



E6351277

UPC



01 47700 25705 1

E6351277

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351277
6 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.86433
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .795333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 2.02689

THE AMR FOR THIS RIFLE IS: 1.171

CENTROIDAL DISTANCES

0 TO 1	1.33883
1 TO 2	1.42135
1 TO 3	1.90812

3

1

+ <----POA

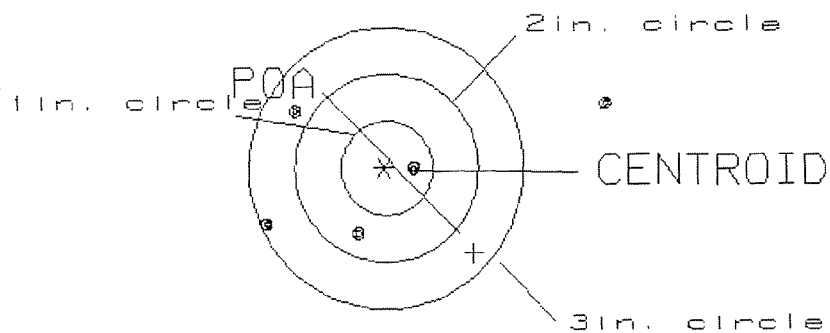
2

PATTERN #: 1
 POA TO CENTROID: 1.339
 MIN RADIUS : .278
 MEAN RADIUS : 1.215
 MAX RADIUS : 2.477
 CENTROID X : -.993
 CENTROID Y : .898

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351277

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.66

1

VS= 1.41

2

GS= 3.87

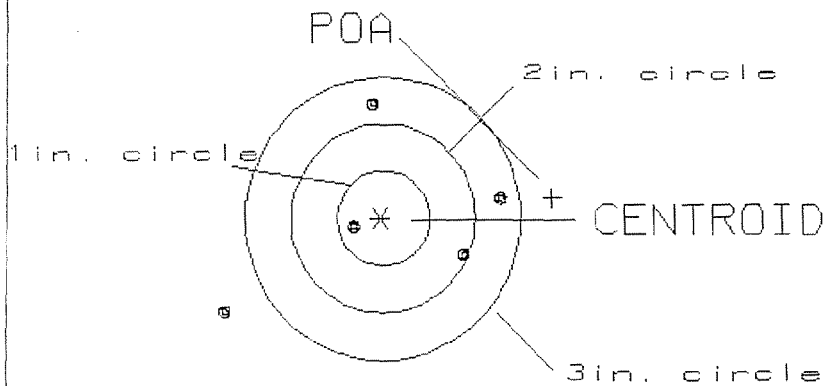
4

PATTERN #: 2
 POA TO CENTROID: 1.889
 MIN RADIUS : .365
 MEAN RADIUS : 1.185
 MAX RADIUS : 1.988
 CENTROID X : -1.877
 CENTROID Y : -.215

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351277

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.04

1

US= 2.22

2

GS= 3.28

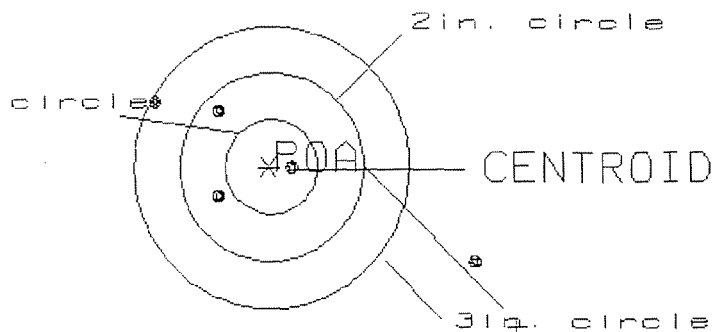
4

PATTERN #: 3
 POA TO CENTROID: 3.212
 MIN RADIUS : .263
 MEAN RADIUS : 1.114
 MAX RADIUS : 2.388
 CENTROID X : -2.723
 CENTROID Y : 1.703

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351277

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.49
 VS= 1.64
 GS= 3.85

1
 3
 4

Do Not Use

SERIAL NO.



E6351277

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6351277

46

ORDER NO.

25705

12DR

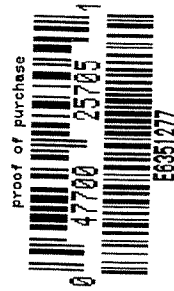


5705 E6351277

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



E6351277



46 FORM

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351277

DATE 7-24-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.77		2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.84		2.59	
PULL #3	2.66	2.71		2.59	
PULL #4	2.69	2.68		2.68	
PULL #5	2.67	2.68		2.56	
TOTAL	13.41	13.68		12.97	
AVG.	2.68	2.74		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.25		
PULL #2	3.04	3.16		
PULL #3	3.00	3.11		
PULL #4	3.11	3.17		
PULL #5	2.98	3.18		
TOTAL	15.32	15.87		
AVG.	3.06	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.13		3.99
PULL #2	4.08	4.11		4.21
PULL #3	4.06	4.02		4.20
PULL #4	4.08	4.15		4.23
PULL #5	4.11	4.16		4.20
TOTAL	20.51	20.57		20.83
AVG.	4.10	4.11		4.17

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351277

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/92	WJT
618	POLISH BARREL		3/18/92	WJD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-25-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CK
	M) IRON SIGHT ALIGNMENT		7-25-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CK
640	GALLERY TEST AND TARGET	R65 L 85	8/6/97	KT
	A) MALFUNCTIONS		8/6/97	KT
	B) PIERCED PRIMERS		8/6/97	KT
645	INSPECT FOR LIVE AMMO		8/6/97	9W
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.62</u> <u>2.45</u> <u>2.67</u> <u>2.66</u> <u>2.72</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			