

UPC



E6351258

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351258
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .171333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.138667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .220417

THE AMR FOR THIS RIFLE IS: 1.125

CENTROIDAL DISTANCES

Ø TO	1	.199123
1 TO	2	.15728
1 TO	3	.276632

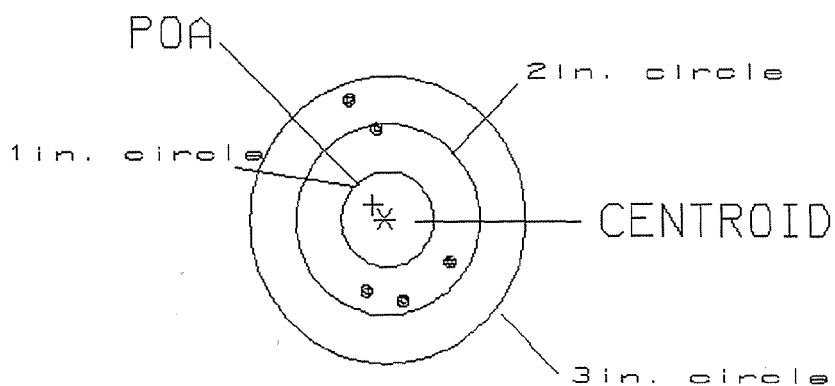
2 1 3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .199
 MIN RADIUS : .808
 MEAN RADIUS : .944
 MAX RADIUS : 1.290
 CENTROID X : .125
 CENTROID Y : -.155

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351258

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.10

0

VS= 2.06

4

GS= 2.17

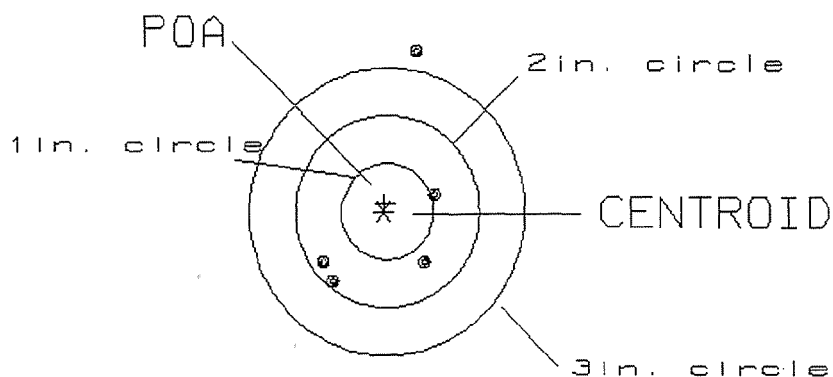
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .077
 MIN RADIUS : .566
 MEAN RADIUS : .959
 MAX RADIUS : 1.683
 CENTROID X : -.011
 CENTROID Y : -.076

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.28

0

VS= 2.37

4

GS= 2.55

4

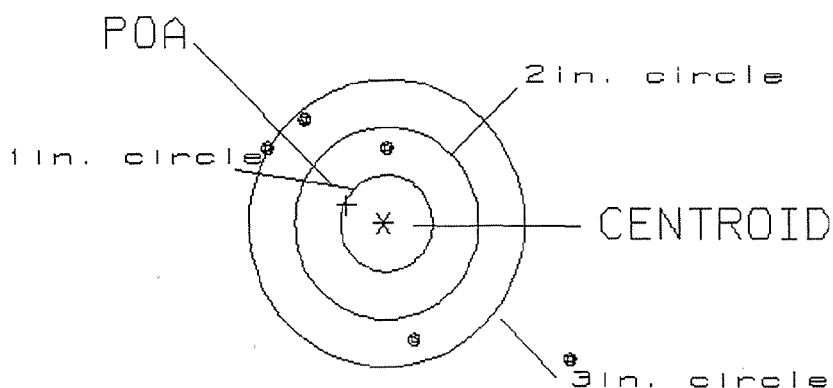
PATTERN #: 3

POA TO CENTROID: .441
 MIN RADIUS : .746
 MEAN RADIUS : 1.472
 MAX RADIUS : 2.454
 CENTROID X : .400
 CENTROID Y : -.185

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351258

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 2.46

1

GS= 3.97

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351258

DATE 9-2-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.74	2.88		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.69		2.59	
PULL #3	2.53	2.75		2.45	
PULL #4	2.63	2.77		2.56	
PULL #5	2.62	2.83		2.61	
TOTAL	13.00	13.92		12.91	
AVG.	2.60	2.78		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.65		
PULL #2	3.26	3.62		
PULL #3	3.46	3.53		
PULL #4	3.47	3.53		
PULL #5	3.43	3.60		
TOTAL	16.83	17.93		
AVG.	3.37	3.59		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.24		4.20
PULL #2	4.24	4.16		4.18
PULL #3	4.15	4.18		4.12
PULL #4	4.33	4.15		4.06
PULL #5	3.83	4.12		4.16
TOTAL	20.83	20.85		20.72
AVG.	4.17	4.17		4.14

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351258

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>5</u>	9-9-97	CLK
CONT.	G) SAFETY OFF FORCE	<u>8</u> <u>5</u> <u>5</u>	9-9-97	CLK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-5-97	CLK
	J) ASSEMBLE STOCK		9-6-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-6-97	RW
	M) IRON SIGHT ALIGNMENT		9-6-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-6-97	RW
640	GALLERY TEST AND TARGET	R. 75 L. 75	9-13-97	DH
	A) MALFUNCTIONS		9-13-97	DH
	B) PIERCED PRIMERS		9-13-97	DH
645	INSPECT FOR LIVE AMMO		9-13-97	AdP
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.65</u> <u>2.71</u> <u>2.71</u> <u>2.74</u> <u>2.76</u>	9/15/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

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SERIAL NO.



E6351258

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

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0 47700 25705 1

VERY IMPORTANT: Read Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Trade Registered. Marked Deposited.

SERIAL NO. E6351258

ORDER NO. 25705

46

23DR

5705 E6351258

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6351258

owner registration sticker



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