

UPC



E6351257

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

AL INCLUDES 1 IN. ROUNDS

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351257
6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .076
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00566667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .076211

THE AMR FOR THIS RIFLE IS: .8093

CENTROIDAL DISTANCES

0 TO 1	.105646
1 TO 2	.111759
1 TO 3	.14072

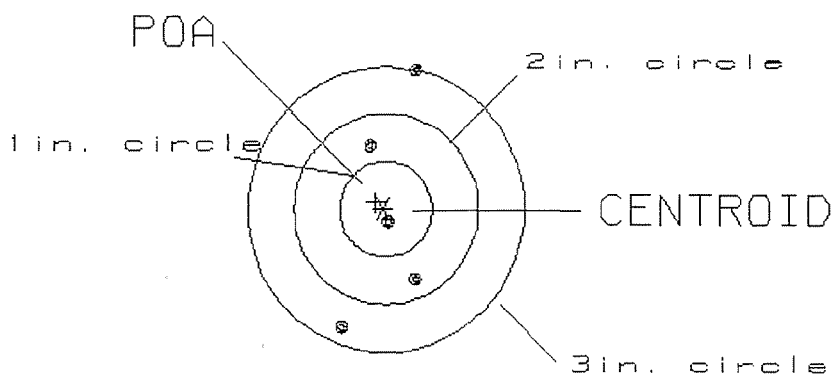
7.2 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .105
 MIN RADIUS : .172
 MEAN RADIUS : .907
 MAX RADIUS : 1.527
 CENTROID X : .080
 CENTROID Y : -.069

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351257.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .84

1

VS= 2.75

3

GS= 2.87

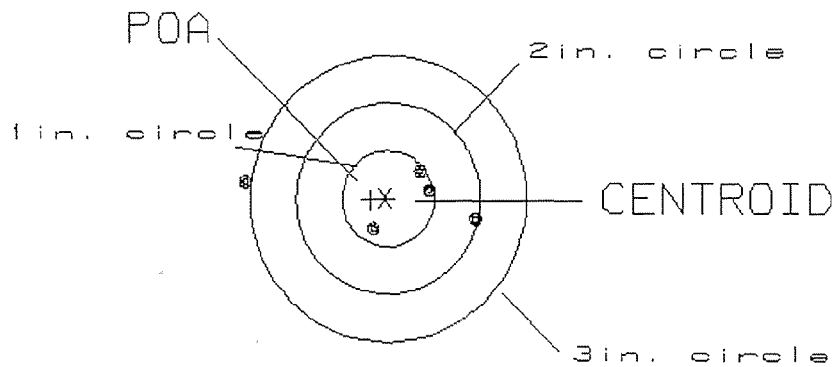
4

PATTERN #: 2
 POA TO CENTROID: .157
 MIN RADIUS : .342
 MEAN RADIUS : .755
 MAX RADIUS : 1.602
 CENTROID X : .157
 CENTROID Y : .012

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ef351257.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.54

3

VS= .55

4

GS= 2.57

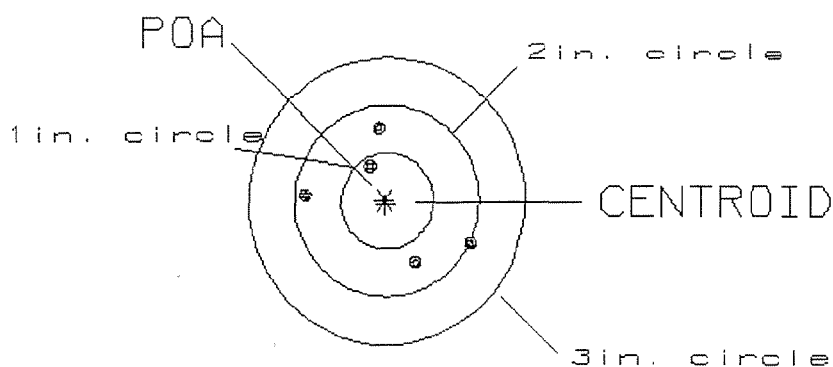
4

PATTERN #: 3
 POA TO CENTROID: .041
 MIN RADIUS : .436
 MEAN RADIUS : .766
 MAX RADIUS : 1.015
 CENTROID X : -.009
 CENTROID Y : .040

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351257.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.80

1

VS= 1.36

4

GS= 1.88

5

Been
loaded
a shot

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351257
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.370333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .227667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .434717

