

UPC



E6351276

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351276
6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .147
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .122
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .191031

THE AMR FOR THIS RIFLE IS: 1.098

CENTROIDAL DISTANCES

Ø TO	1	.240354
1 TO	2	.264201
1 TO	3	.162373

¹
+3 2 <----POA

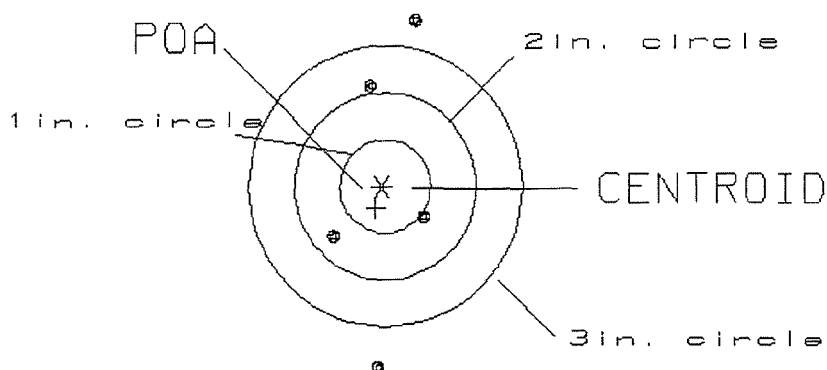
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .240
 MIN RADIUS : .543
 MEAN RADIUS : 1.234
 MAX RADIUS : 1.951
 CENTROID X : .073
 CENTROID Y : .229

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351276.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.05

0

VS= 3.75

2

GS= 3.76

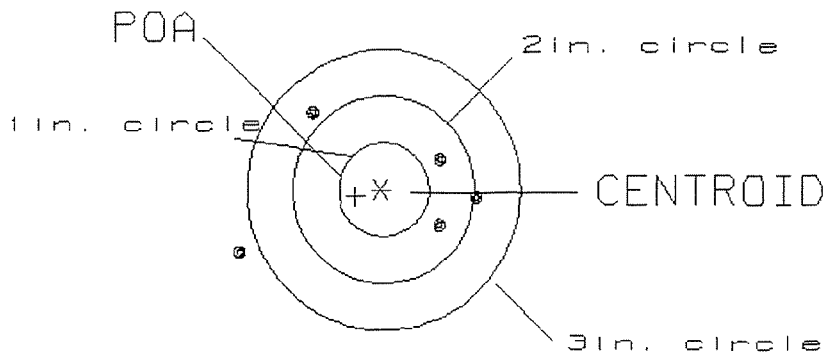
3

PATTERN #: 2
 POA TO CENTROID: .292
 MIN RADIUS : .694
 MEAN RADIUS : 1.060
 MAX RADIUS : 1.682
 CENTROID X : .284
 CENTROID Y : .070

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351276.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.58
 VS= 1.49
 GS= 2.65

0
 2
 4

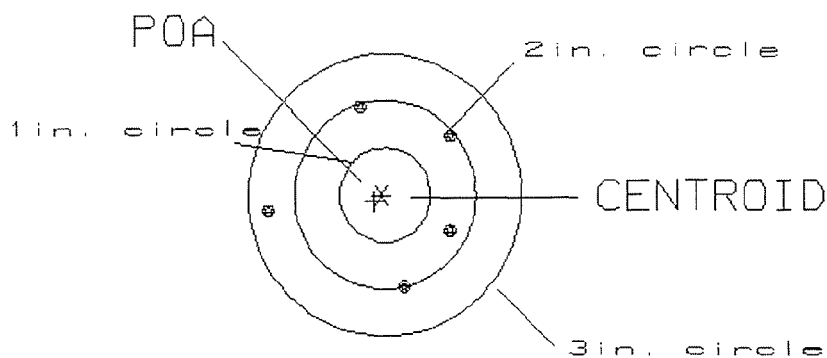
PATTERN #: [3]

POA TO CENTROID: .107
 MIN RADIUS : .783
 MEAN RADIUS : .999
 MAX RADIUS : 1.336
 CENTROID X : .084
 CENTROID Y : .067

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351276.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.01
 VS= 1.89
 GS= 2.15

0
 3
 5

Been
loaded
RE SHOT

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351276
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.229333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.326333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .398857

THE AMR FOR THIS RIFLE IS: 1.312

CENTROIDAL DISTANCES

0 TO 1	.285007
1 TO 2	.230256
1 TO 3	1.36427

1
2+ <----POA

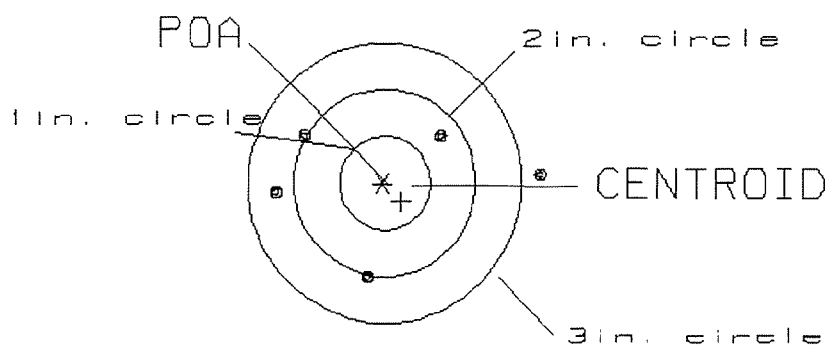
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .285
 MIN RADIUS : .815
 MEAN RADIUS : 1.145
 MAX RADIUS : 1.661
 CENTROID X : -.205
 CENTROID Y : .198

