

UPC



E6351287

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351287
18 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.021$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.00666667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0220328$

THE AMR FOR THIS RIFLE IS: 1.139

CENTROIDAL DISTANCES

0	TO	1	.329439
1	TO	2	.447599
1	TO	3	.566392

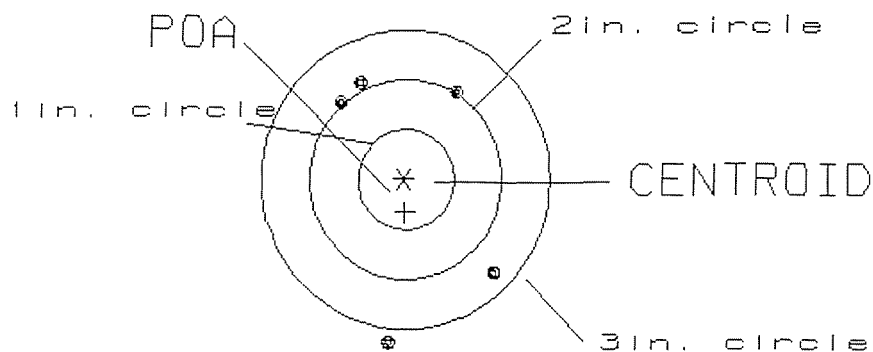
1
2⁺ <----POA
3

PATTERN #: 1
 POA TO CENTROID: .329
 MIN RADIUS : .960
 MEAN RADIUS : 1.217
 MAX RADIUS : 1.650
 CENTROID X : -.017
 CENTROID Y : .329

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351287

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.69

0

VS= 2.60

1

GS= 2.63

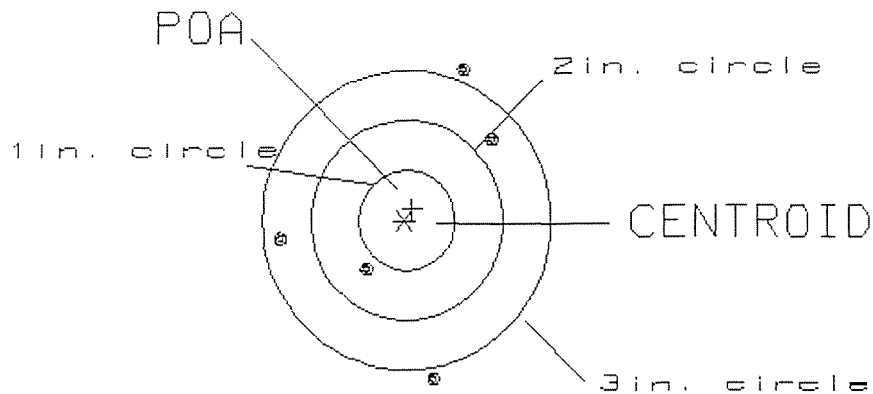
4

PATTERN #: 2
 POA TO CENTROID: .140
 MIN RADIUS : .624
 MEAN RADIUS : 1.265
 MAX RADIUS : 1.583
 CENTROID X : -.081
 CENTROID Y : -.114

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.25

0

US= 3.03

1

GS= 3.04

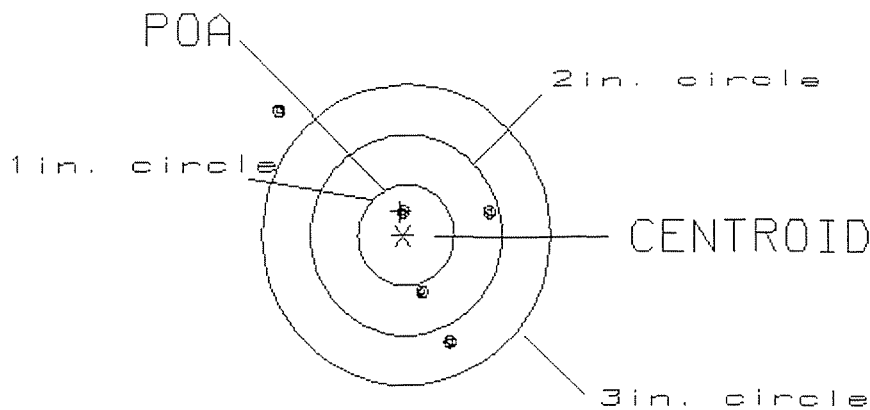
3

PATTERN #: 3
 POA TO CENTROID: .238
 MIN RADIUS : .218
 MEAN RADIUS : .936
 MAX RADIUS : 1.833
 CENTROID X : .035
 CENTROID Y : -.235

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21
 VS= 2.30
 GS= 2.94

1
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6357287

DATE 7/24/97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.74	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.69	2.66	
PULL #3	2.80	2.75	2.61	
PULL #4	2.72	2.76	2.66	
PULL #5	2.78	2.76	2.58	
TOTAL	13.69	13.70	13.15	
AVG.	2.74	2.74	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.41	3.26	
PULL #2	3.37	3.27	
PULL #3	3.34	3.28	
PULL #4	3.32	3.25	
PULL #5	3.28	3.28	
TOTAL	16.72	16.34	
AVG.	3.34	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.17
PULL #2	3.91	4.01		4.12
PULL #3	4.05	4.04		4.09
PULL #4	3.98	4.03		4.14
PULL #5	4.05	3.99		4.11
TOTAL	20.03	20.11		20.63
AVG.	4.00	4.02		4.13

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351287

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	9W
CONT.	G) SAFETY OFF FORCE	<u>35</u> <u>3</u> <u>3</u>	7-31-97	9W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23</u> <u>235</u>	7-31-97	9W
	J) ASSEMBLE STOCK		7-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CR
	M) IRON SIGHT ALIGNMENT		7-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CR
640	GALLERY TEST AND TARGET	R 75 L 75	8-18/97	9W
	A) MALFUNCTIONS		8-18-97	9W
	B) PIERCED PRIMERS		8-18-97	9W
645	INSPECT FOR LIVE AMMO		8-18-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CR
	B) TRIGGER PULL	<u>2.32</u> <u>2.33</u> <u>2.37</u> <u>2.33</u> <u>2.35</u>	8-21-97	CR
	C) FUNCTION		8-21-97	CR
660	PACK			

Do Not Use

SERIAL NO.



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ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6351287

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

