

UPC



E6351285

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351285  
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.930333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .318  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .983181

THE AMR FOR THIS RIFLE IS: 1.158

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | 1.93437 |
| 1 TO 2 | 1.86315 |
| 1 TO 3 | 1.08785 |

1

2

3

+

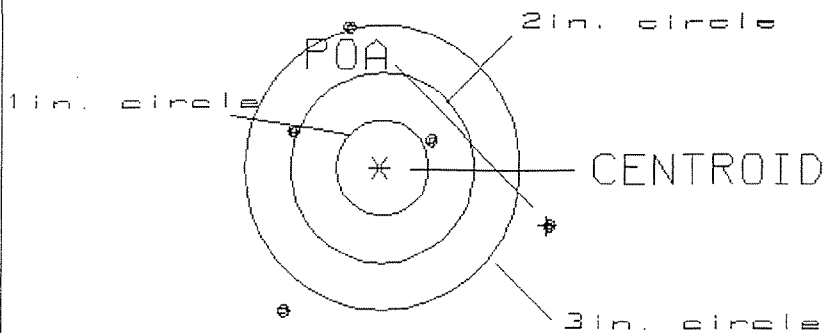
<----POA

PATTERN #: E 1 E  
 POA TO CENTROID: 1.935  
 MIN RADIUS : .553  
 MEAN RADIUS : 1.377  
 MAX RADIUS : 1.954  
 CENTROID X : -1.835  
 CENTROID Y : .612

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6351205

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.87

0

VS= 3.01

1

GS= 3.09

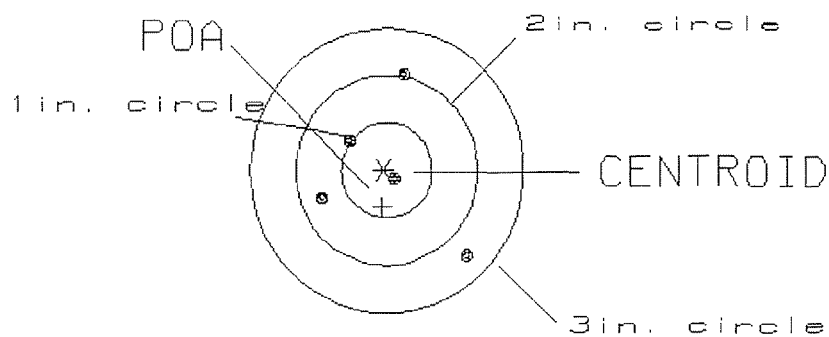
2

PATTERN #: 2  
 POA TO CENTROID: .391  
 MIN RADIUS : .154  
 MEAN RADIUS : .735  
 MAX RADIUS : 1.207  
 CENTROID X : .015  
 CENTROID Y : .391

7 Aug 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.54  
 VS= 1.86  
 GS= 1.97

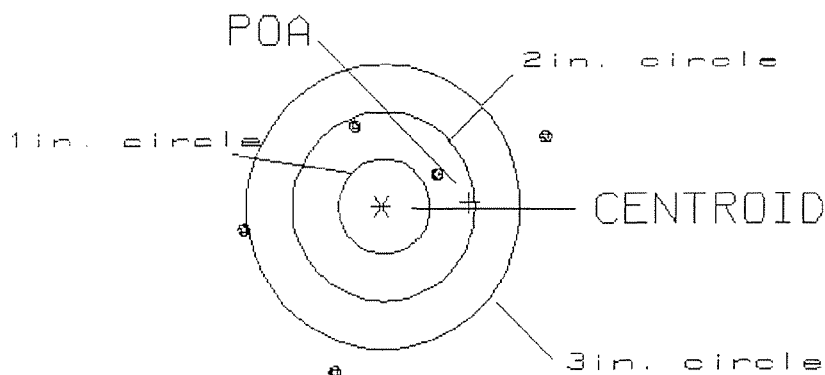
1  
 3  
 5

PATTERN #: 3  
 POA TO CENTROID: .972  
 MIN RADIUS : .631  
 MEAN RADIUS : 1.361  
 MAX RADIUS : 1.908  
 CENTROID X : -.971  
 CENTROID Y : -.049

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.25

0

VS= 2.62

2

GS= 3.41

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351285

| OP. #        | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |         |         |
| 600          | PROOF                                                          |          |         |         |
| 607          | CHECK HEADSPACE                                                |          |         |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |         |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |         |         |
|              | MAGNAFLUX BOLT                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/14/97 | WJT     |
| 618          | POLISH BARREL                                                  |          | 3/24/97 | WJT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |         |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>4</u> <u>4</u> <u>4</u>                                  | 7-28-97 | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>2</u> <u>2</u>                                  | 7-28-97 | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>1022</u> <u>1021</u> <u>1021</u>                         | 7-28-97 | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-23-97 | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-15-97 | CK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-23-97 | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-23-97 | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-23-97 | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | R57 L 93                                                    | 8/7/97  | KT      |
|       | A) MALFUNCTIONS                                                          |                                                             | 8/7/97  | KT      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8/7/97  | KT      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8/7/97  | 9W      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-15-97 | CK      |
|       | B) TRIGGER PULL                                                          | <u>2.72</u> <u>2.60</u> <u>2.61</u> <u>2.85</u> <u>2.44</u> | 8-14-97 | CK      |
|       | C) FUNCTION                                                              |                                                             | 8-15-97 | CK      |
| 660   | PACK                                                                     |                                                             |         |         |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351285

DATE 7-22-97

TESTER T.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.57             | 2.38                     | 2.57                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.59             | 2.77                     | 2.56                           |                                                                        |
| PULL #3 | 2.57             | 2.77                     | 2.50                           |                                                                        |
| PULL #4 | 2.57             | 2.60                     | 2.55                           |                                                                        |
| PULL #5 | 2.58             | 2.72                     | 2.30                           |                                                                        |
| TOTAL   | 12.88            | 13.24                    | 12.48                          |                                                                        |
| AVG.    | 2.576            | 2.648                    | 2.496                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.00             | 3.02                     |          |
| PULL #2 | 2.89             | 2.83                     |          |
| PULL #3 | 2.98             | 2.93                     |          |
| PULL #4 | 3.03             | 3.01                     |          |
| PULL #5 | 2.93             | 3.14                     |          |
| TOTAL   | 14.83            | 14.93                    |          |
| AVG.    | 2.966            | 2.986                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.19             | 4.14                     |                                | 4.14                                 |
| PULL #2 | 4.03             | 4.23                     |                                | 3.86                                 |
| PULL #3 | 4.18             | 4.23                     |                                | 4.22                                 |
| PULL #4 | 4.13             | 4.06                     |                                | 4.17                                 |
| PULL #5 | 3.83             | 4.09                     |                                | 4.14                                 |
| TOTAL   | 20.36            | 20.75                    |                                | 20.53                                |
| AVG.    | 4.072            | 4.150                    |                                | 4.106                                |

Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
weapon.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.  
E6351285

46 ORDER NO.  
25705

26WR

5705 E6351285

ORDER 25705

MODEL 700™ M24

UPC



01 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



01 47700 25705 1

SERIAL NO.



E6351285

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

