

UPC



E6351255

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351255
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .340333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .277667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .439233

THE AMR FOR THIS RIFLE IS: 1.105

CENTROIDAL DISTANCES

0 TO	1	.543133
1 TO	2	.280927
1 TO	3	.59192

2
1
3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .543

MIN RADIUS : .469

MEAN RADIUS : .899

MAX RADIUS : 1.685

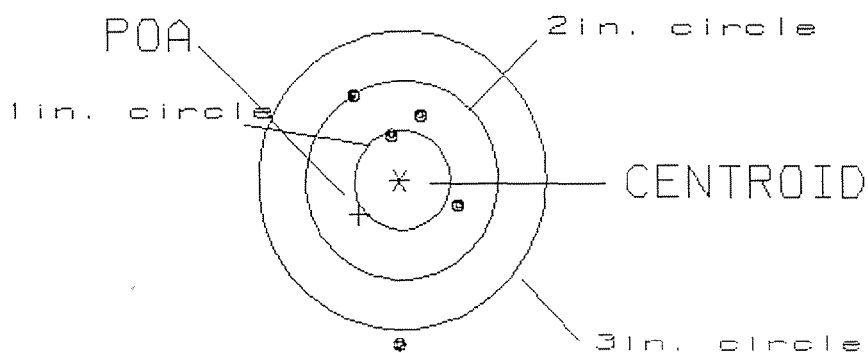
CENTROID X : .417

CENTROID Y : .348

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351255

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.16

1

VS= 2.55

3

GS= 2.60

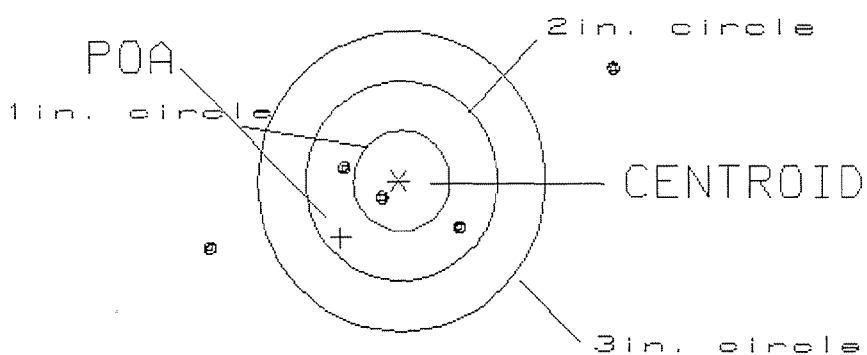
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .822
 MIN RADIUS : .242
 MEAN RADIUS : 1.223
 MAX RADIUS : 2.466
 CENTROID X : .599
 CENTROID Y : .562

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.19

1

VS= 1.83

3

GS= 4.57

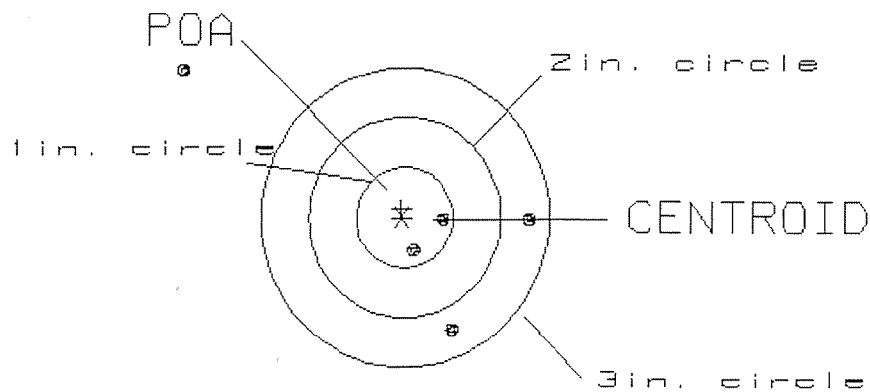
3

PATTERN #: 3
 POA TO CENTROID: .078
 MIN RADIUS : .358
 MEAN RADIUS : 1.193
 MAX RADIUS : 2.719
 CENTROID X : .005
 CENTROID Y : -.077

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.57

2

VS= 2.59

2

GS= 3.87

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351255

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	10-30-97	CR
CONT. B	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	L 65 R 85	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/9/97	CR
	B) TRIGGER PULL	<u>2.49</u> <u>2.45</u> <u>2.48</u> <u>2.50</u> <u>2.51</u>	11/2/97	TM
	C) FUNCTION			
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351255

DATE 10-29-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.67	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.71	2.64	
PULL #3	2.39	2.71	2.70	
PULL #4	2.49	2.72	2.65	
PULL #5	2.49	2.69	2.69	
TOTAL	12.19	13.50	13.38	
AVG.	2.43	2.70	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.04	
PULL #2	3.04	3.16	
PULL #3	2.93	2.96	
PULL #4	3.07	3.13	
PULL #5	3.10	3.19	
TOTAL	15.29	15.48	
AVG.	3.05	3.09	

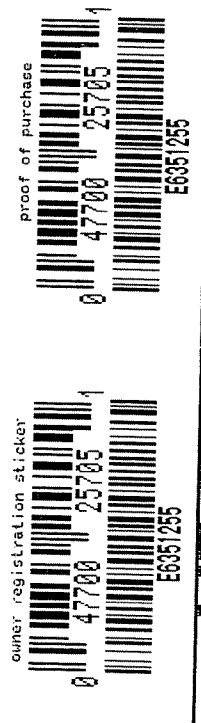
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.96		4.22
PULL #2	3.98	3.90		4.19
PULL #3	4.06	4.03		4.23
PULL #4	4.01	4.15		4.15
PULL #5	3.98	3.98		4.21
TOTAL	20.04	20.02		21.00
AVG.	4.00	4.00		4.20

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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ORDER
MODEL 700™ M24
UPC



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MODEL 700™ M24

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.

E6351255

46 ORDER NO.

25705

22XR



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