

UPC



E6351291

*INCLUDES 1 IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400127155

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351291
4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .123
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.084
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .148946

THE AMR FOR THIS RIFLE IS: 1.251

CENTROIDAL DISTANCES

0 TO 1	.261199
1 TO 2	.195359
1 TO 3	.340037

3+ 1 <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .261

MIN RADIUS : .569

MEAN RADIUS : .921

MAX RADIUS : 1.601

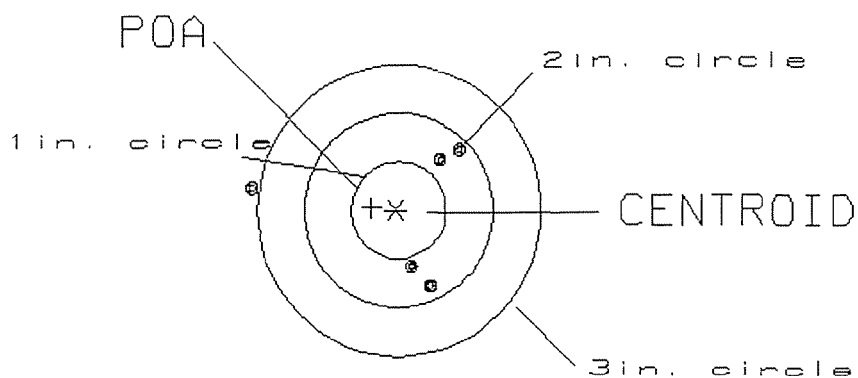
CENTROID X : .260

CENTROID Y : -.025

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351291

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.26

0

VS= 1.41

4

GS= 2.31

4

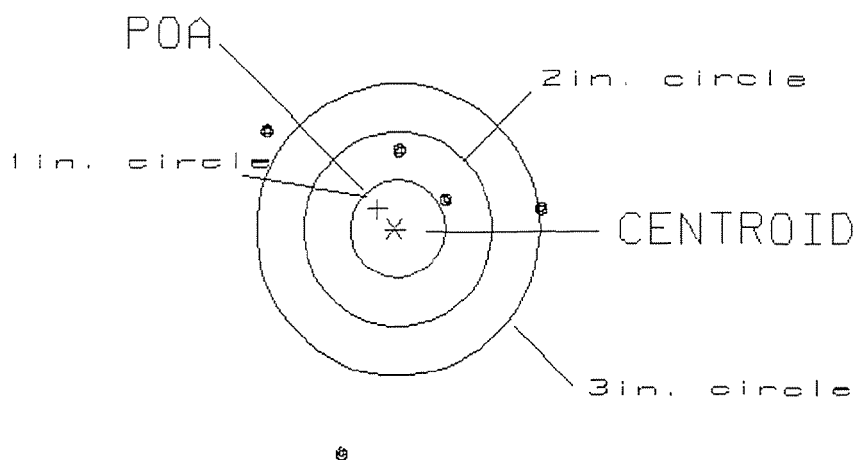
PATTERN #: 2

POA TO CENTROID: .280
 MIN RADIUS : .592
 MEAN RADIUS : 1.386
 MAX RADIUS : 2.371
 CENTROID X : .189
 CENTROID Y : -.207

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 3.28

2

GS= 3.37

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

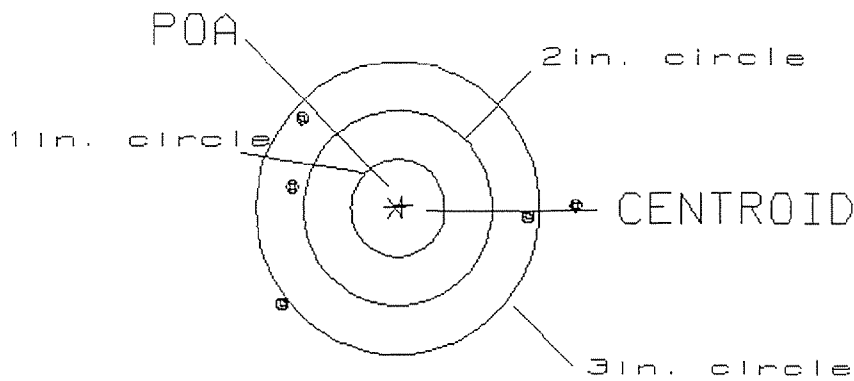
PATTERN #: 3

POA TO CENTROID: .082
 MIN RADIUS : 1.145
 MEAN RADIUS : 1.445
 MAX RADIUS : 1.876
 CENTROID X : -.080
 CENTROID Y : -.020

4 Dec 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.05

0

VS= 1.81

0

GS= 3.18

4

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351291

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-18-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-13-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-97	CR
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-15-97	CL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 65 R 55	12-4-97	DB
	A) MALFUNCTIONS		12-4-97	DB
	B) PIERCED PRIMERS		12-4-97	DB
645	INSPECT FOR LIVE AMMO		12-4-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CL
	B) TRIGGER PULL	<u>2.56</u> <u>2.52</u> <u>2.48</u> <u>2.43</u> <u>2.47</u>	12/5/97	TM
	C) FUNCTION		12-11-97	CL
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351291

DATE 10-29-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.23	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.36	2.50	
PULL #3	2.81	2.26	2.47	
PULL #4	2.69	2.30	2.52	
PULL #5	2.47	2.34	2.46	
TOTAL	13.32	11.49	12.54	
AVG.	2.66	2.30	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.01		
PULL #2	3.10	3.24		
PULL #3	3.16	3.18		
PULL #4	2.95	3.24		
PULL #5	2.88	3.16		
TOTAL	15.05	15.83		
AVG.	3.01	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.11		4.15
PULL #2	4.20	3.89		4.17
PULL #3	4.07	4.04		4.05
PULL #4	3.45	4.13		4.26
PULL #5	4.17	4.20		4.16
TOTAL	19.98	20.37		20.79
AVG.	4.00	4.07		4.16

Do Not Use

SERIAL NO.



E6351291

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6351291

46

ORDER NO.

25705



5705 E6351291

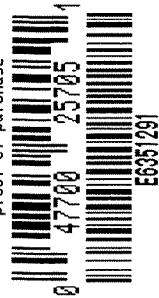
15XR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

