

UPC



E6351266

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351266  
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.028$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.152333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.154885$

THE AMR FOR THIS RIFLE IS:  $.9957$

### CENTROIDAL DISTANCES

|        |          |
|--------|----------|
| 0 TO 1 | .0717008 |
| 1 TO 2 | .29445   |
| 1 TO 3 | .0417253 |

2  
0 <----POA

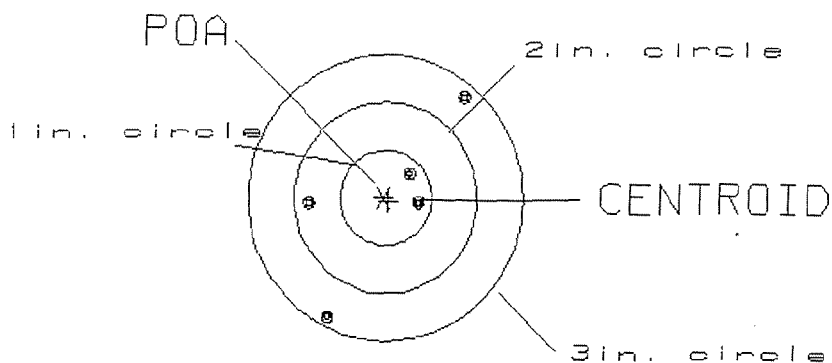
PATTERN #: 1

POA TO CENTROID: .072  
 MIN RADIUS : .331  
 MEAN RADIUS : .846  
 MAX RADIUS : 1.356  
 CENTROID X : -.055  
 CENTROID Y : .046

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6351266

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.66

2

VS= 2.24

3

GS= 2.68

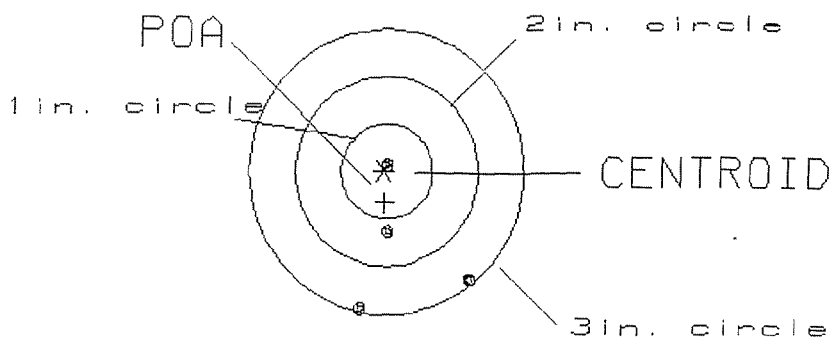
5

PATTERN #: 2  
 POA TO CENTROID: .336  
 MIN RADIUS : .047  
 MEAN RADIUS : 1.366  
 MAX RADIUS : 3.236  
 CENTROID X : -.004  
 CENTROID Y : .336

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.63

1

VS= 4.64

2

GS= 4.66

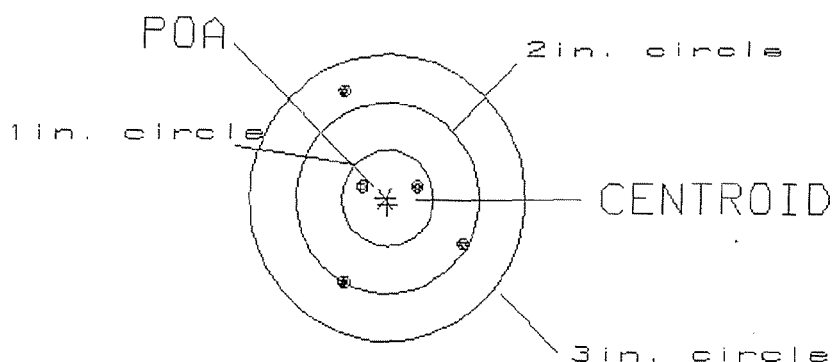
3

PATTERN #: 3  
 POA TO CENTROID: .079  
 MIN RADIUS : .316  
 MEAN RADIUS : .775  
 MAX RADIUS : 1.238  
 CENTROID X : -.025  
 CENTROID Y : .075

13 Aug 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.29

2

VS= 2.04

4

GS= 2.08

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351266DATE 7-7-97TESTER T.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.65             | 2.43                     | 2.70                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.67             | 2.69                     | 2.68                           |                                                                        |
| PULL #3 | 2.69             | 2.69                     | 2.71                           |                                                                        |
| PULL #4 | 2.77             | 2.70                     | 2.69                           |                                                                        |
| PULL #5 | 2.71             | 2.71                     | 2.71                           |                                                                        |
| TOTAL   | 13.49            | 13.22                    | 13.49                          |                                                                        |
| AVG.    | 2.698            | 2.644                    | 2.698                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.18             | 3.01                     |          |
| PULL #2 | 3.01             | 3.08                     |          |
| PULL #3 | 3.16             | 3.02                     |          |
| PULL #4 | 3.16             | 3.11                     |          |
| PULL #5 | 3.16             | 3.11                     |          |
| TOTAL   | 15.67            | 15.33                    |          |
| AVG.    | 3.134            | 3.066                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.10             | 4.02                     |                                | 3.83                                 |
| PULL #2 | 4.03             | 4.10                     |                                | 3.88                                 |
| PULL #3 | 3.95             | 4.14                     |                                | 3.85                                 |
| PULL #4 | 4.21             | 4.01                     |                                | 3.82                                 |
| PULL #5 | 3.82             | 4.13                     |                                | 3.81                                 |
| TOTAL   | 20.11            | 20.40                    |                                | 19.19                                |
| AVG.    | 4.022            | 4.08                     |                                | 3.838                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6851266

| OP. #        | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |         |         |
| 600          | PROOF                                                          |          |         |         |
| 607          | CHECK HEADSPACE                                                |          |         |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |         |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |         |         |
|              | MAGNAFLUX BOLT                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/21/97 | wjt     |
| 618          | POLISH BARREL                                                  |          | 3/21/97 | wjt     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |         |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>4</u> <u>4</u> <u>4</u>                                  | 7/16-97 | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>4</u> <u>4</u> <u>4</u>                                  | 7/16/97 | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.020</u> <u>.0225</u> <u>.0225</u>                       | 7/14/97 | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-15-97 | CK      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-18-97 | CK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-15-97 | CK      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-15-97 | CK      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-15-97 | CK      |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 71 L 79                                                   | 8-13-97 | JW      |
|       | A) MALFUNCTIONS                                                          |                                                             | 8-13-97 | JW      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8-13-97 | JW      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8-13-97 | 1-4     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-18-97 | CK      |
|       | B) TRIGGER PULL                                                          | <u>2.56</u> <u>2.51</u> <u>2.27</u> <u>2.44</u> <u>2.40</u> | 8-18-97 | CK      |
|       | C) FUNCTION                                                              |                                                             | 8-18-97 | CK      |
| 660   | PACK                                                                     |                                                             |         |         |

Do Not Use

SERIAL NO



E6351266

ORDER 25705  
MODEL 700™ M24  
UPC



Do Not Use

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque déposée.

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

|                       |    |                   |      |
|-----------------------|----|-------------------|------|
| SERIAL NO<br>E6351266 | 46 | ORDER NO<br>25705 | 26WR |
|-----------------------|----|-------------------|------|

5705 E6351266

ORDER 25705  
MODEL 700™ M24  
UPC



**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

