

UPC



E6351272

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400126924

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351272
11 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.00366667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0496667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0498018$

THE AMR FOR THIS RIFLE IS: $.7603$

CENTROIDAL DISTANCES

0 TO 1	.191379
1 TO 2	.473152
1 TO 3	.0800562

13+ 2 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

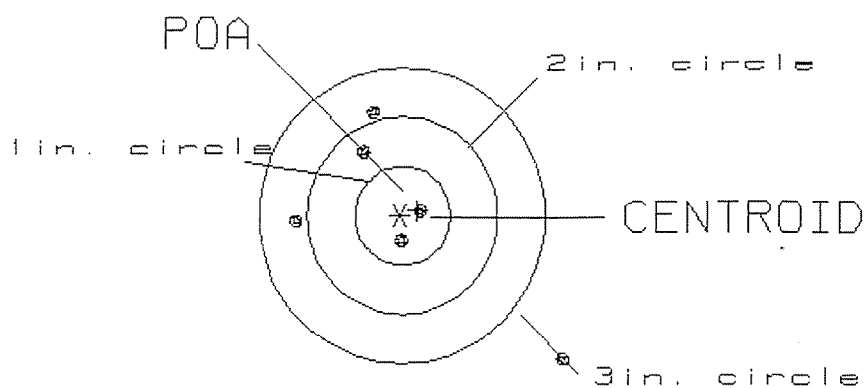
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .191
 MIN RADIUS : .220
 MEAN RADIUS : .950
 MAX RADIUS : 2.213
 CENTROID X : -.185
 CENTROID Y : -.049

11 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351272.1

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 2.80

2

US= 2.47

3

GS= 3.22

5

REMINGTON CENTERFIRE ACCURACY TEST

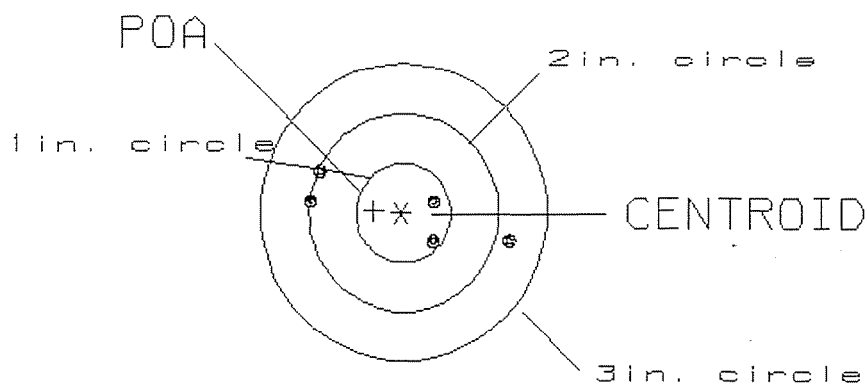
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .288
 MIN RADIUS : .363
 MEAN RADIUS : .777
 MAX RADIUS : 1.153
 CENTROID X : .287
 CENTROID Y : -.016

11 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351272.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.06

2

VS= .70

4

GS= 2.10

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

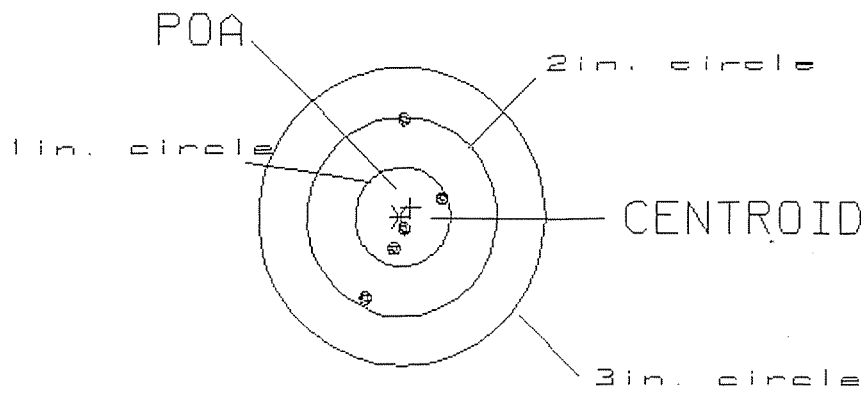
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .141
 MIN RADIUS : .146
 MEAN RADIUS : .554
 MAX RADIUS : 1.028
 CENTROID X : -.113
 CENTROID Y : -.084

11 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351272.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .74

3

VS= 1.60

4

GS= 1.84

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # 6351272
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.468$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.091$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.476765$

