

UPC



E6351254

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351254
8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.167333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .221667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .277735

THE AMR FOR THIS RIFLE IS: 1.232

CENTROIDAL DISTANCES

Ø TO	1	.166652
1 TO	2	.284297
1 TO	3	.509514

3
1 + 2 <----POA

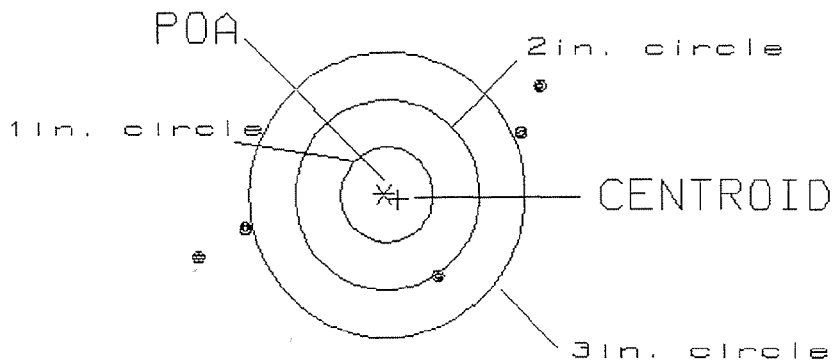
PATTERN #: 1

POA TO CENTROID: .166
 MIN RADIUS : .976
 MEAN RADIUS : 1.660
 MAX RADIUS : 2.199
 CENTROID X : -.158
 CENTROID Y : .053

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351254

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.75

0

US= 1.98

1

GS= 4.18

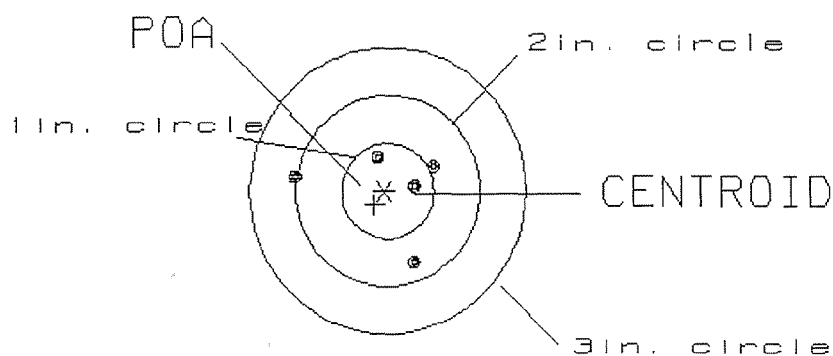
1

PATTERN #: 2
 POA TO CENTROID: .182
 MIN RADIUS : .265
 MEAN RADIUS : .594
 MAX RADIUS : .997
 CENTROID X : .111
 CENTROID Y : .145

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.52

2

US= 1.07

5

GS= 1.55

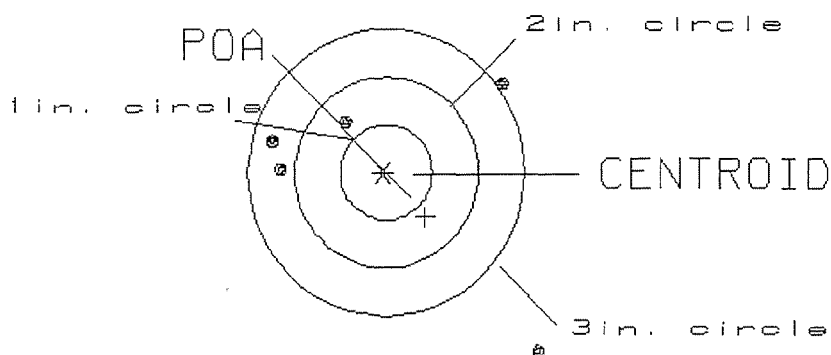
5

PATTERN #: 3
 POA TO CENTROID: .652
 MIN RADIUS : .732
 MEAN RADIUS : 1.441
 MAX RADIUS : 2.471
 CENTROID X : -.455
 CENTROID Y : .467

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85

0

VS= 2.80

1

GS= 3.57

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6351254

DATE 8-11-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.67	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.73	2.63	
PULL #3	2.60	2.39	2.68	
PULL #4	2.59	2.69	2.79	
PULL #5	2.60	2.66	2.79	
TOTAL	12.96	13.14	13.56	
AVG.	2.59	2.63	2.71	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.07	
PULL #2	2.72	3.08	
PULL #3	3.16	2.81	
PULL #4	3.21	2.99	
PULL #5	3.22	3.16	
TOTAL	15.44	15.11	
AVG.	3.09	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.20		4.06
PULL #2	4.10	4.31		3.87
PULL #3	4.17	4.32		4.14
PULL #4	4.16	4.25		4.12
PULL #5	4.17	4.29		4.18
TOTAL	20.58	21.37		20.42
AVG.	4.12	4.27		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351254

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	R79 L71	9-8-97	BWT
	A) MALFUNCTIONS		9-8-97	BWT
	B) PIERCED PRIMERS		9-8-97	BWT
645	INSPECT FOR LIVE AMMO		9-8-97	KT
655	FINAL INSPECTION A) HEADSPACE		9-11-97	AW
	B) TRIGGER PULL	<u>2.48</u> <u>2.50</u> <u>2.43</u> <u>2.55</u> <u>2.52</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

SERIAL NO.



E6351254

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

Do Not Use

VERY IMPORTANT
INSTRUCTION - Look
into case to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6351254

46 ORDER NO.
25705

18DR

5705 E6351254

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

