

UPC



E6351295

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351295
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .119
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.168667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .206421

THE AMR FOR THIS RIFLE IS: 1.038

CENTROIDAL DISTANCES

0 TO 1	.307924
1 TO 2	.425893
1 TO 3	.265957

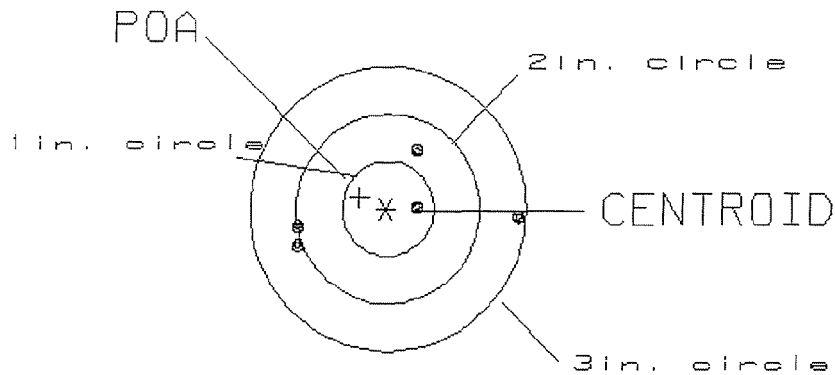
2+ 1 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .308
 MIN RADIUS : .341
 MEAN RADIUS : .926
 MAX RADIUS : 1.425
 CENTROID X : .284
 CENTROID Y : -.119

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351295

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.45
 VS= 1.08
 GS= 2.47

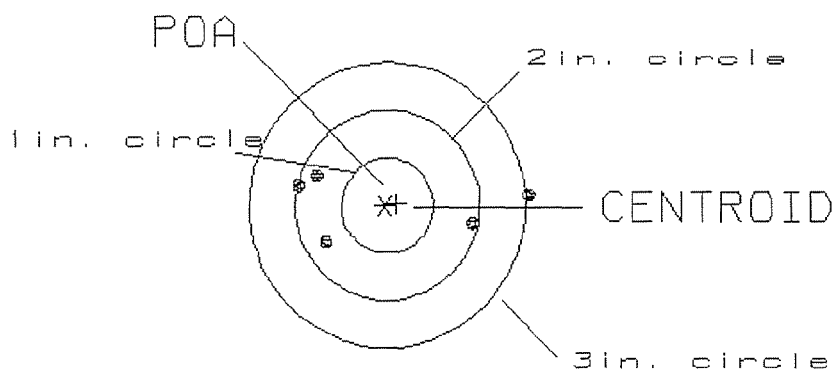
1
 2
 5

PATTERN #: 2
 POA TO CENTROID: .130
 MIN RADIUS : .811
 MEAN RADIUS : 1.040
 MAX RADIUS : 1.558
 CENTROID X : -.129
 CENTROID Y : -.015

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.56

0

VS= .66

3

GS= 2.56

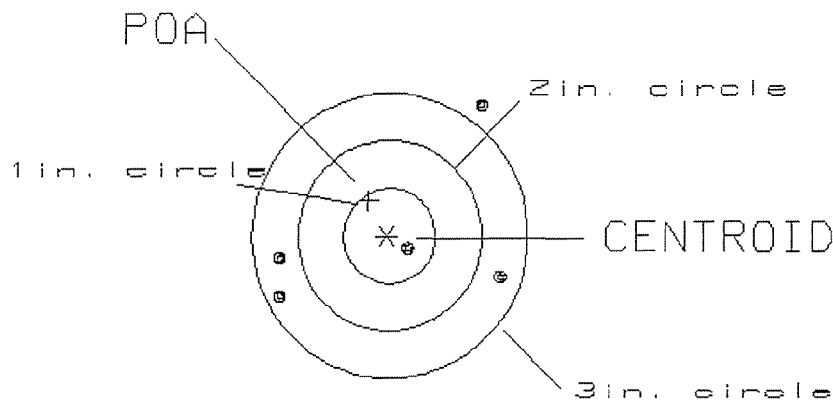
4

PATTERN #: 3
 POA TO CENTROID: .423
 MIN RADIUS : .281
 MEAN RADIUS : 1.149
 MAX RADIUS : 1.685
 CENTROID X : .202
 CENTROID Y : -.372

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.37

1

VS= 1.96

1

GS= 2.91

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351295

DATE 7-8-93

TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.58	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.55	2.40	
PULL #3	2.59	2.63	2.50	
PULL #4	2.62	2.62	2.35	
PULL #5	2.42	2.54	2.24	
TOTAL	12.89	12.92	11.95	
AVG.	2.578	2.584	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.16	
PULL #2	3.11	2.81	
PULL #3	3.00	3.08	
PULL #4	3.09	3.20	
PULL #5	3.11	3.16	
TOTAL	15.34	15.41	
AVG.	3.068	3.082	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.22		3.93
PULL #2	3.94	4.00		3.85
PULL #3	4.03	4.03		3.92
PULL #4	3.98	4.06		4.02
PULL #5	3.88	4.13		4.00
TOTAL	19.82	20.44		19.72
AVG.	3.964	4.088		3.944

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351295

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	Win: <u>L 64</u> <u>R 86</u>	7/28/97	VM
	A) MALFUNCTIONS		7/28/97	TM
	B) PIERCED PRIMERS		7/28/97	VM
645	INSPECT FOR LIVE AMMO		7/28/97	TAD
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.77</u> <u>2.38</u> <u>2.35</u> <u>2.19</u> <u>2.32</u>	8-7-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351295

46 ORDER NO.
25705

26WR

5705 E6351295



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MODEL 700™ M24

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SERIAL NO.



E6351295

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