THE AMR FOR THIS RIFLE IS: 1.324

CENTROIDAL DISTANCES

0 TO 1	.557008
1 TO 2	.554044
1 TO 3	.243282

3
1 + <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

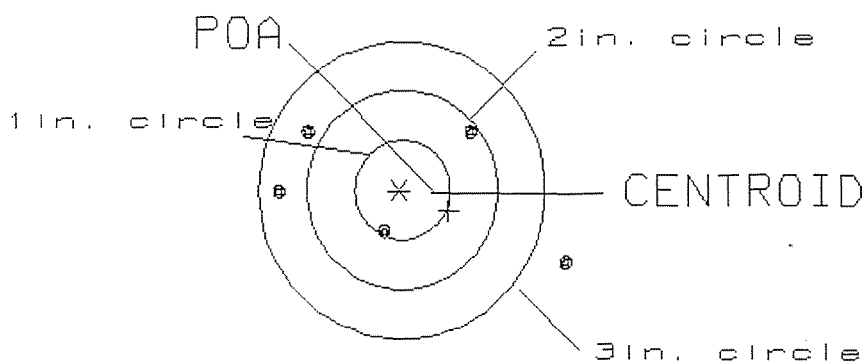
PATTERN #: 1

POA TO CENTROID: .557
 MIN RADIUS : .460
 MEAN RADIUS : 1.150
 MAX RADIUS : 1.895
 CENTROID X : -.513
 CENTROID Y : .217

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351272

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.06

1

US= 1.33

2

GS= 3.16

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

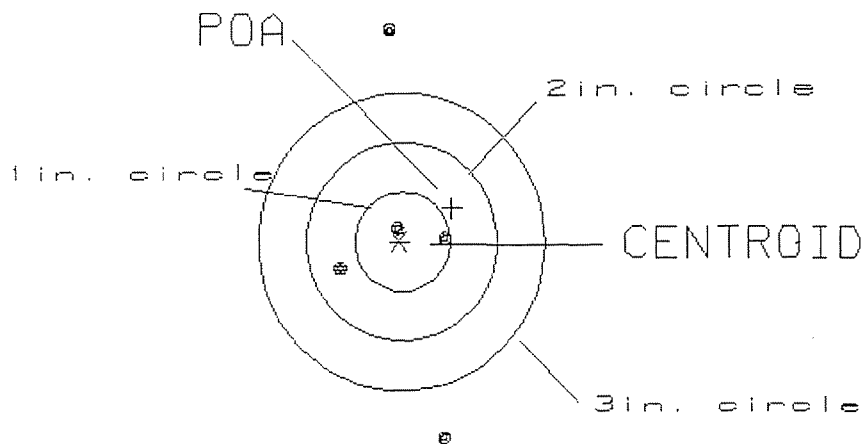
PATTERN #: 2

POA TO CENTROID: .642
 MIN RADIUS : .169
 MEAN RADIUS : 1.108
 MAX RADIUS : 2.138
 CENTROID X : -.547
 CENTROID Y : -.336

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351272

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.14

2

VS= 4.11

3

GS= 4.17

3

REMINGTON CENTERFIRE ACCURACY TEST

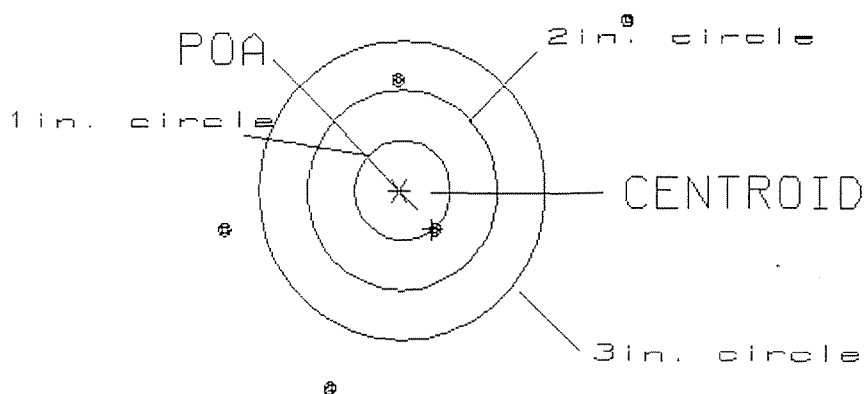
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .522
 MIN RADIUS : .548
 MEAN RADIUS : 1.715
 MAX RADIUS : 2.913
 CENTROID X : -.344
 CENTROID Y : .392

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351272

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.27

0

US= 3.68

1

GS= 4.82

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. F6351272

DATE 7-18-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.38	2.86	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.26	2.81	
PULL #3	2.24	2.26	2.50	
PULL #4	2.26	2.24	2.26	
PULL #5	2.28	2.28	2.86	
TOTAL	11.64	11.40	13.79	
AVG.	2.33	2.28	2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.21	
PULL #2	3.25	3.23	
PULL #3	3.27	3.18	
PULL #4	3.19	3.26	
PULL #5	3.22	3.28	
TOTAL	15.93	16.16	
AVG.	3.19	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.11		4.01
PULL #2	4.11	4.16		3.90
PULL #3	3.77	4.07		3.97
PULL #4	4.11	4.11		3.92
PULL #5	2.41	4.04		3.90
TOTAL	20.24	20.49		19.70
AVG.	4.05	4.10		3.94

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351272

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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M2400126935

OP. #	OPERATION NAME	READINGS	DATE	INITIAL	
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	C/K	
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	C/K	
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	C/K	
	J) ASSEMBLE STOCK		7-22-97	C/K	
	K) ASSEMBLE SWIVEL STUDS		8-15-97	C/K	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	C/K	
	M) IRON SIGHT ALIGNMENT		7-22-97	C/K	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	C/K	
640	GALLERY TEST AND TARGET	R 61 R 57	L 89 L 93	8/8/97 8/11/97	JW JW
	A) MALFUNCTIONS		8/8/97 8/11/97	JW	
	B) PIERCED PRIMERS		8/8/97 8/11/97	JW JW	
645	INSPECT FOR LIVE AMMO		8/8/97 8-11-97	JW JW	
655	FINAL INSPECTION A) HEADSPACE		8-15-97	C/K	
	B) TRIGGER PULL	<u>2.77</u> <u>2.71</u> <u>2.54</u> <u>2.80</u> <u>2.69</u>	8-14-97	C/K	
	C) FUNCTION		8-15-97	C/K	
660	PACK				

Do Not Use

SERIAL NO.



E6351272

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6351272

46

SERIAL NO.
E6351272

ORDER NO.

25705

12DR

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

