

UPC



E6351268

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351268
31 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.421$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0473333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.423653$

THE AMR FOR THIS RIFLE IS: $.9677$

CENTROIDAL DISTANCES

0 TO 1	.414005
1 TO 2	.959352
1 TO 3	.918761

3
+ <----POA
1

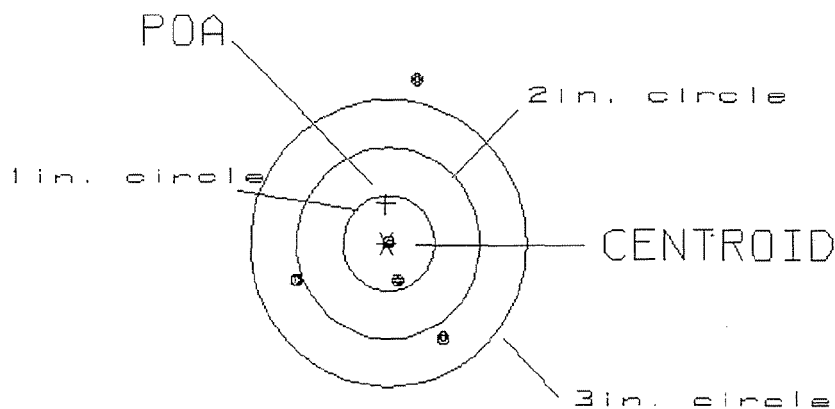
PATTERN #: 1

POA TO CENTROID: .414
 MIN RADIUS : .036
 MEAN RADIUS : .868
 MAX RADIUS : 1.751
 CENTROID X : .002
 CENTROID Y : -.414

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351268

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.56

2

VS= 2.74

2

GS= 2.76

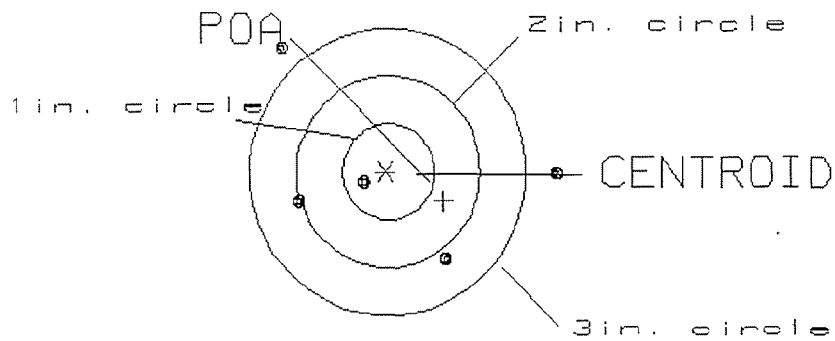
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .703
 MIN RADIUS : .306
 MEAN RADIUS : 1.179
 MAX RADIUS : 1.805
 CENTROID X : -.632
 CENTROID Y : .306

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.94

1

VS= 2.16

1

GS= 3.22

3

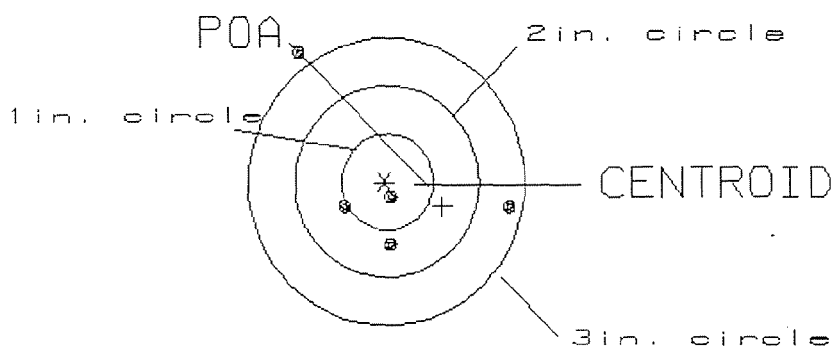
PATTERN #: 3

POA TO CENTROID: .681
 MIN RADIUS : .171
 MEAN RADIUS : .856
 MAX RADIUS : 1.610
 CENTROID X : -.633
 CENTROID Y : .250

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351268

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.24

1

VS= 1.96

3

GS= 2.74

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG351268

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>3</u>	11-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	11-3-97	CR
	J) ASSEMBLE STOCK		11-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-11-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 55 R 105	10/31/97	P/B
	A) MALFUNCTIONS		10/31/97	P/B
	B) PIERCED PRIMERS		10/31/97	P/B
645	INSPECT FOR LIVE AMMO		10/31/97	DFC
655	FINAL INSPECTION A) HEADSPACE		11-11-97	CIC
	B) TRIGGER PULL	<u>2.55</u> <u>2.63</u> <u>2.41</u> <u>2.68</u> <u>2.45</u>	11-3-97	CR
	C) FUNCTION		11-11-97	CR
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E635/268

DATE 10-29-97

TESTER AA.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.40	2.29		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.40	2.27		
PULL #3	2.57	2.40	2.24		
PULL #4	2.31	2.48	2.29		
PULL #5	2.40	2.58	2.52		
TOTAL	12.03	12.26	11.61		
AVG.	2.41	2.45	2.32		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.08		
PULL #2	3.07	3.08		
PULL #3	2.58	3.09		
PULL #4	3.27	3.08		
PULL #5	3.10	3.21		
TOTAL	15.09	15.54		
AVG.	3.02	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.64		4.19
PULL #2	3.89	4.00		4.10
PULL #3	3.82	3.95		4.22
PULL #4	4.08	4.34		3.98
PULL #5	3.98	4.25		3.64
TOTAL	19.84	20.18		20.13
AVG.	3.97	4.04		4.03

Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & T. Off. Marca Registrada. Marque Déposée.

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46 ORDER NO
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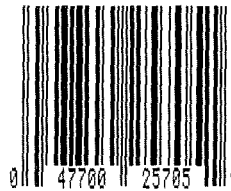
19RR

5705 E6351268

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MODEL 700™ M24

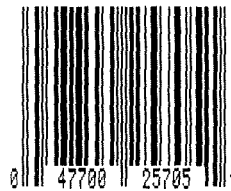
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MODEL 700™ M24

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SERIAL NO



E6351268

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

