

UPC



E6351280

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400127029

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351280
24 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.140333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0856667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .164415

THE AMR FOR THIS RIFLE IS: 1.209

CENTROIDAL DISTANCES

0 TO 1	.309181
1 TO 2	.58281
1 TO 3	.228484

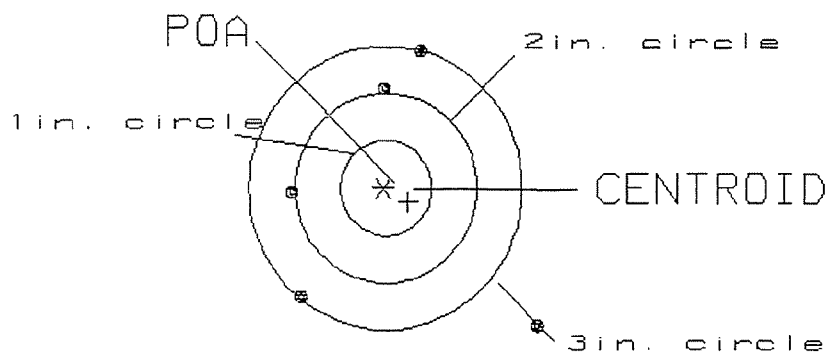
1
3+ <----POA
2

PATTERN #: 1
 POA TO CENTROID: .309
 MIN RADIUS : 1.004
 MEAN RADIUS : 1.449
 MAX RADIUS : 2.172
 CENTROID X : -.272
 CENTROID Y : .147

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351280

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.66

0

VS= 2.86

0

GS= 3.15

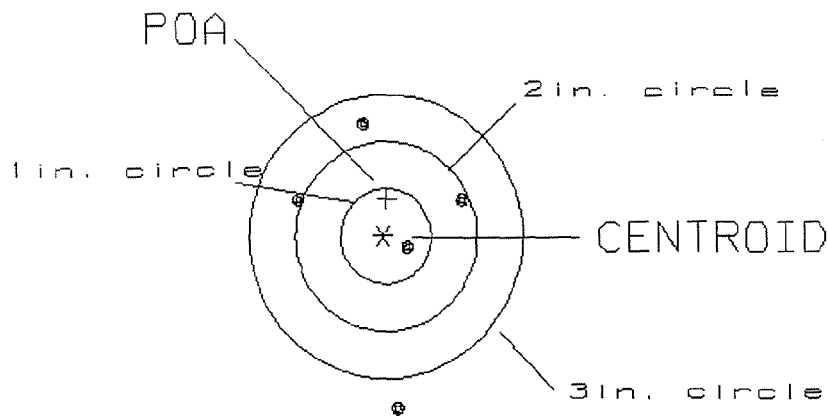
3

PATTERN #: 2
 POA TO CENTROID: .387
 MIN RADIUS : .250
 MEAN RADIUS : 1.043
 MAX RADIUS : 1.836
 CENTROID X : -.034
 CENTROID Y : -.385

24 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.78

1

VS= 2.98

2

GS= 3.01

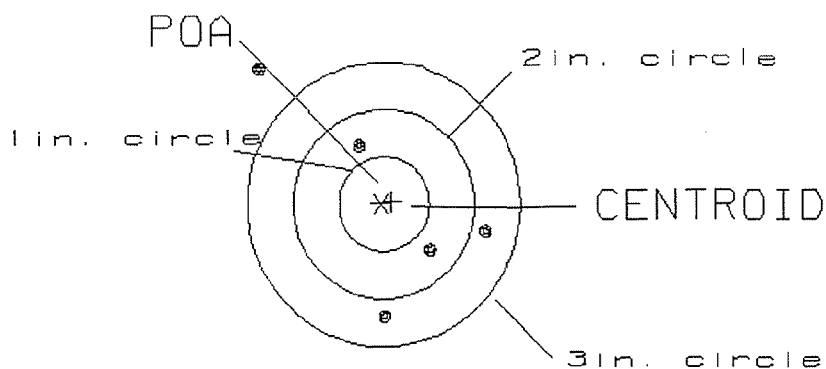
4

PATTERN #: 3
 POA TO CENTROID: .117
 MIN RADIUS : .682
 MEAN RADIUS : 1.135
 MAX RADIUS : 1.951
 CENTROID X : -.115
 CENTROID Y : -.019

24 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.44
 VS= 2.60
 GS= 2.99

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351280

DATE 9-5-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.56	2.23		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.54	2.27		
PULL #3	2.62	2.58	2.33		
PULL #4	2.48	2.62	2.41		
PULL #5	2.44	2.55	2.42		
TOTAL	12.43	12.85	11.66		
AVG.	2.486	2.570	2.33		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.14		
PULL #2	3.17	3.16		
PULL #3	3.11	3.27		
PULL #4	3.16	3.23		
PULL #5	3.24	3.20		
TOTAL	15.86	16.00		
AVG.	3.176	3.200		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.14		4.12
PULL #2	4.16	4.00		4.12
PULL #3	4.14	4.09		3.96
PULL #4	4.06	4.11		4.18
PULL #5	4.13	4.13		4.03
TOTAL	20.46	20.47		20.41
AVG.	4.092	4.09		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 2635 1280

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1022</u> <u>1023</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-16-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-25-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-16-97	CR
	M) IRON SIGHT ALIGNMENT		9-16-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-16-97	CR
640	GALLERY TEST AND TARGET	250 2100	9/24/97	KT
	A) MALFUNCTIONS		9/24/97	KT
	B) PIERCED PRIMERS		9/24/97	KT
645	INSPECT FOR LIVE AMMO		9/24/97	CRD
655	FINAL INSPECTION A) HEADSPACE		9-25-97	CK
	B) TRIGGER PULL	<u>250</u> <u>259</u> <u>260</u> <u>261</u> <u>258</u>	9-25-97	CK
	C) FUNCTION		9-25-97	CK
660	PACK			

Do Not Use

SERIAL NO



E6351280

ORDER 25705

MODEL 700™ M24

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011 47700 25705 1

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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO

E6351280

46

ORDER NO

25705



5705 E6351280

29DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

