

UPC



E6351262

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351262
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00933333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.345667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .345793

THE AMR FOR THIS RIFLE IS: 1.072

CENTROIDAL DISTANCES

0 TO 1	.153375
1 TO 2	.193298
1 TO 3	.5054

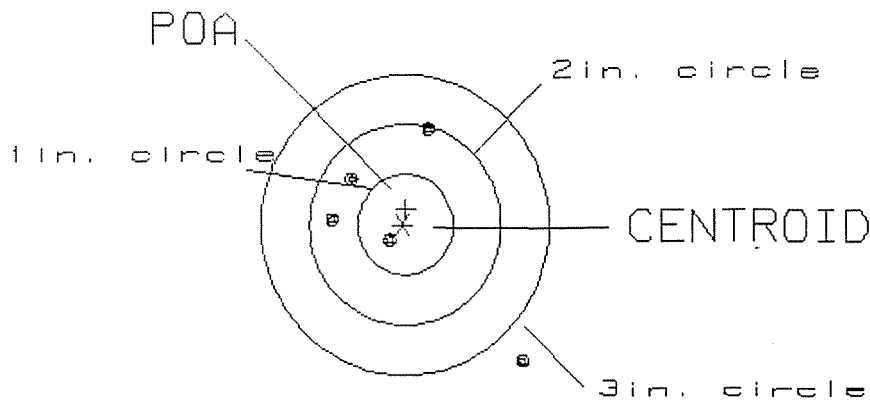
+ <----POA
1 2
3

PATTERN #: 1
 POA TO CENTROID: .153
 MIN RADIUS : .224
 MEAN RADIUS : .905
 MAX RADIUS : 1.824
 CENTROID X : -.032
 CENTROID Y : -.150

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351262.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.98
 VS= 2.29
 GS= 2.57

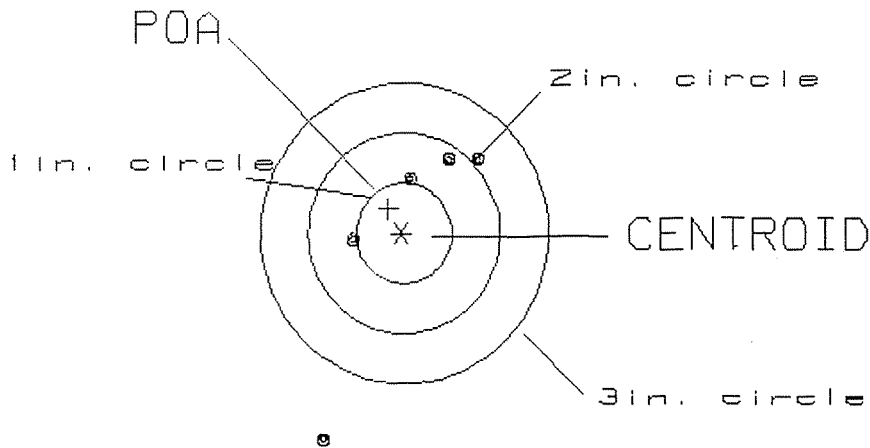
1
 4
 4

PATTERN #: 2
 POA TO CENTROID: .279
 MIN RADIUS : .511
 MEAN RADIUS : 1.056
 MAX RADIUS : 2.190
 CENTROID X : .138
 CENTROID Y : -.242

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351262.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65
 US= 2.79
 GS= 3.24

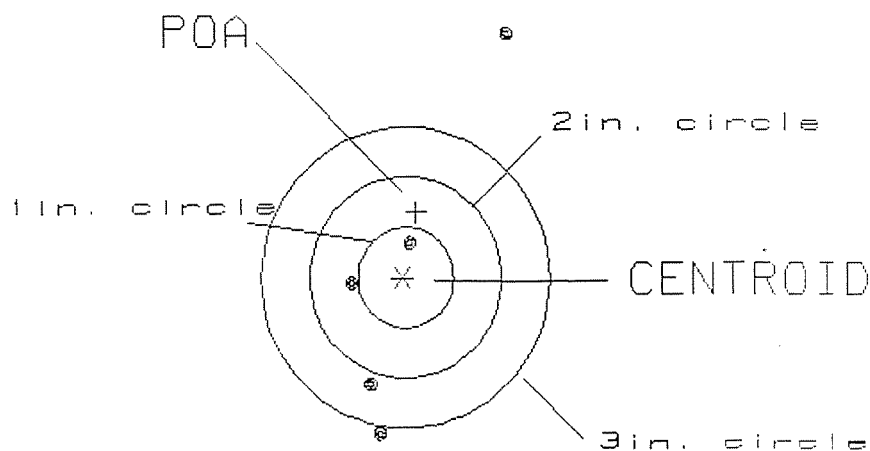
0
 3
 4

PATTERN #: 3
 POA TO CENTROID: .659
 MIN RADIUS : .312
 MEAN RADIUS : 1.255
 MAX RADIUS : 2.679
 CENTROID X : -.134
 CENTROID Y : -.645

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351262.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.54
 US= 4.07
 GS= 4.26

1
 2
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351262
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.268667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.089$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.283024$

