

UPC



E6351256

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. DIAMETER

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351256
21 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.133333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0553333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .144359

THE AMR FOR THIS RIFLE IS: 1.113

CENTROIDAL DISTANCES

Ø TO 1	.304322
1 TO 2	.487562
1 TO 3	.224243

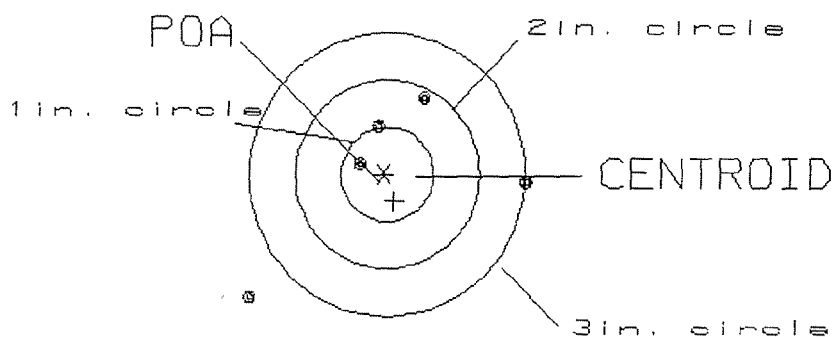
1
3+ <----POA
2

PATTERN #: 1
 POA TO CENTROID: .304
 MIN RADIUS : .292
 MEAN RADIUS : 1.033
 MAX RADIUS : 1.982
 CENTROID X : -.104
 CENTROID Y : .286

21 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351256

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.92
 VS= 2.13
 GS= 3.16

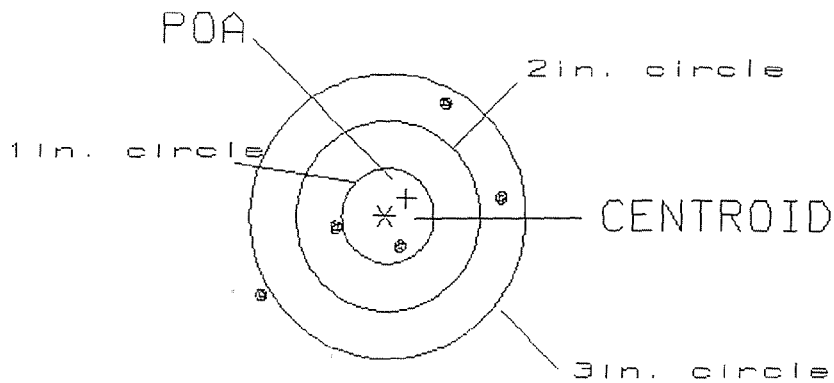
1
 3
 4

PATTERN #: 2
 POA TO CENTROID: .295
 MIN RADIUS : .364
 MEAN RADIUS : 1.048
 MAX RADIUS : 1.637
 CENTROID X : -.230
 CENTROID Y : -.185

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.67
 VS= 2.03
 GS= 2.85

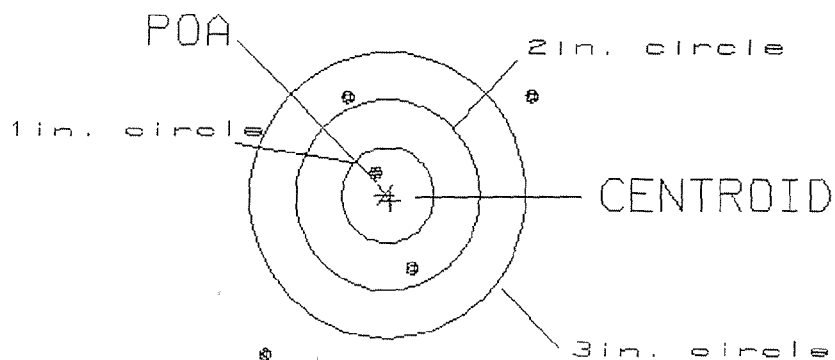
1
 2
 4

PATTERN #: 3
 POA TO CENTROID: .092
 MIN RADIUS : .300
 MEAN RADIUS : 1.258
 MAX RADIUS : 2.153
 CENTROID X : -.066
 CENTROID Y : .065

21 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.96
 VS= 2.73
 GS= 4.01

1
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351256

DATE 7-29-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.62	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.53	2.51	
PULL #3	2.61	2.57	2.54	
PULL #4	2.58	2.54	2.64	
PULL #5	2.54	2.64	2.44	
TOTAL	12.98	12.90	12.70	
AVG.	2.596	2.580	2.540	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.11	
PULL #2	2.90	3.06	
PULL #3	2.96	3.15	
PULL #4	2.96	3.09	
PULL #5	3.00	2.95	
TOTAL	14.83	15.36	
AVG.	2.966	3.072	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.07		4.12
PULL #2	3.81	3.93		4.14
PULL #3	4.14	3.97		4.15
PULL #4	4.13	3.96		4.12
PULL #5	3.89	3.98		4.08
TOTAL	20.12	19.91		20.61
AVG.	4.024	3.982		4.122

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351256

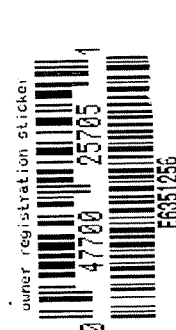
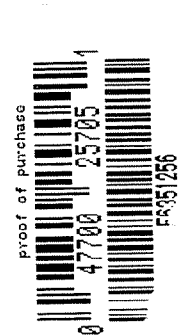
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>4</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	8-6-97	AC
	J) ASSEMBLE STOCK		7-31-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-27-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	CK
	M) IRON SIGHT ALIGNMENT		7-31-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	CK
640	GALLERY TEST AND TARGET	WIN: <u>L 64</u> <u>R 86</u>	8-21-97	TM
	A) MALFUNCTIONS		8-21-97	TM
	B) PIERCED PRIMERS		8-21-97	TM
645	INSPECT FOR LIVE AMMO		8-21-97	TRD
655	FINAL INSPECTION A) HEADSPACE		8-27-97	RP
	B) TRIGGER PULL	<u>2.45</u> <u>2.39</u> <u>2.48</u> <u>2.47</u> <u>2.52</u>	8/24/97	TM
	C) FUNCTION		8-27-97	RP
660	PACK			

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO.



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MODEL 700™ M24
UPC



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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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46 ORDER NO.
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08DR

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