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351276

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.84

0

US= 1.50

1

GS= 2.95

4

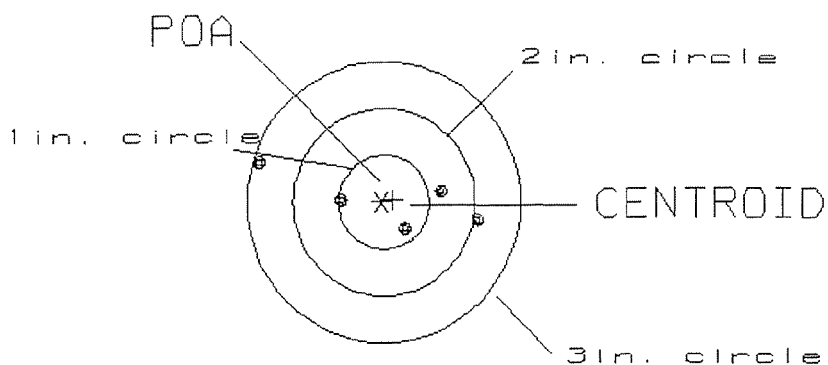
PATTERN #: 2

POA TO CENTROID: .130
 MIN RADIUS : .369
 MEAN RADIUS : .767
 MAX RADIUS : 1.399
 CENTROID X : -.128
 CENTROID Y : -.019

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351276

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.33

2

US= .69

4

GS= 2.39

5

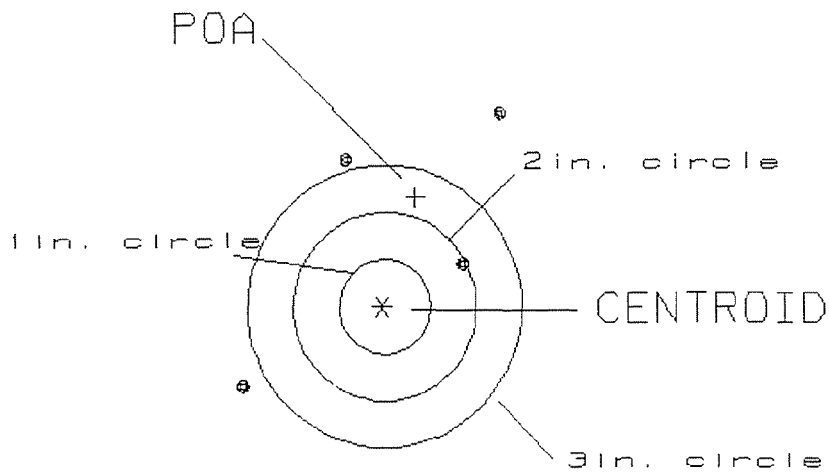
PATTERN #: 3

POA TO CENTROID: 1.211
 MIN RADIUS : 1.007
 MEAN RADIUS : 2.023
 MAX RADIUS : 3.308
 CENTROID X : -.355
 CENTROID Y : -1.158

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351276

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.80
 VS= 5.39
 GS= 5.60

0
 0
 1

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351276DATE 8-5-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.52	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.46	2.54	
PULL #3	2.52	2.45	2.56	
PULL #4	2.51	2.46	2.49	
PULL #5	2.46	2.49	2.43	
TOTAL	12.54	12.38	12.59	
AVG.	2.508	2.476	2.518	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.08	
PULL #2	3.08	3.05	
PULL #3	3.10	3.02	
PULL #4	3.08	3.07	
PULL #5	3.07	3.09	
TOTAL	15.44	15.31	
AVG.	3.088	3.062	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.91		4.24
PULL #2	3.88	4.06		3.90
PULL #3	4.03	4.12		4.02
PULL #4	4.03	4.00		4.18
PULL #5	4.00	4.16		4.03
TOTAL	19.88	20.25		20.37
AVG.	3.976	4.050		4.074

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351276

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WST
618	POLISH BARREL		3/12/97	WST
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.022</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CR
	M) IRON SIGHT ALIGNMENT		8-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CR
640	GALLERY TEST AND TARGET	Left ⁷⁶ <u>50</u> Right ⁷⁴ <u>100</u>	9-4-97	TM
	A) MALFUNCTIONS		9-4-97	TM
	B) PIERCED PRIMERS		9-4-97	TM
645	INSPECT FOR LIVE AMMO		9-4-97	TD
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.46</u> <u>2.36</u> <u>2.43</u> <u>2.34</u> <u>2.49</u>	9/9/97	TM
	C) FUNCTION		9/10/97	TRP
660	PACK			

Do Not Use

Do Not Use

SERIAL NO.



E6351276

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6351276

46 ORDER NO.
25705

12DR

5705 E6351276

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

