

UPC



E6351265

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351265

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	6-8-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	6-8-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	6-8-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/20/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5/30/97	TRP
	M) IRON SIGHT ALIGNMENT		5/30/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/20/97	TRP
640	GALLERY TEST AND TARGET	Right + 63 Left + 87	6/12/97	JW
	A) MALFUNCTIONS		6/12/97	JW
	B) PIERCED PRIMERS		6/14/97	JW
645	INSPECT FOR LIVE AMMO		6/12/97	NF
655	FINAL INSPECTION A) HEADSPACE		6/20/97	RP
	B) TRIGGER PULL	<u>2.81</u> <u>2.62</u> <u>2.63</u> <u>2.41</u> <u>2.49</u>	6-18-97	CK
	C) FUNCTION		6/20/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351265
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .226667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .196667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .300093

THE AMR FOR THIS RIFLE IS: 1.222

CENTROIDAL DISTANCES

Ø TO 1 1.19867
1 TO 2 1.7586
1 TO 3 2.50054

3

2

+ <----POA

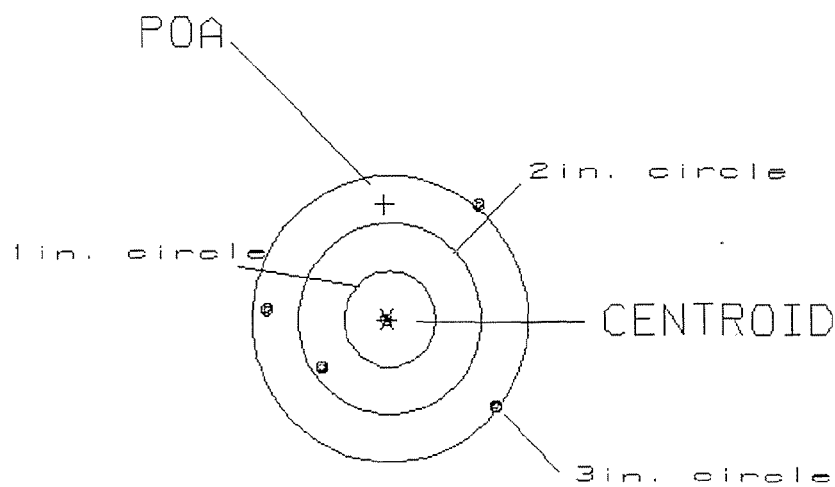
1

PATTERN #: 1
 POA TO CENTROID: 1.199
 MIN RADIUS : .071
 MEAN RADIUS : 1.064
 MAX RADIUS : 1.560
 CENTROID X : .040
 CENTROID Y : -1.198

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351265

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.54

1

VS= 2.11

2

GS= 2.74

4

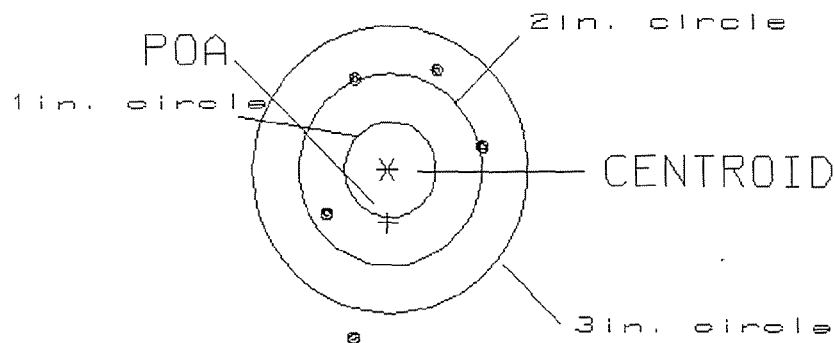
PATTERN #: 2

POA TO CENTROID: .560
 MIN RADIUS : .845
 MEAN RADIUS : 1.178
 MAX RADIUS : 1.832
 CENTROID X : -.006
 CENTROID Y : .560

12 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.70

0

VS= 2.79

1

GS= 2.94

4

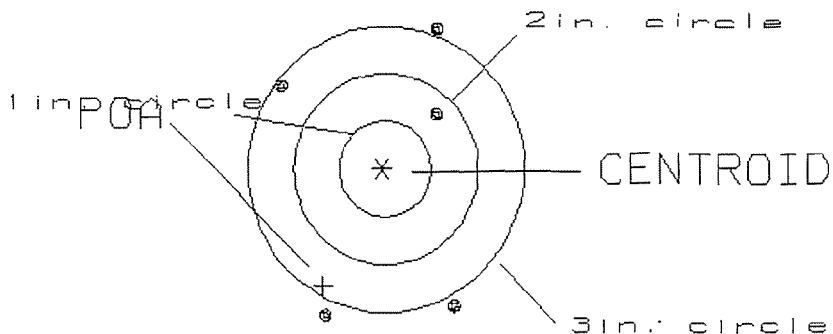
PATTERN #: 3

POA TO CENTROID: 1.388
 MIN RADIUS : .767
 MEAN RADIUS : 1.423
 MAX RADIUS : 1.656
 CENTROID X : .646
 CENTROID Y : 1.228

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.84

0

VS= 3.02

1

GS= 3.27

2

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6851265DATE 5-28-97TESTER C.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.43	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.62	2.45		
PULL #3	2.61	2.61	2.47		
PULL #4	2.58	2.55	2.55		
PULL #5	2.64	2.52	2.27		
TOTAL	12.64	12.73	12.25		
AVG.	2.528	2.54	2.45		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.12		
PULL #2	3.23	3.01		
PULL #3	2.96	2.99		
PULL #4	2.89	3.02		
PULL #5	2.96	3.03		
TOTAL	15.16	15.17		
AVG.	3.03	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.90		4.07
PULL #2	3.98	4.08		4.08
PULL #3	3.98	3.86		4.03
PULL #4	4.02	3.98		4.03
PULL #5	4.06	3.99		4.00
TOTAL	20.10	19.81		20.21
AVG.	4.02	3.96		4.04

Do Not Use

VERY IMPORTANT
Instruction Book
91605410 ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Remington-Union Corp.

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46 ORDER NO
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM