

UPC



E6351296

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

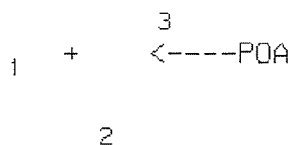
Centroidal distance calculations for Rifle # E6351296
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .155333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.150667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .2164

THE AMR FOR THIS RIFLE IS: 1.095

CENTROIDAL DISTANCES

Ø TO	1	.403094
1 TO	2	.780403
1 TO	3	1.06283

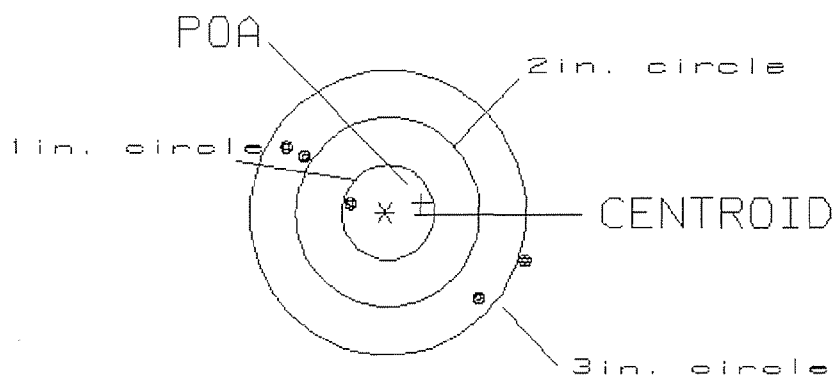


PATTERN #: 1
 POA TO CENTROID: .403
 MIN RADIUS : .436
 MEAN RADIUS : 1.144
 MAX RADIUS : 1.611
 CENTROID X : -.391
 CENTROID Y : -.098

25 Jul 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.65

1

VS= 1.53

1

GS= 2.89

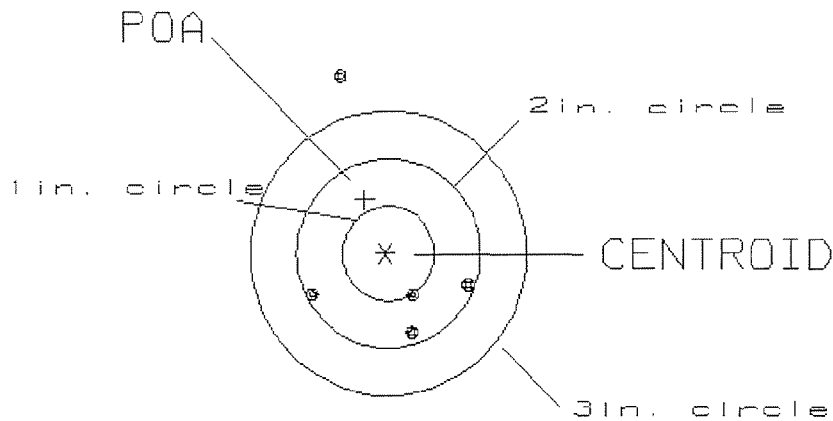
4

PATTERN #: 2
 POA TO CENTROID: .614
 MIN RADIUS : .461
 MEAN RADIUS : 1.015
 MAX RADIUS : 1.968
 CENTROID X : .232
 CENTROID Y : -.568

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65
 VS= 2.71
 GS= 2.83

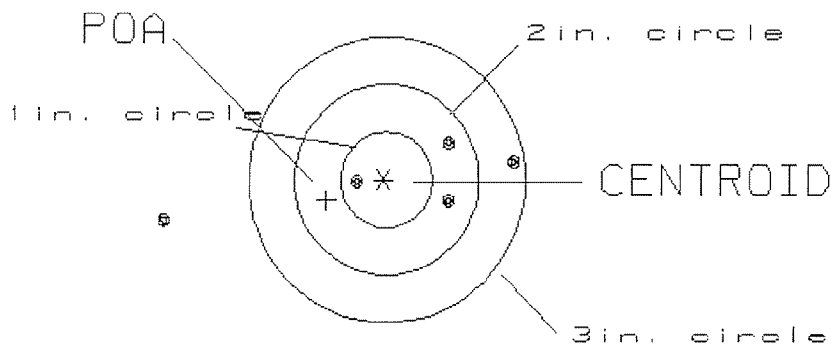
1
 4
 4

PATTERN #: 3
 POA TO CENTROID: .661
 MIN RADIUS : .341
 MEAN RADIUS : 1.127
 MAX RADIUS : 2.411
 CENTROID X : .625
 CENTROID Y : .214

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.80
 VS= .75
 GS= 3.84

1
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 635 1296
DATE 7-7-97
TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.50	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.67	2.50	
PULL #3	2.61	2.63	2.68	
PULL #4	2.70	2.50	2.71	
PULL #5	2.72	2.71	2.68	
TOTAL	13.26	13.01	13.28	
AVG.	2.652	2.602	2.656	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.00	
PULL #2	3.00	3.01	
PULL #3	3.11	3.12	
PULL #4	3.60	3.11	
PULL #5	3.18	3.10	
TOTAL	16.07	15.34	
AVG.	3.214	3.068	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.11		3.83
PULL #2	4.03	4.00		3.96
PULL #3	3.89	4.15		3.99
PULL #4	3.79	4.13		3.81
PULL #5	3.82	4.00		3.82
TOTAL	19.63	20.39		19.41
AVG.	3.926	4.078		3.882

Do Not Use

SERIAL NO



E6351296

ORDER 25705
MODEL 700T[™] M24
UPC



01 47700 25705 1

Do Not Use

Remington[®]

MODEL 700[™] M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Marque Design

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6351296

46
ORDER NO
25705



5705 E6351296

26WR

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

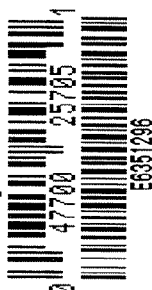
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351296

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2⁵</u> <u>2</u> <u>2</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/14/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	WIN <u>L 55</u> <u>R 95</u>	7/25/97	TM
	A) MALFUNCTIONS		7-25-97	TM
	B) PIERCED PRIMERS		7/25/97	TM
645	INSPECT FOR LIVE AMMO		7-25-97	TRP
655	FINAL INSPECTION A) HEADSPACE		8/14/97	RP
	B) TRIGGER PULL	<u>2.57</u> <u>2.52</u> <u>2.49</u> <u>2.50</u> <u>2.51</u>	8-7-97	CK
	C) FUNCTION		8/14/97	RP
660	PACK			