

UPC



E6351274

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351274
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0776667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00133333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0776781

THE AMR FOR THIS RIFLE IS: .9053

CENTROIDAL DISTANCES

0 TO 1	.0565862
1 TO 2	.200562
1 TO 3	.347022

3
+ 2 <----POA

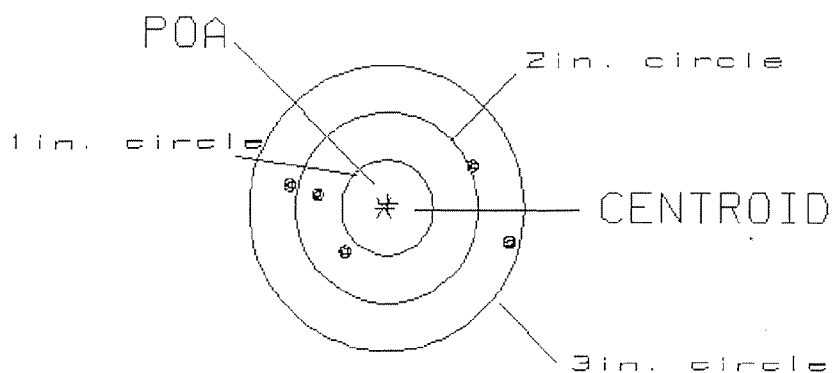
PATTERN #: 1

POA TO CENTROID: .057
 MIN RADIUS : .681
 MEAN RADIUS : .991
 MAX RADIUS : 1.383
 CENTROID X : -.039
 CENTROID Y : -.041

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351274

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.38

0

VS= .66

2

GS= 2.44

5

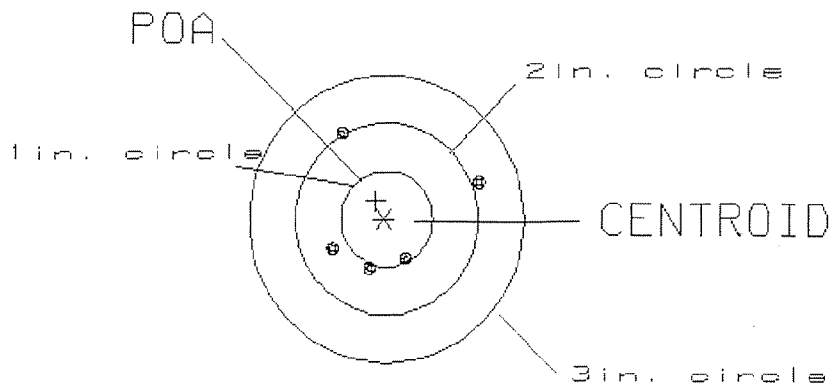
PATTERN #: 2

POA TO CENTROID: .213
 MIN RADIUS : .453
 MEAN RADIUS : .743
 MAX RADIUS : 1.067
 CENTROID X : .093
 CENTROID Y : -.192

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.53
 VS= 1.38
 GS= 1.71

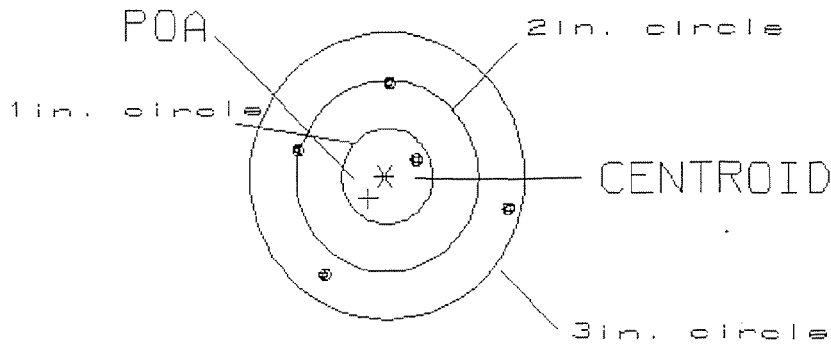
1
 4
 5

PATTERN #: 3
 POA TO CENTROID: .291
 MIN RADIUS : .317
 MEAN RADIUS : .982
 MAX RADIUS : 1.413
 CENTROID X : .179
 CENTROID Y : .229

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 US= 2.00
 GS= 2.39

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351274

DATE 7-9-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.37	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.43	2.57	
PULL #3	2.48	2.49	2.57	
PULL #4	2.61	2.25	2.57	
PULL #5	2.73	2.28	2.67	
TOTAL	13.17	11.82	12.96	
AVG.	2.634	2.364	2.592	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.13		
PULL #2	3.01	3.10		
PULL #3	3.18	3.07		
PULL #4	3.02	3.12		
PULL #5	3.20	3.05		
TOTAL	15.47	15.47		
AVG.	3.094	3.094		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.00		3.90
PULL #2	4.02	3.99		3.91
PULL #3	3.98	4.02		3.90
PULL #4	4.06	4.00		3.94
PULL #5	3.95	4.00		3.88
TOTAL	20.07	20.01		19.53
AVG.	4.014	4.002		3.906

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351274

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>022</u> <u>023</u> <u>023</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/14/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	WIN L <u>69</u> R <u>81</u>	7/25/97	TM
	A) MALFUNCTIONS		7/25/97	TM
	B) PIERCED PRIMERS		7/25/97	TM
645	INSPECT FOR LIVE AMMO		7/25/97	TRD
655	FINAL INSPECTION A) HEADSPACE		8/14/97	RP
	B) TRIGGER PULL	<u>2.64</u> <u>2.47</u> <u>2.50</u> <u>2.45</u> <u>2.44</u>	8-2-97	CK
	C) FUNCTION		8/14/97	RP
660	PACK			

Do Not Use

Do Not Use

SERIAL NO



E6351274

ORDER 25705
MODEL 700T[™] M24
UPC



0 47700 25705 1

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MODEL 700T[™] M24
UPC



0 47700 25705 1

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6351274

46
ORDER NO
25705

26WR

5705 E6351274

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