THE AMR FOR THIS RIFLE IS: 2.026

CENTROIDAL DISTANCES

0	TO	1	.295576
1	TO	2	.428224
1	TO	3	.51

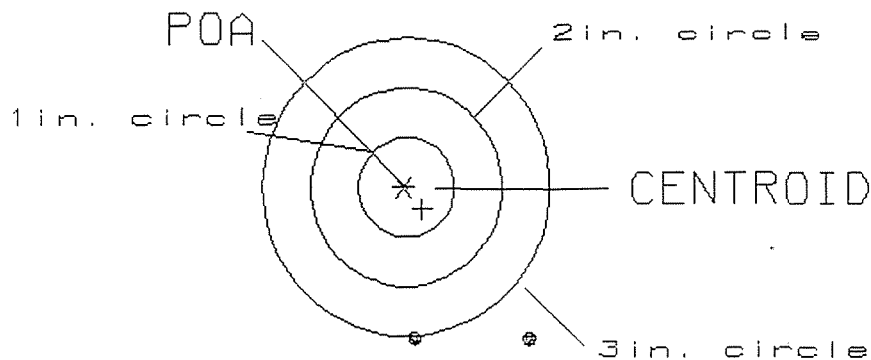
3 1
+₂ <----POA

PATTERN #: 1
POA TO CENTROID: .296
MIN RADIUS : 1.506
MEAN RADIUS : 2.916
MAX RADIUS : 4.108
CENTROID X : -.194
CENTROID Y : .223

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351262

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

0

VS= 7.43

0

GS= 7.51

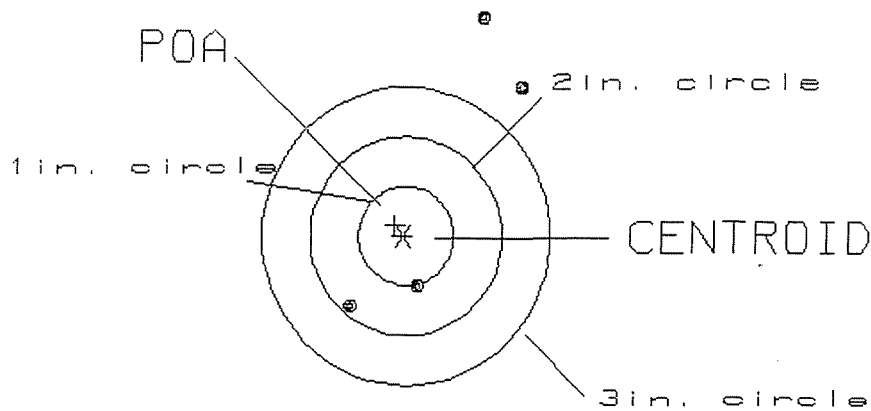
0

PATTERN #: 2
 POA TO CENTROID: .133
 MIN RADIUS : .517
 MEAN RADIUS : 1.751
 MAX RADIUS : 3.002
 CENTROID X : .086
 CENTROID Y : -.101

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351262

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.93

0

VS= 4.71

2

GS= 5.34

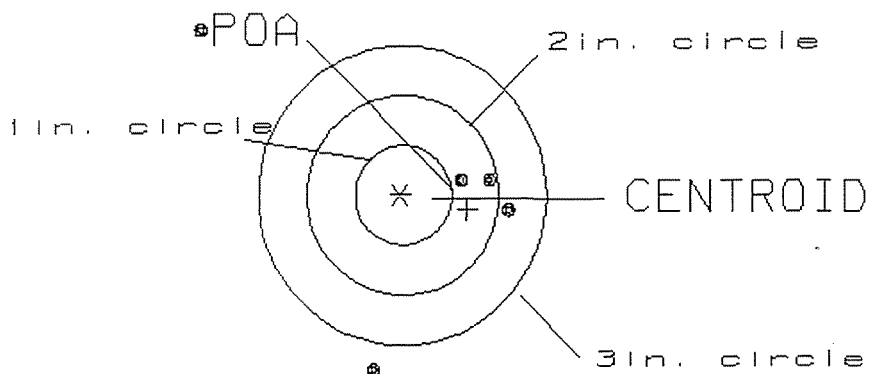
2

PATTERN #: 3
 POA TO CENTROID: .713
 MIN RADIUS : .585
 MEAN RADIUS : 1.411
 MAX RADIUS : 2.688
 CENTROID X : -.698
 CENTROID Y : .145

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351262

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.21

0

VS= 3.41

2

GS= 3.86

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6357262

DATE 9-2-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.51		2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.62		2.40	
PULL #3	2.71	2.49		2.55	
PULL #4	2.40	2.59		2.63	
PULL #5	2.71	2.59		2.20	
TOTAL	13.10	12.80		12.44	
AVG.	2.62	2.56		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.24		
PULL #2	3.13	3.25		
PULL #3	3.21	3.16		
PULL #4	3.22	3.20		
PULL #5	3.33	3.31		
TOTAL	16.26	16.16		
AVG.	3.25	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	3.93		4.26
PULL #2	4.11	3.78		4.11
PULL #3	4.09	3.58		4.18
PULL #4	4.15	3.67		3.83
PULL #5	4.07	3.58		4.04
TOTAL	20.56	18.54		20.42
AVG.	4.11	3.71		4.08

GUN SERIAL # E 6351262

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>7</u> <u>7</u>	9-6-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-6-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	9-6-97	CK
	J) ASSEMBLE STOCK		9-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M) IRON SIGHT ALIGNMENT		9-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640	GALLERY TEST AND TARGET	R 79 L 71 R 86 L 64	9/23/97 9/25/97	KT BWT
	A) MALFUNCTIONS		9/23/97 9/25/97	KT BWT
	B) PIERCED PRIMERS		9/23/97 9/25/97	KT BWT
645	INSPECT FOR LIVE AMMO		9/23/97 9/25/97	BWT KT
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CK
	B) TRIGGER PULL	<u>2.72</u> <u>2.72</u> <u>2.70</u> <u>2.66</u> <u>2.70</u>	9-26-97	CK
	C) FUNCTION		9-26-97	CK

Do Not Use

SERIAL NO.



E6351060

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

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MODEL 700™ M24

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0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & In. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT!
Instruction
enclosed to
safe use of
firearm.

SERIAL NO.

E635126

46

ORDER NO.

25705



5705 E6351262

29DF

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

