

UPC



E6351284

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN. CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book and Owner's Manual to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee

SERIAL NO
E6351284

46

ORDER NO
25705

26PR

5705 E6351284

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO



E6351284

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CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400127083

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351284

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	6-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3.5</u>	6-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	6-3-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/24/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/2/97	RP
	M) IRON SIGHT ALIGNMENT		6/2/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/2/97	RP
640	GALLERY TEST AND TARGET		6/12/97	NF
	A) MALFUNCTIONS	OK Bolt Closed a little Hard DAO	"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6/12/97	JW
655	FINAL INSPECTION A) HEADSPACE		6/24/97	RP
	B) TRIGGER PULL	<u>2.63</u> <u>2.60</u> <u>2.58</u> <u>2.47</u> <u>2.51</u>	6-19-98	CK
	C) FUNCTION		6/24/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351284
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.116$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.159333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.197087$

THE AMR FOR THIS RIFLE IS: $.9$

CENTROIDAL DISTANCES

Ø TO 1	.174545
1 TO 2	.286777
1 TO 3	.319232

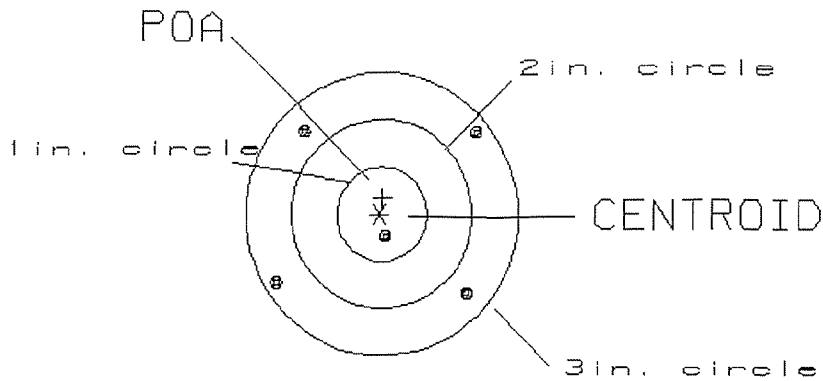
3 + <----POA
1
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .174
 MIN RADIUS : .193
 MEAN RADIUS : 1.071
 MAX RADIUS : 1.397
 CENTROID X : -.035
 CENTROID Y : -.171

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351284.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17

1

VS= 1.69

1

GS= 2.70

5

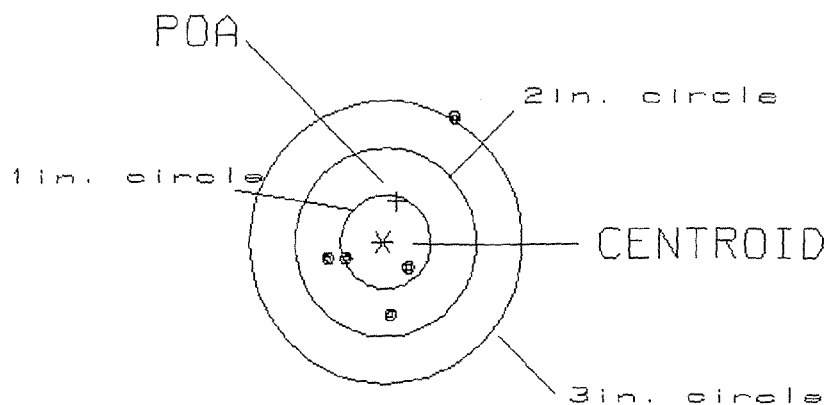
PATTERN #: 2

POA TO CENTROID: .458
 MIN RADIUS : .373
 MEAN RADIUS : .756
 MAX RADIUS : 1.526
 CENTROID X : -.156
 CENTROID Y : -.431

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351284.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.42

2

VS= 2.04

4

GS= 2.16

4

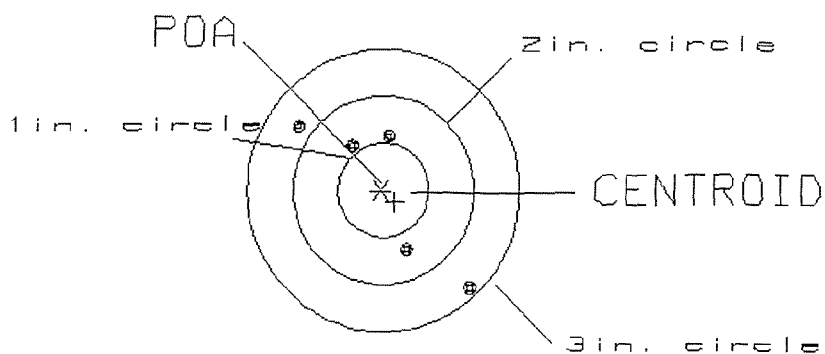
PATTERN #: 3

POA TO CENTROID: .201
 MIN RADIUS : .565
 MEAN RADIUS : .873
 MAX RADIUS : 1.391
 CENTROID X : -.157
 CENTROID Y : .124

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351284.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 1.69
 GS= 2.47

