

UPC



E6351261

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351261
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .392667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0743333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .399641

THE AMR FOR THIS RIFLE IS: 1.019

CENTROIDAL DISTANCES

0 TO 1	.548389
1 TO 2	.306863
1 TO 3	.530903

+ 2
k----POA
3

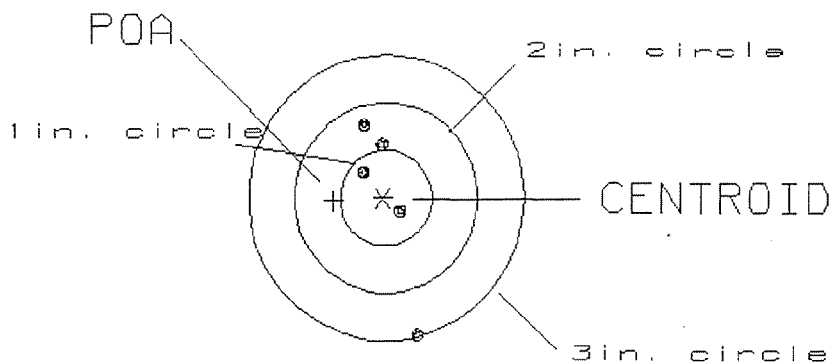
PATTERN #: 1

POA TO CENTROID: .549
 MIN RADIUS : .221
 MEAN RADIUS : .693
 MAX RADIUS : 1.517
 CENTROID X : .547
 CENTROID Y : .039

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351261

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .64

2

VS= 2.28

4

GS= 2.37

4

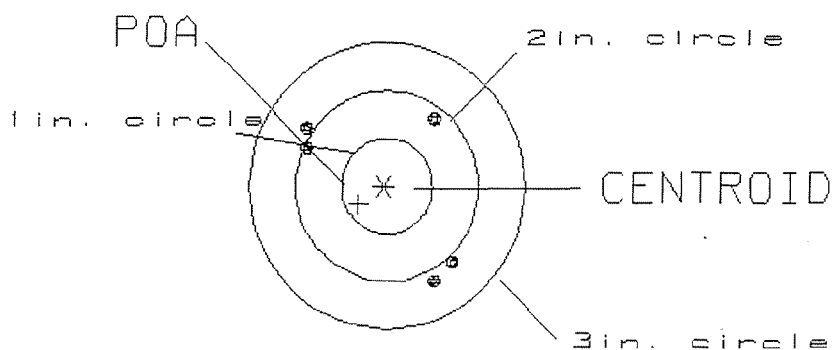
PATTERN #: 2

POA TO CENTROID: .340
 MIN RADIUS : .915
 MEAN RADIUS : 1.020
 MAX RADIUS : 1.138
 CENTROID X : .281
 CENTROID Y : .192

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.59

0

VS= 1.77

2

GS= 2.11

5

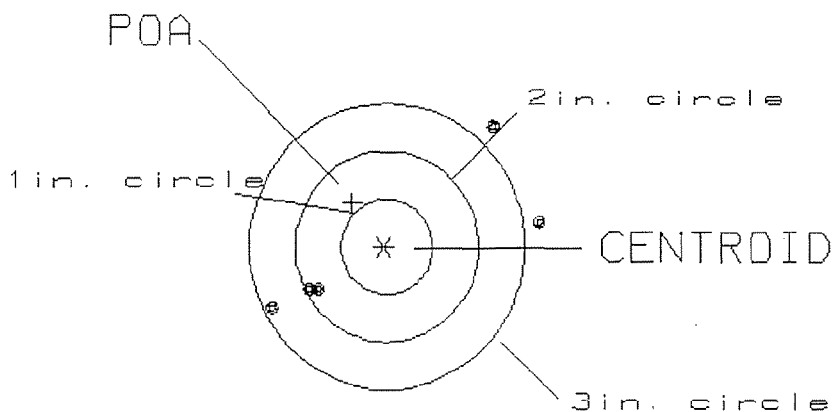
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .574
 MIN RADIUS : .893
 MEAN RADIUS : 1.343
 MAX RADIUS : 1.744
 CENTROID X : .350
 CENTROID Y : -.454

5 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.92

0

VS= 1.95

2

GS= 3.09

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351261

DATE 8-13-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.46	2.54		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.45	2.63		
PULL #3	2.61	2.40	2.53		
PULL #4	2.59	2.45	2.45		
PULL #5	2.66	2.50	2.44		
TOTAL	12.91	12.26	12.59		
AVG.	2.582	2.452	2.518		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.06		
PULL #2	3.15	3.11		
PULL #3	3.08	3.02		
PULL #4	3.02	3.08		
PULL #5	3.12	2.97		
TOTAL	15.48	15.24		
AVG.	3.096	3.048		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.23		3.93
PULL #2	4.24	4.17		4.00
PULL #3	4.32	4.01		3.99
PULL #4	4.28	4.14		4.02
PULL #5	4.02	3.90		3.96
TOTAL	21.08	20.45		19.90
AVG.	4.216	4.090		3.980

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351261

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	8-3-97	CK
	J) ASSEMBLE STOCK		8-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-28-97	CR
	M) IRON SIGHT ALIGNMENT		8-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-28-97	CR
640	GALLERY TEST AND TARGET	WIN: <u>L 57</u> <u>R 93</u>	9-5-97	AC
	A) MALFUNCTIONS		9-5-97	AC
	B) PIERCED PRIMERS		9-5-97	AC
645	INSPECT FOR LIVE AMMO		9-5-97	TRD
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.46</u> <u>2.56</u> <u>2.58</u> <u>2.60</u> <u>2.62</u>	9/9/97	TM
	C) FUNCTION		9/10/97	TRP
660	PACK			

Do Not Use

Do Not Use

Lot #12

SERIAL NO.



E6351261

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO. E6351261	46	ORDER NO. 25705	12DR
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5705 E6351261

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

