

UPC



E6351294

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351294
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0583333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.299333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.304964$

THE AMR FOR THIS RIFLE IS: $.9043$

CENTROIDAL DISTANCES

0 TO 1	.444816
1 TO 2	.622907
1 TO 3	.415356

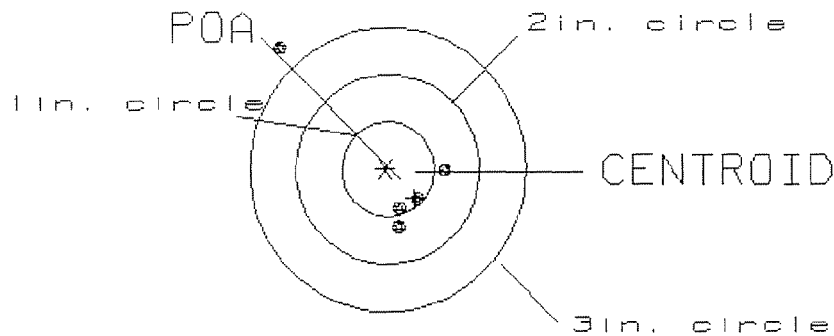
2
1
3+ <----POA

PATTERN #: 1
 POA TO CENTROID: .445
 MIN RADIUS : .388
 MEAN RADIUS : .763
 MAX RADIUS : 1.740
 CENTROID X : -.319
 CENTROID Y : .310

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351294

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.75

2

VS= 1.95

4

GS= 2.31

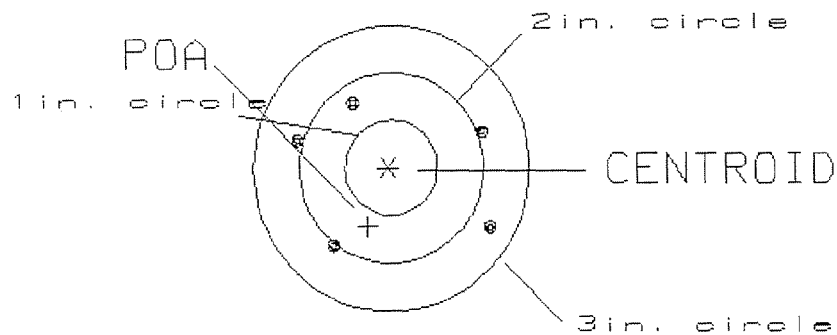
4

PATTERN #: 2
 POA TO CENTROID: .656
 MIN RADIUS : .827
 MEAN RADIUS : 1.005
 MAX RADIUS : 1.177
 CENTROID X : .223
 CENTROID Y : .617

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351294

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.01

0

VS= 1.51

2

GS= 2.17

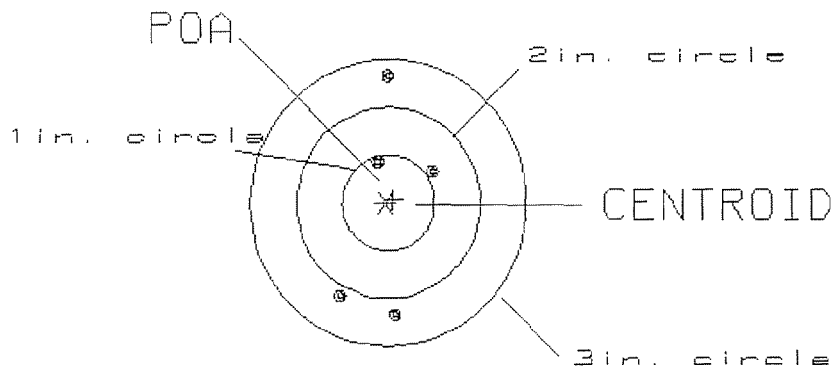
5

PATTERN #: 3
 POA TO CENTROID: .084
 MIN RADIUS : .495
 MEAN RADIUS : .945
 MAX RADIUS : 1.340
 CENTROID X : -.079
 CENTROID Y : -.029

29 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.04
 US= 2.50
 GS= 2.50

1
 2
 5

Do Not Use

Do Not Use

SERIAL NO



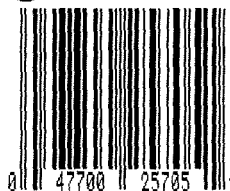
E6351294

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO E6351294	46	ORDER NO 25705
		26WR

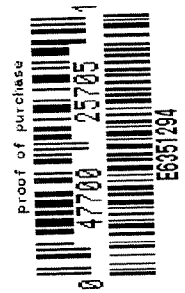
5705 E6351294

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351294

DATE 7-7-97

TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.51	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.42	2.70	
PULL #3	2.40	2.40	2.67	
PULL #4	2.49	2.39	2.72	
PULL #5	2.52	2.50	2.68	
TOTAL	12.28	12.22	13.37	
AVG.	2.452	2.444	2.674	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.88	2.96	
PULL #2	3.04	3.23	
PULL #3	2.84	3.13	
PULL #4	3.08	2.90	
PULL #5	2.81	3.07	
TOTAL	14.65	15.29	
AVG.	2.93	3.058	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.85	3.96		4.03
PULL #2	4.01	4.03		3.87
PULL #3	3.76	4.20		3.87
PULL #4	3.87	4.02		3.94
PULL #5	3.85	4.14		3.83
TOTAL	19.34	20.35		19.54
AVG.	3.868	4.07		3.908

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351294

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	WJT
618	POLISH BARREL		3/21/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	7-28-97	OK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	7-28-97	OK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	7-28-97	OK
	J) ASSEMBLE STOCK		7-16-97	C/K
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	C/K
	M) IRON SIGHT ALIGNMENT		7-16-97	OK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	C/K
640	GALLERY TEST AND TARGET	R 74 L 71	7-29-97	KT
	A) MALFUNCTIONS	close as hard on live Round	7-29-97	KT
	B) PIERCED PRIMERS	OK 7/7	7-29-97	KT
645	INSPECT FOR LIVE AMMO		7-29-97	JW
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.65</u> <u>2.73</u> <u>2.74</u> <u>2.58</u> <u>2.70</u>	8-8-97	OK
	C) FUNCTION		8/12/97	RP
660	PACK			