

UPC



E6351253

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

Do Not Use

SERIAL NO



E6351253

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

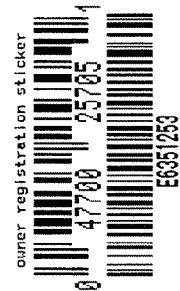
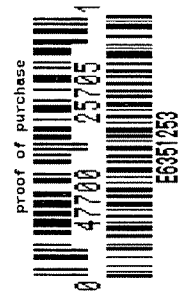
SERIAL NO E6351253	48
ORDER NO 25705	
25DR	

5705 E6351253

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351253
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .480333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.115667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .494064

THE AMR FOR THIS RIFLE IS: 1.293

CENTROIDAL DISTANCES

Ø TO	1	.489663
1 TO	2	.613117
1 TO	3	1.11346

2

+ 1<----POA

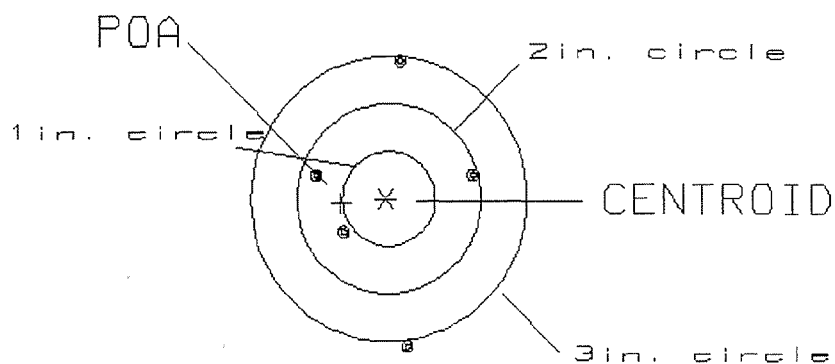
3

PATTERN #: 1
 POA TO CENTROID: .490
 MIN RADIUS : .579
 MEAN RADIUS : 1.071
 MAX RADIUS : 1.579
 CENTROID X : .487
 CENTROID Y : .051

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351253

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.67

0

VS= 3.03

3

GS= 3.04

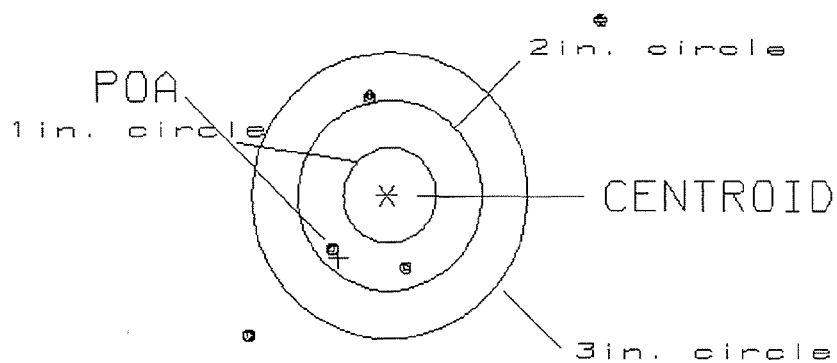
4

PATTERN #: 2
 POA TO CENTROID: .845
 MIN RADIUS : .800
 MEAN RADIUS : 1.528
 MAX RADIUS : 2.875
 CENTROID X : .524
 CENTROID Y : .663

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351253

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.75

0

VS= 3.24

2

GS= 4.95

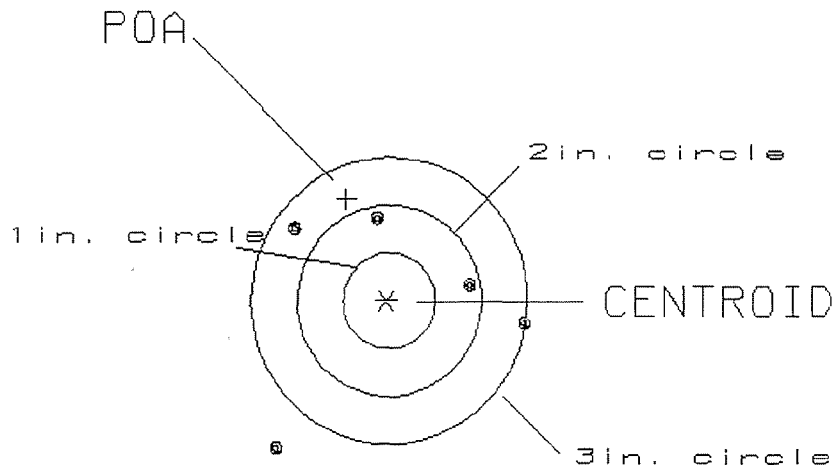
3

PATTERN #: 3
 POA TO CENTROID: 1.145
 MIN RADIUS : .845
 MEAN RADIUS : 1.279
 MAX RADIUS : 1.922
 CENTROID X : .430
 CENTROID Y : -1.061

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351253

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.67

0

US= 2.34

2

GS= 2.95

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351253DATE 9-3-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.54	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.45	2.38	
PULL #3	2.50	2.47	2.50	
PULL #4	2.51	2.48	2.49	
PULL #5	2.52	2.45	2.45	
TOTAL	12.30	12.39	12.24	
AVG.	2.460	2.478	2.448	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.02	
PULL #2	3.07	2.99	
PULL #3	3.15	3.10	
PULL #4	3.10	3.08	
PULL #5	3.12	3.12	
TOTAL	15.55	15.31	
AVG.	3.110	3.062	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.18		4.06
PULL #2	4.15	4.03		4.02
PULL #3	4.09	3.98		4.09
PULL #4	4.10	4.04		4.04
PULL #5	4.26	4.04		4.08
TOTAL	20.66	20.27		20.29
AVG.	4.132	4.054		4.058

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351253

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.0</u> <u>4.0</u> <u>4.5</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.022</u> <u>.023</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-4-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CK
	M) IRON SIGHT ALIGNMENT		9-4-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CK
640	GALLERY TEST AND TARGET	Left 78 Right 72	9/20/97	Tm
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.67</u> <u>2.61</u> <u>2.67</u> <u>2.72</u> <u>2.69</u>	9-22-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			