0
 3
 5

Reshot 6-19-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351284
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .209667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -2.708
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 2.7161

THE AMR FOR THIS RIFLE IS: 1.876

CENTROIDAL DISTANCES

Ø TO	1	2.41674
1 TO	2	4.19656
1 TO	3	7.86013

1
+ <----POA

2

3

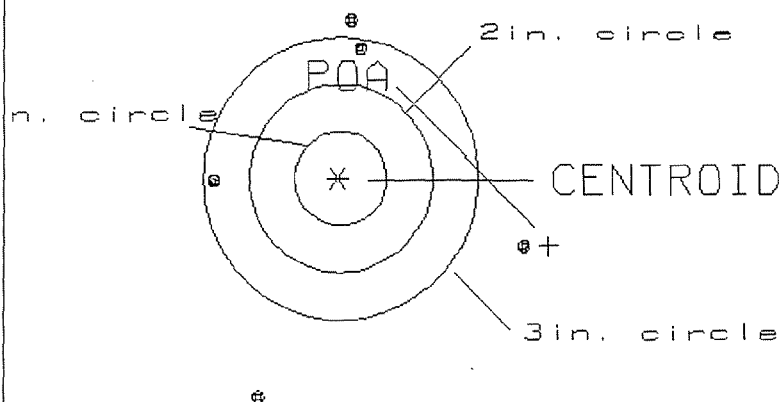
PATTERN #: 1

POA TO CENTROID: 2.417
 MIN RADIUS : 1.352
 MEAN RADIUS : 1.803
 MAX RADIUS : 2.478
 CENTROID X : -2.307
 CENTROID Y : .720

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351284

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 4.00

0

GS= 4.14

2

PATTERN #: 2

POA TO CENTROID: 2.830
 MIN RADIUS : .846
 MEAN RADIUS : 2.377
 MAX RADIUS : 4.087
 CENTROID X : .069
 CENTROID Y : -2.830

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351284

CENTERFIRE PATTERN # 2

POA

•

+

2 in. circle

1 in. circle

CENTROID

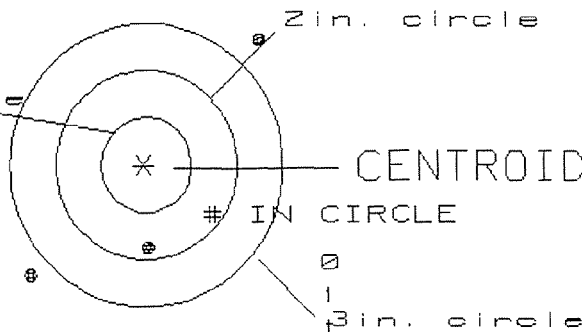
OF SHOTS= 5

IN CIRCLE

HS= 2.47

VS= 7.46

GS= 7.50



PATTERN #: 030

POA TO CENTROID: 6.263
 MIN RADIUS : .851
 MEAN RADIUS : 1.449
 MAX RADIUS : 2.164
 CENTROID X : -1.747
 CENTROID Y : -6.014

12 Jun 1997

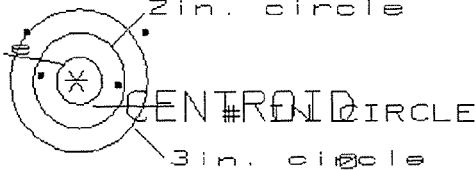
FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351284

CENTERFIRE PATTERN # 3

POA
 +

11in. circle 2in. circle

OF SHOTS= 5



HS= 2.64
 VS= 3.16
 GS= 3.64

OF SHOTS= 5

2
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351284

DATE 6-2-97

TESTER C.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.35	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.32	2.45	
PULL #3	2.67	2.37	2.45	
PULL #4	2.70	2.38	2.50	
PULL #5	2.79	2.41	2.49	
TOTAL	13.29	11.83	12.66	
AVG.	2.658	2.366	2.532	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.87	
PULL #2	2.93	2.87	
PULL #3	2.87	2.91	
PULL #4	2.95	2.92	
PULL #5	2.93	2.93	
TOTAL	14.68	14.5	
AVG.	2.936	2.9	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	3.88		4.08
PULL #2	3.88	3.92		3.97
PULL #3	3.87	3.94		4.00
PULL #4	3.94	3.83		3.98
PULL #5	3.95	3.87		4.09
TOTAL	19.55	19.44		20.12
AVG.	3.91	3.888		4.024