THE AMR FOR THIS RIFLE IS: 1.434

CENTROIDAL DISTANCES

0 TO 1	.153418
1 TO 2	.569444
1 TO 3	.292515

2
3 1+ <----POA

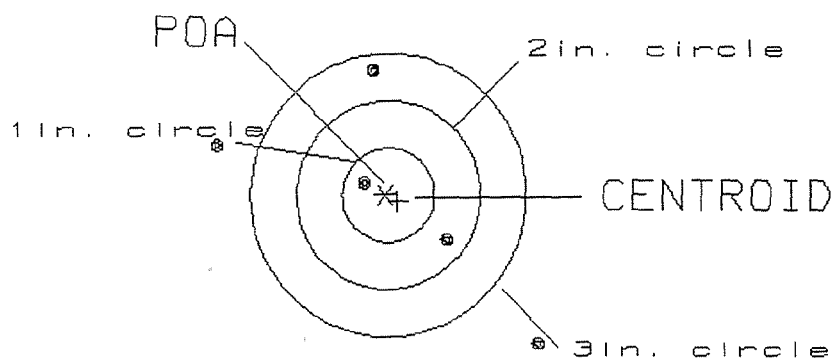
PATTERN #: 1

POA TO CENTROID: .153
 MIN RADIUS : .299
 MEAN RADIUS : 1.330
 MAX RADIUS : 2.306
 CENTROID X : -.136
 CENTROID Y : .071

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351257

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.57
 US= 2.87
 GS= 4.17

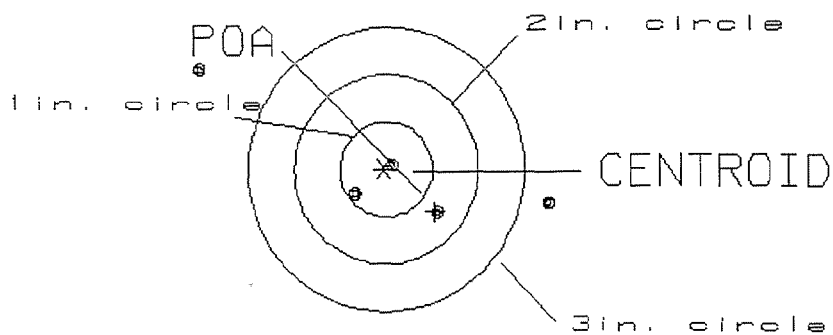
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: .719
 MIN RADIUS : .087
 MEAN RADIUS : 1.085
 MAX RADIUS : 2.309
 CENTROID X : -.561
 CENTROID Y : .450

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351257

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.87

2

VS= 1.49

3

GS= 4.10

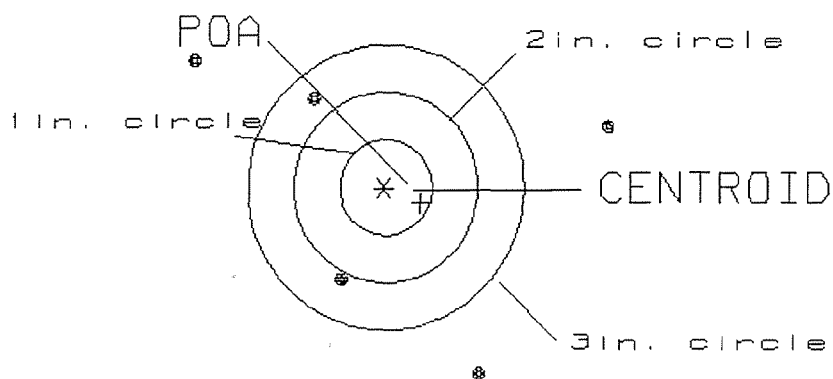
3

PATTERN #: 3
 POA TO CENTROID: .444
 MIN RADIUS : 1.068
 MEAN RADIUS : 1.888
 MAX RADIUS : 2.512
 CENTROID X : -.414
 CENTROID Y : .162

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351257

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.48

0

VS= 3.29

0

GS= 4.54

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351257

DATE 8-6-97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.55	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.54	2.47	
PULL #3	2.36	2.51	2.50	
PULL #4	2.40	2.49	2.44	
PULL #5	2.41	2.49	2.47	
TOTAL	11.85	12.58	12.38	
AVG.	2.370	2.516	2.476	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.21	
PULL #2	3.15	3.15	
PULL #3	3.23	3.41	
PULL #4	3.28	3.32	
PULL #5	3.21	3.33	
TOTAL	16.01	16.42	
AVG.	3.202	3.284	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.80		4.10
PULL #2	3.91	3.90		4.31
PULL #3	4.00	4.20		4.22
PULL #4	3.90	4.24		4.22
PULL #5	3.77	4.24		4.11
TOTAL	19.56	20.38		20.96
AVG.	3.912	4.076		4.192

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6851257

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-12-92	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CK
	M) IRON SIGHT ALIGNMENT		8-7-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CK
640	GALLERY TEST AND TARGET	R 86 L 64	9-2-97	KT
	A) MALFUNCTIONS		9-2-97	KT
	B) PIERCED PRIMERS		9-2-97	KT
645	INSPECT FOR LIVE AMMO		9-2-97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.07</u> <u>2.42</u> <u>2.39</u> <u>2.33</u> <u>2.47</u>	8-11-92	CK
	C) FUNCTION		9-12-97	CK
660	PACK			

Do Not Use

Do Not Use

LOAD #15

SERIAL NO.



E6351257

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351257
46
ORDER NO. 25705
18DR

5705 E6351257

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

