

UPC



E6351292

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351292
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.106
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00966667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .10644

THE AMR FOR THIS RIFLE IS: 1.213

CENTROIDAL DISTANCES

0 TO 1	.037108
1 TO 2	.234269
1 TO 3	.320112

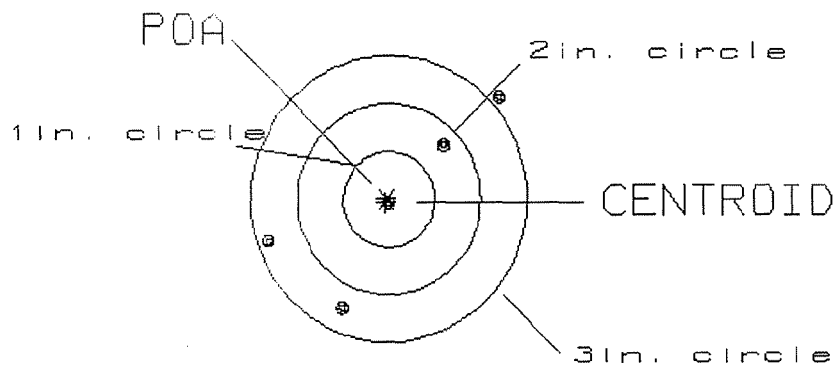
3 4 <----POA
2

PATTERN #: 1
 POA TO CENTROID: .037
 MIN RADIUS : .038
 MEAN RADIUS : 1.017
 MAX RADIUS : 1.587
 CENTROID X : .009
 CENTROID Y : .036

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351292

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.49

1

VS= 2.12

2

GS= 2.91

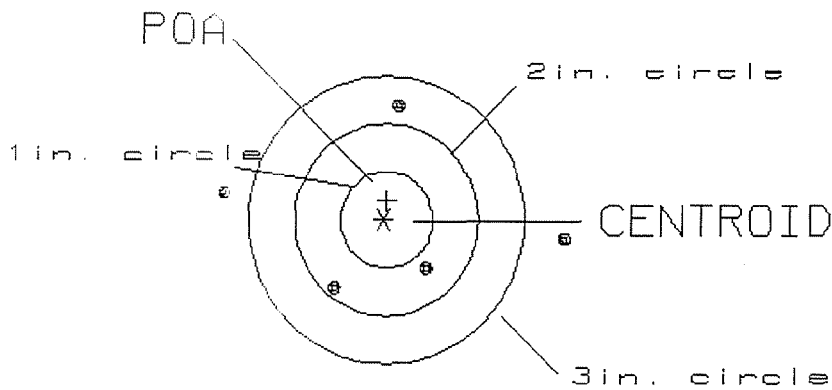
4

PATTERN #: 2
 POA TO CENTROID: .198
 MIN RADIUS : .648
 MEAN RADIUS : 1.299
 MAX RADIUS : 1.940
 CENTROID X : -.030
 CENTROID Y : -.195

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.74
 VS= 1.84
 GS= 3.77

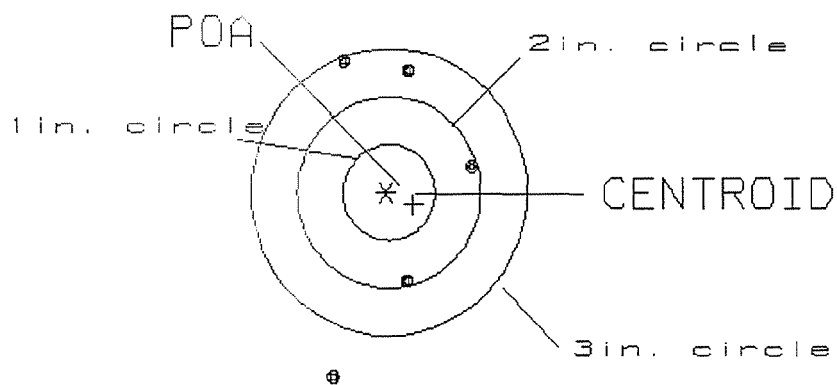
0
 2
 3

PATTERN #: 3
 POA TO CENTROID: .324
 MIN RADIUS : .896
 MEAN RADIUS : 1.323
 MAX RADIUS : 2.072
 CENTROID X : -.297
 CENTROID Y : .130

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47

0

VS= 3.30

2

GS= 3.35

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351292

DATE 7-16-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.85	2.81	2.65		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.88	2.65	2.55		
PULL #3	2.85	2.60	2.58		
PULL #4	2.87	2.61	2.49		
PULL #5	2.80	2.55	2.51		
TOTAL	14.25	13.22	12.73		
AVG.	2.85	2.64	2.546		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.10		
PULL #2	3.09	3.11		
PULL #3	2.98	3.08		
PULL #4	3.01	2.99		
PULL #5	3.06	3.08		
TOTAL	15.15	15.36		
AVG.	3.03	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.96		3.86
PULL #2	3.97	3.97		3.92
PULL #3	4.05	3.94		3.85
PULL #4	4.00	3.92		3.88
PULL #5	3.91	3.93		4.03
TOTAL	19.99	19.72		19.54
AVG.	3.998	3.94		3.908

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6351292

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1021</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-18-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-29-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-18-97	CR
	M) IRON SIGHT ALIGNMENT		9-18-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-18-97	CR
640	GALLERY TEST AND TARGET	R 89 L 61	9/26/97	BWT
	A) MALFUNCTIONS		9/26/97	BWT
	B) PIERCED PRIMERS		9/26/97	BWT
645	INSPECT FOR LIVE AMMO		9/26/97	KT
655	FINAL INSPECTION A) HEADSPACE		9-29-97	CK
	B) TRIGGER PULL	<u>257</u> <u>254</u> <u>249</u> <u>240</u> <u>227</u>	9-29-97	CK
	C) FUNCTION		9-29-97	CK
660	BACK			

Do Not Use

SERIAL NO.



E6351292

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

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01 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. PAT. & TM. OFF. MARCA REGISTRADA. MARQUE DÉPOSÉE.

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46 ORDER NO. 25705

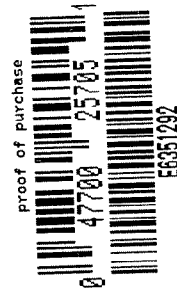
29DR

5705 E6351292

MODEL 700^{Tr} M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM