

UPC



E6351273

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351273
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.411333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.237
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .474725

THE AMR FOR THIS RIFLE IS: 1.257

CENTROIDAL DISTANCES

0 TO 1	.346157
1 TO 2	1.15964
1 TO 3	.615114

3
1 + <----POA

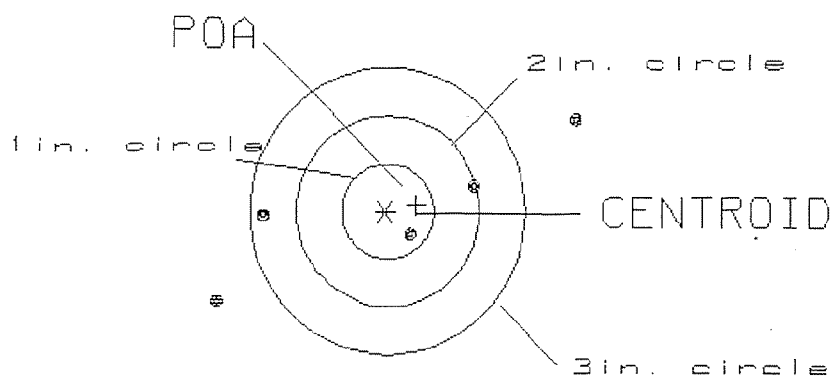
2

PATTERN #: 1
 POA TO CENTROID: .346
 MIN RADIUS : .364
 MEAN RADIUS : 1.409
 MAX RADIUS : 2.262
 CENTROID X : -.340
 CENTROID Y : -.065

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.88

1

VS= 1.97

2

GS= 4.35

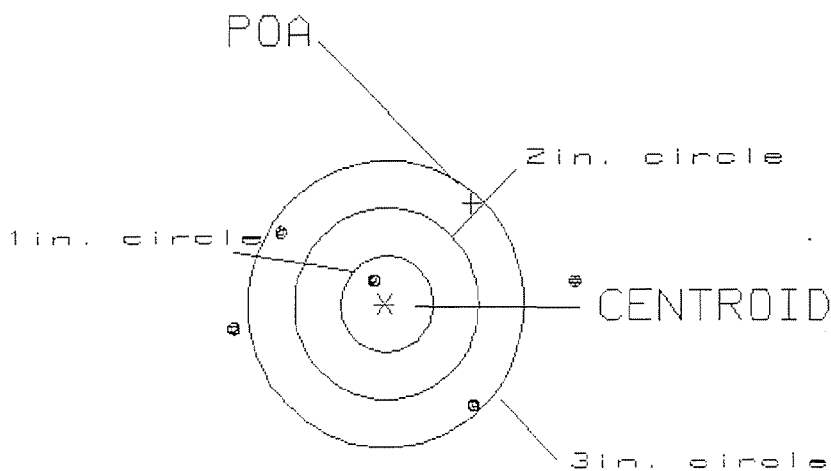
3

PATTERN #: 2
 POA TO CENTROID: 1.418
 MIN RADIUS : .327
 MEAN RADIUS : 1.360
 MAX RADIUS : 2.043
 CENTROID X : -.952
 CENTROID Y : -1.050

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.66
 US= 1.74
 GS= 3.70

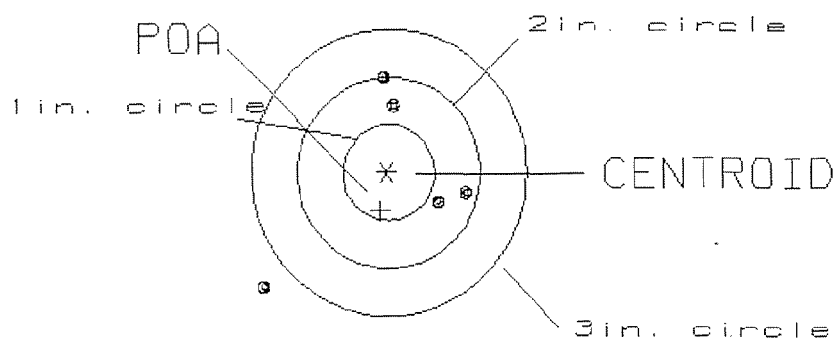
1
 1
 3

PATTERN #: 3
 POA TO CENTROID: .408
 MIN RADIUS : .629
 MEAN RADIUS : 1.001
 MAX RADIUS : 1.770
 CENTROID X : .058
 CENTROID Y : .404

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.23

0

VS= 2.15

4

GS= 2.48

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351273

DATE 7-18-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.31	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.38	2.41	
PULL #3	2.62	2.37	2.59	
PULL #4	2.46	2.39	2.54	
PULL #5	2.41	2.44	2.47	
TOTAL	12.64	11.89	12.51	
AVG.	2.53	2.38	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.95	2.94	
PULL #2	3.02	3.05	
PULL #3	3.04	2.98	
PULL #4	2.78	2.99	
PULL #5	3.01	3.11	
TOTAL	14.80	15.07	
AVG.	2.96	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.10		3.94
PULL #2	4.00	4.11		3.93
PULL #3	3.98	4.01		3.99
PULL #4	3.93	4.04		4.03
PULL #5	4.03	4.11		4.04
TOTAL	20.03	20.47		19.93
AVG.	4.01	4.09		3.99

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351273

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJP
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0215</u> <u>.0216</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-19-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-19-97	CK
	M) IRON SIGHT ALIGNMENT		7-19-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-19-97	CK
640	GALLERY TEST AND TARGET	R 82 < 68	7/29/97	KT
	A) MALFUNCTIONS		7/29/97	KT
	B) PIERCED PRIMERS		7/29/97	KT
645	INSPECT FOR LIVE AMMO		7/29/97	fw
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>255</u> <u>228</u> <u>229</u> <u>232</u> <u>224</u>	8-2-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
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48
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26WR

5705 E6351273

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MODEL 700™ M24

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SERIAL NO



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

