

E6351275



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351275
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0473333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .120333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .129308

THE AMR FOR THIS RIFLE IS: .899

CENTROIDAL DISTANCES

0 TO	1	.26163
1 TO	2	.438056
1 TO	3	.299202

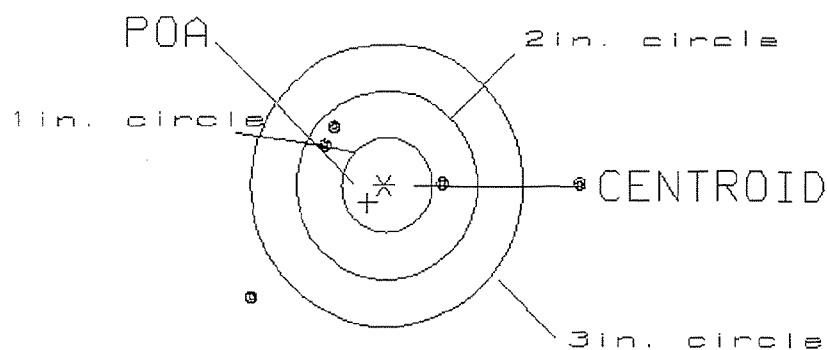
3 1
2 + <----POA

PATTERN #: 1
 POA TO CENTROID: .261
 MIN RADIUS : .598
 MEAN RADIUS : 1.255
 MAX RADIUS : 2.128
 CENTROID X : .185
 CENTROID Y : .185

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351275.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.57

0

VS= 1.81

3

GS= 3.77

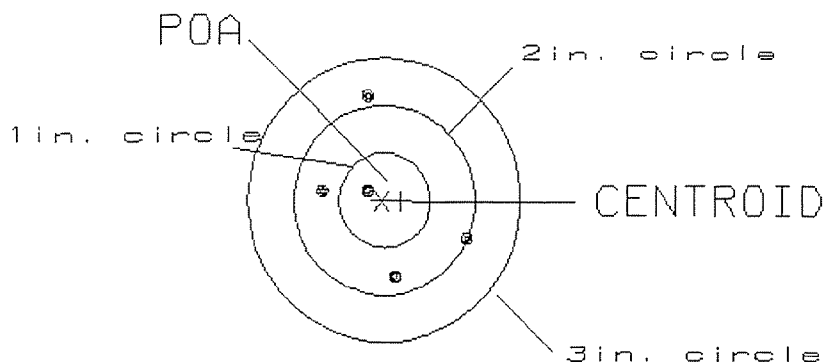
3

PATTERN #: 2
 POA TO CENTROID: .213
 MIN RADIUS : .233
 MEAN RADIUS : .772
 MAX RADIUS : 1.112
 CENTROID X : -.213
 CENTROID Y : .002

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.58
 VS= 1.94
 GS= 1.96

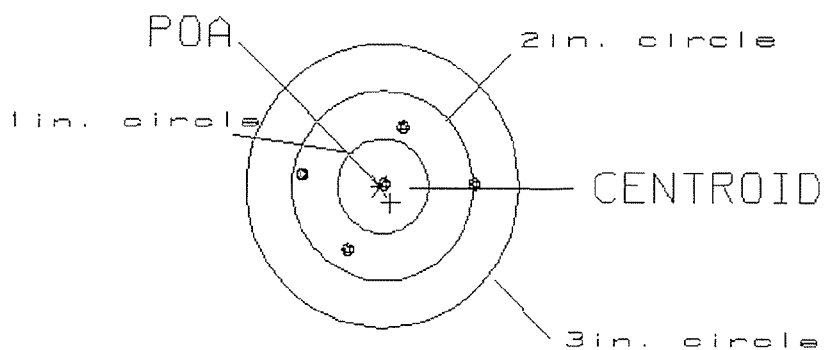
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .208
 MIN RADIUS : .029
 MEAN RADIUS : .670
 MAX RADIUS : 1.027
 CENTROID X : -.114
 CENTROID Y : .174

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.87
 VS= 1.29
 GS= 1.87

1
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351275

DATE 6-13-97

TESTER C/K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.47	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.44	2.39	
PULL #3	2.42	2.54	2.56	
PULL #4	2.52	2.45	2.56	
PULL #5	2.54	2.50	2.56	
TOTAL	12.61	12.4	12.68	
AVG.	2.522	2.48	2.536	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	2.89	
PULL #2	2.92	2.90	
PULL #3	2.87	2.85	
PULL #4	3.19	2.84	
PULL #5	3.13	2.87	
TOTAL	15.29	14.35	
AVG.	3.058	2.87	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.14		4.03
PULL #2	3.97	3.99		3.91
PULL #3	3.93	3.99		3.96
PULL #4	3.89	3.77		3.82
PULL #5	3.92	4.03		3.92
TOTAL	19.73	19.92		19.64
AVG.	3.946	3.984		3.928

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7-16-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>35</u> <u>3</u> <u>35</u>	7/16/97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.0225</u>	7/16/97	C/K
	J) ASSEMBLE STOCK		7-15-97	C/K
	K) ASSEMBLE SWIVEL STUDS		8-20-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	C/K
	M) IRON SIGHT ALIGNMENT		7-15-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	C/K
640	GALLERY TEST AND TARGET	Right 95 Left 55	8/14/97	T M
	A) MALFUNCTIONS		8/14/97	AK
	B) PIERCED PRIMERS		8/14/97	AK
645	INSPECT FOR LIVE AMMO		8/14/97	T M
655	FINAL INSPECTION A) HEADSPACE		8-20-97	C/K
	B) TRIGGER PULL	<u>2.61</u> <u>2.64</u> <u>2.68</u> <u>2.69</u> <u>2.66</u>	8-17-97	C/R
	C) FUNCTION		8-20-97	C/K
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351275

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/12/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351275

46
ORDER NO.
25705

26WR

5705 E6351275



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MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



E6351275

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

