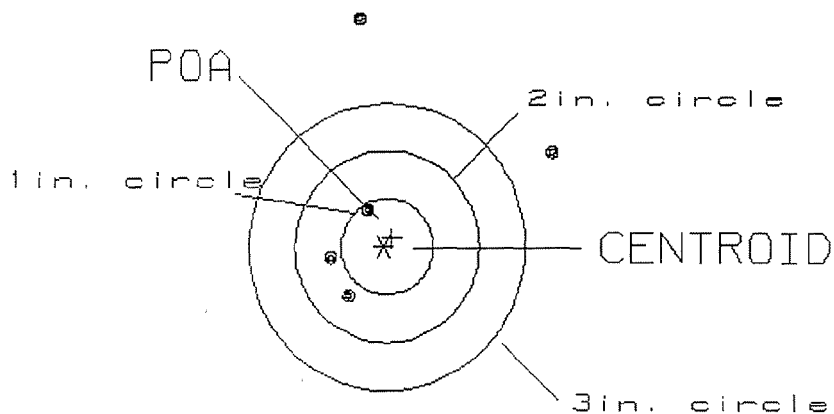
3

PATTERN #: 0 2 0
 POA TO CENTROID: .123
 MIN RADIUS : .414
 MEAN RADIUS : 1.526
 MAX RADIUS : 3.034
 CENTROID X : -.088
 CENTROID Y : -.086

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CENTERFIRE PATTERN # 2



OF SHOTS= 6

IN CIRCLE

HS= 2.35

1

VS= 5.38

3

GS= 5.38

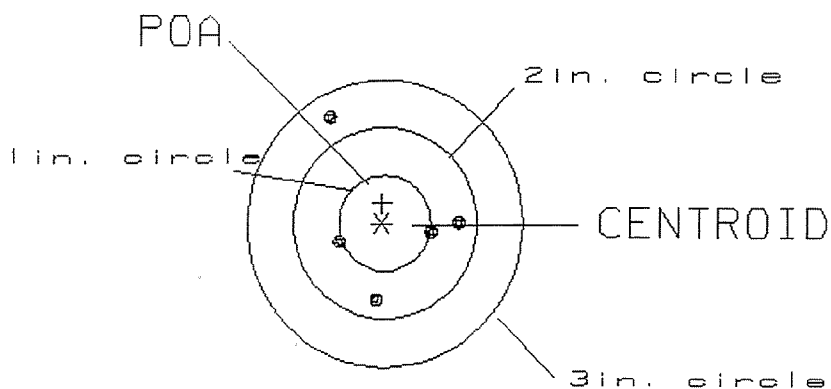
3

PATTERN #: 3
 POA TO CENTROID: .209
 MIN RADIUS : .472
 MEAN RADIUS : .787
 MAX RADIUS : 1.290
 CENTROID X : -.002
 CENTROID Y : -.209

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.42

1

VS= 1.94

4

GS= 2.02

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6351251

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>7</u> <u>2</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-15-97	CR
	M) IRON SIGHT ALIGNMENT		9-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-15-97	CR
640	GALLERY TEST AND TARGET	L 84 R 66	9/26/97	BWT
	A) MALFUNCTIONS		9/26/97	BWT
	B) PIERCED PRIMERS		9/26/97	BWT
645	INSPECT FOR LIVE AMMO		9/26/97	RT
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.56</u> <u>2.35</u> <u>2.54</u> <u>2.43</u> <u>2.30</u>	9-29-97	CR
	C) FUNCTION		9-30-97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351251DATE 9-29-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.63	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.60	2.60	
PULL #3	2.45	2.65	2.59	
PULL #4	2.44	2.52	2.62	
PULL #5	2.58	2.65	2.69	
TOTAL	12.49	13.05	13.05	
AVG.	2.49	2.61	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	2.97	
PULL #2	3.10	2.97	
PULL #3	3.25	3.21	
PULL #4	3.17	3.15	
PULL #5	3.14	3.07	
TOTAL	15.82	15.37	
AVG.	3.16	3.07	

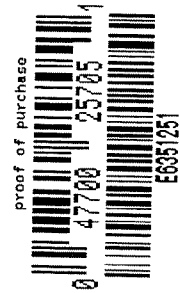
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.03		4.11
PULL #2	3.97	3.97		4.14
PULL #3	3.96	3.90		4.04
PULL #4	3.87	3.99		3.90
PULL #5	3.99	4.06		3.92
TOTAL	19.84	19.95		2.011
AVG.	3.96	3.99		4.02

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instructed Book
attached to assist
safe use of this
firearm.

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Remco Registered Trademark Deposited

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