

UPC



E6351259

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351259
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.142333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00533333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .142433

THE AMR FOR THIS RIFLE IS: .9247

CENTROIDAL DISTANCES

0 TO 1	.0929139
1 TO 2	.262688
1 TO 3	.206235

3 † <----POA

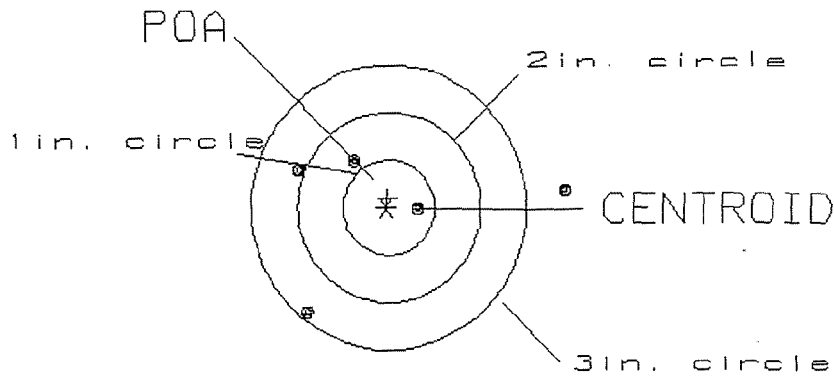
PATTERN #: 1

POA TO CENTROID: .093
 MIN RADIUS : .279
 MEAN RADIUS : 1.062
 MAX RADIUS : 1.949
 CENTROID X : -.013
 CENTROID Y : -.092

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351259

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 VS= 1.61
 GS= 3.13

1
 2
 4

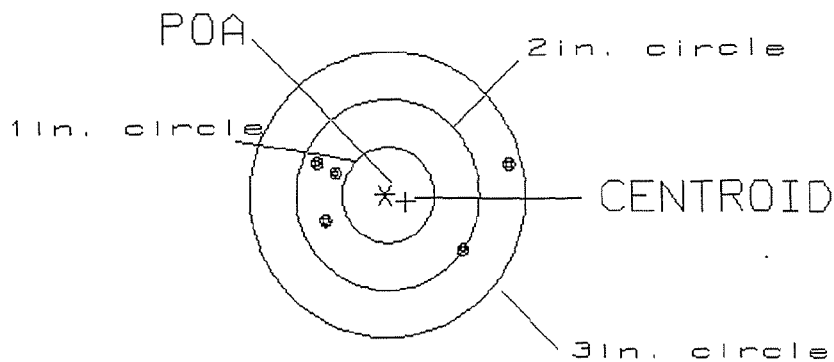
PATTERN #: 2

POA TO CENTROID: .230
 MIN RADIUS : .662
 MEAN RADIUS : .908
 MAX RADIUS : 1.318
 CENTROID X : -.219
 CENTROID Y : .071

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.09
 VS= .90
 GS= 2.09

0
 4
 5

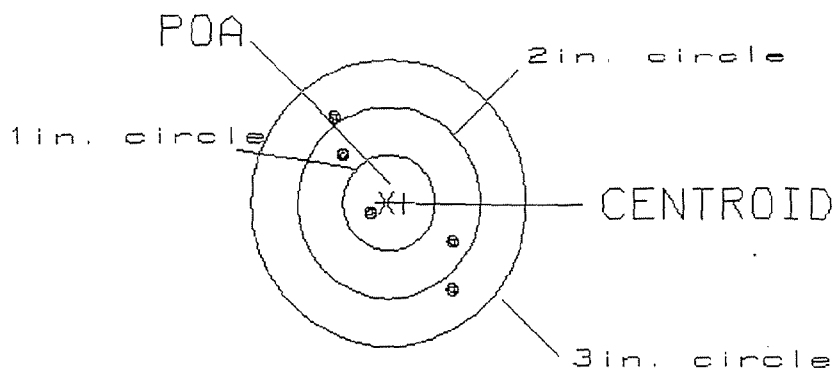
PATTERN #: 3

POA TO CENTROID: .195
 MIN RADIUS : .269
 MEAN RADIUS : .804
 MAX RADIUS : 1.119
 CENTROID X : -.195
 CENTROID Y : .005

10 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.25
 VS= 1.84
 GS= 2.21

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351259

DATE 8-13-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.41	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.73	2.86		
PULL #3	2.63	2.74	2.85		
PULL #4	2.62	2.62	2.88		
PULL #5	2.54	2.68	2.89		
TOTAL	12.91	13.18	14.07		
AVG.	2.58	2.64	2.81		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.15		
PULL #2	3.19	3.14		
PULL #3	3.07	3.15		
PULL #4	3.10	2.42		
PULL #5	3.08	2.52		
TOTAL	15.51	14.38		
AVG.	3.10	2.88		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.00		4.08
PULL #2	4.18	4.11		4.17
PULL #3	4.05	4.16		4.07
PULL #4	3.72	4.14		4.05
PULL #5	4.18	4.16		3.96
TOTAL	20.25	20.57		20.33
AVG.	4.05	4.11		4.07

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351259

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-3-97	C/K
	J) ASSEMBLE STOCK		8-22-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-22-97	CR
	M) IRON SIGHT ALIGNMENT		8-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-22-97	CR
640	GALLERY TEST AND TARGET	Left 65 Right 85	9/9/97	TM
	A) MALFUNCTIONS		9/9/97	TM
	B) PIERCED PRIMERS		9/9/97	TM
645	INSPECT FOR LIVE AMMO		9/9/97	A.C.
655	FINAL INSPECTION A) HEADSPACE		9-11-97	LR
	B) TRIGGER PULL	<u>2.46</u> <u>2.53</u> <u>2.56</u> <u>2.58</u> <u>2.60</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

SERIAL NO.



E6351259

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

ROSS, U.S. Pat. & In. Off. Marca Registrada. Patente. Duplicada.

SERIAL NO.
E6351259

46 ORDER NO.
25705

18DR

5705 E6351259

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

