

UPC



E6351293

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351293
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0566667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00666667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0570575

THE AMR FOR THIS RIFLE IS: .7113

CENTROIDAL DISTANCES

Ø TO 1	.111826
1 TO 2	.112606
1 TO 3	.474768

3
2† <----POA

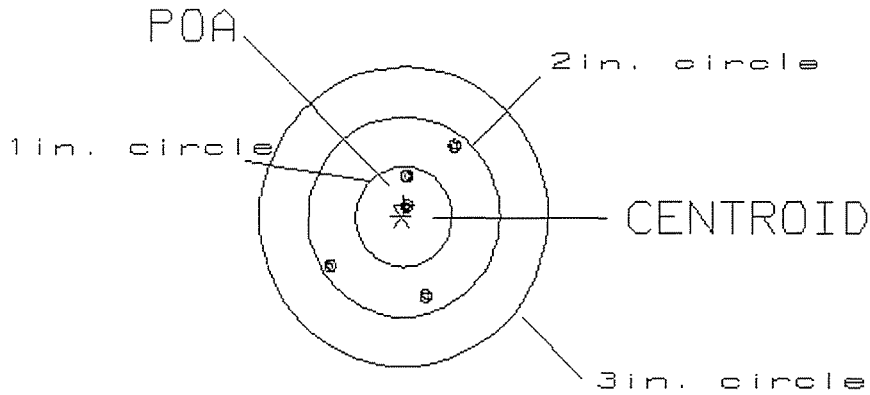
PATTERN #: 1

POA TO CENTROID: .112
 MIN RADIUS : .098
 MEAN RADIUS : .614
 MAX RADIUS : .860
 CENTROID X : -.029
 CENTROID Y : -.108

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351293

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.26
 VS= 1.46
 GS= 1.69

2
 5
 5

PATTERN #: 2

POA TO CENTROID: .152

MIN RADIUS : .463

MEAN RADIUS : .825

MAX RADIUS : 1.555

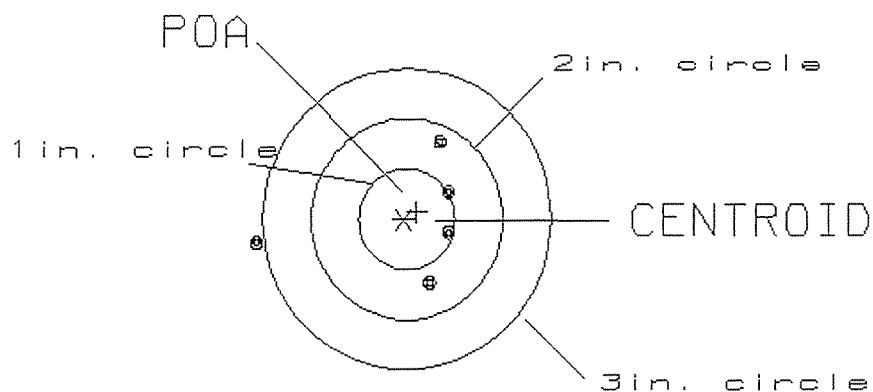
CENTROID X : -.135

CENTROID Y : -.070

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.00

1

VS= 1.42

4

GS= 2.13

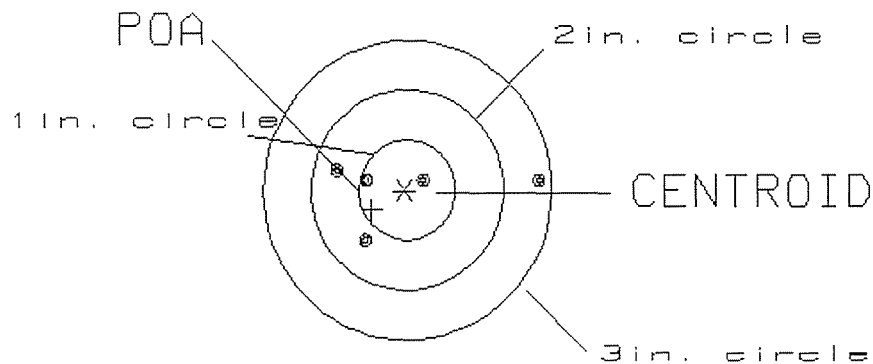
4

PATTERN #: 3
 POA TO CENTROID: .389
 MIN RADIUS : .206
 MEAN RADIUS : .695
 MAX RADIUS : 1.410
 CENTROID X : .334
 CENTROID Y : .198

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.14

2

VS= .68

4

GS= 2.15

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351293DATE 7/11/97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.77	2.49	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.59	2.33	
PULL #3	2.69	2.58	2.41	
PULL #4	2.67	2.54	2.40	
PULL #5	2.62	2.76	2.47	
TOTAL	13.45	12.96	12.05	
AVG.	2.69	2.592	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.27	
PULL #2	3.23	3.43	
PULL #3	3.12	3.26	
PULL #4	3.25	3.36	
PULL #5	3.27	3.31	
TOTAL	16.0	16.63	
AVG.	3.20	3.326	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.61		4.07
PULL #2	4.46	4.54		4.00
PULL #3	4.32	4.68		4.04
PULL #4	4.32	4.74		4.01
PULL #5	4.44	4.72		4.01
TOTAL	21.91	23.29		20.13
AVG.	4.382	4.658		4.026

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351293

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-16-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	RW
	M) IRON SIGHT ALIGNMENT		7-16-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	RW
640	GALLERY TEST AND TARGET	RC 73 L 77	7-28-97	SW
	A) MALFUNCTIONS		7-28-97	SW
	B) PIERCED PRIMERS		7-28-97	SW
645	INSPECT FOR LIVE AMMO		7-28-97	KT
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.68</u> <u>2.69</u> <u>2.65</u> <u>2.63</u> <u>2.75</u>	8-2-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

RIAL NO.



ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Im. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT
Instruction
enclosed to
safe use of
firearm.

SERIAL NO.
E6351293

46
ORDER NO.

2570



5705 E6351293

26WR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

