

UPC



E6351289

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351289
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .131
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .014
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .131746

THE AMR FOR THIS RIFLE IS: 1.114

CENTROIDAL DISTANCES

0 TO 1	.21879
1 TO 2	.201626
1 TO 3	.67206

3
+2 <----POA
1

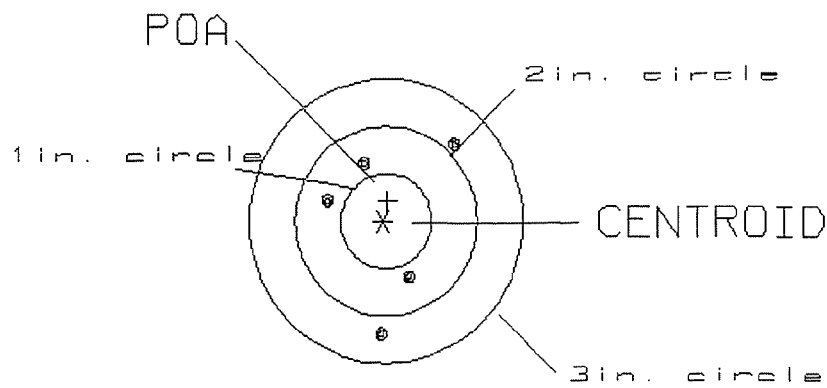
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .219
 MIN RADIUS : .615
 MEAN RADIUS : .870
 MAX RADIUS : 1.158
 CENTROID X : -.050
 CENTROID Y : -.213

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351289

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.47

0

VS= 1.99

3

GS= 2.14

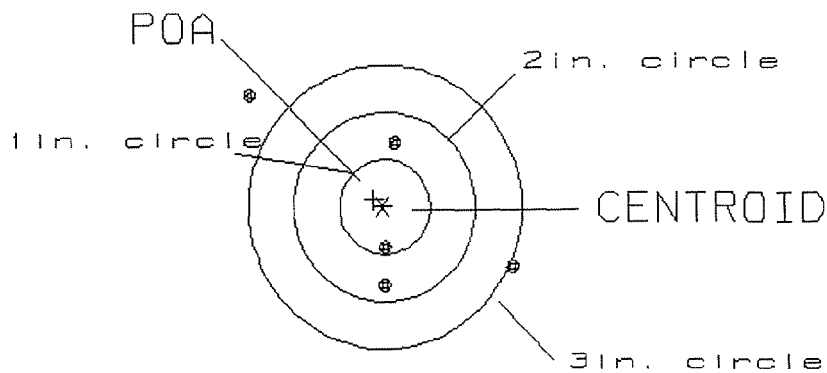
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .123
 MIN RADIUS : .380
 MEAN RADIUS : 1.092
 MAX RADIUS : 1.956
 CENTROID X : .097
 CENTROID Y : -.075

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351289

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.96
 VS= 2.08
 GS= 3.51

1
 3
 3

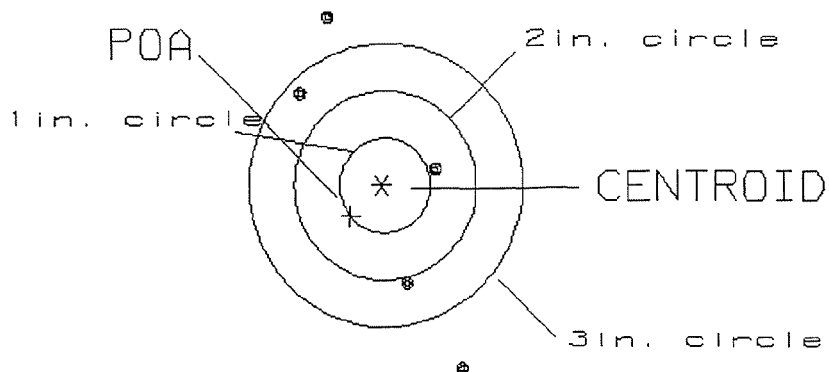
PATTERN #: E 3

POA TO CENTROID: .478
 MIN RADIUS : .548
 MEAN RADIUS : 1.381
 MAX RADIUS : 2.067
 CENTROID X : .346
 CENTROID Y : .330

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351289

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.77
 VS= 3.64
 GS= 3.93

0
 1
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351289
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00433333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0783333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0784531

THE AMR FOR THIS RIFLE IS: 1.443

CENTROIDAL DISTANCES

0 TO 1	.202675
1 TO 2	.204
1 TO 3	.190539

1
243 <----POA

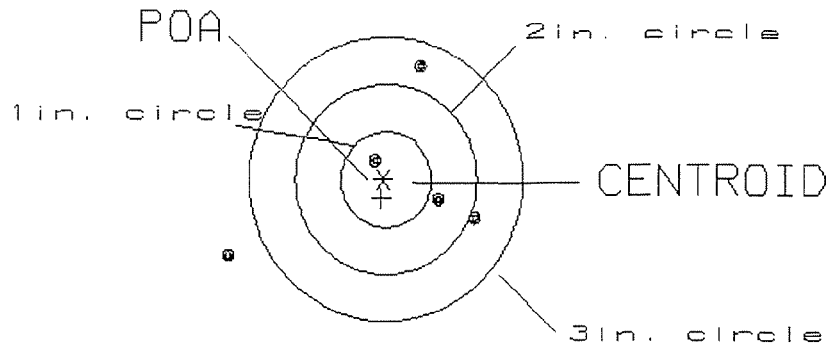
PATTERN #: 1

POA TO CENTROID: .203
 MIN RADIUS : .219
 MEAN RADIUS : .997
 MAX RADIUS : 1.863
 CENTROID X : .026
 CENTROID Y : .201

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351289

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.63

1

VS= 1.99

2

GS= 2.84

4

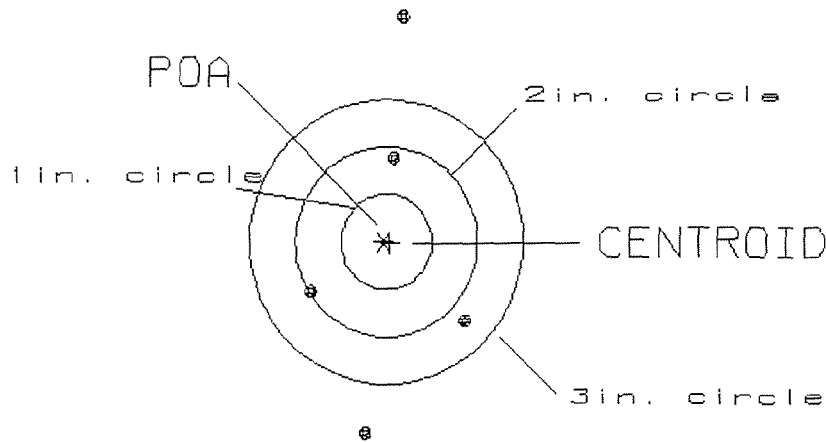
PATTERN #: 2

POA TO CENTROID: .073
 MIN RADIUS : .897
 MEAN RADIUS : 1.486
 MAX RADIUS : 2.407
 CENTROID X : -.070
 CENTROID Y : .021

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351289

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65

0

VS= 4.40

2

GS= 4.41

3

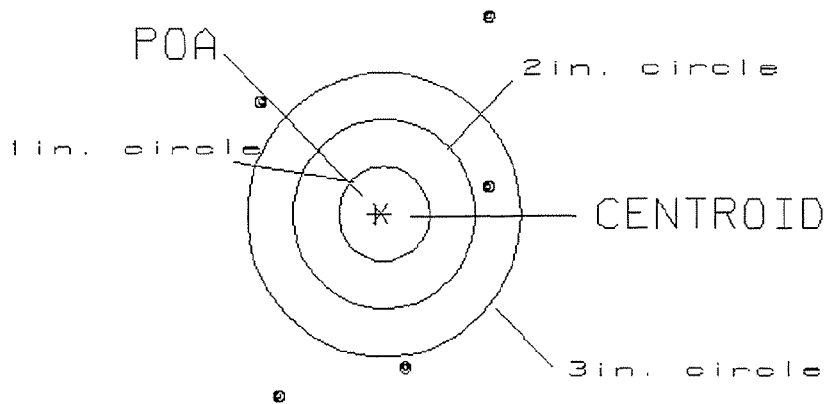
PATTERN #: 3

POA TO CENTROID: .058
 MIN RADIUS : 1.160
 MEAN RADIUS : 1.847
 MAX RADIUS : 2.375
 CENTROID X : .057
 CENTROID Y : .013

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351289

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.45
 VS= 4.00
 GS= 4.61

0
 0
 1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351289

DATE 7-31-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.53	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.55	2.30		
PULL #3	2.45	2.59	2.60		
PULL #4	2.43	2.60	2.55		
PULL #5	2.40	2.62	2.60		
TOTAL	12.19	12.89	12.55		
AVG.	2.438	2.578	2.510		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.10		
PULL #2	3.03	3.06		
PULL #3	3.15	3.19		
PULL #4	3.06	3.04		
PULL #5	3.22	3.19		
TOTAL	15.66	15.58		
AVG.	3.132	3.116		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.12		4.37
PULL #2	3.97	4.07		4.22
PULL #3	3.90	4.02		4.02
PULL #4	4.10	4.05		4.16
PULL #5	3.97	4.08		4.21
TOTAL	19.93	21.06		20.98
AVG.	3.986	4.212		4.196

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351289

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-97	CR
	M) IRON SIGHT ALIGNMENT		8-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-97	CR
640	GALLERY TEST AND TARGET	R 79 L 71	9397 9-11-97	KT AC
	A) MALFUNCTIONS		9397 9-11-97	KT AC
	B) PIERCED PRIMERS		9397 9-11-97	KT AC
645	INSPECT FOR LIVE AMMO		9397 9-11-97	BWT TDP
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.30</u> <u>2.31</u> <u>2.30</u> <u>2.31</u> <u>2.31</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			

Do Not Use

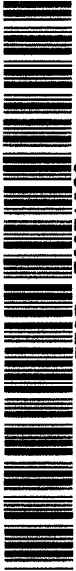
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351289
46
ORDER NO. 25705
22DR



5705 E6351289

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6351289

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

