

UPC



E6351297

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351297

9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0653333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00866667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0659057

THE AMR FOR THIS RIFLE IS: .873

CENTROIDAL DISTANCES

0 TO 1	.173358
1 TO 2	.283556
1 TO 3	.35964

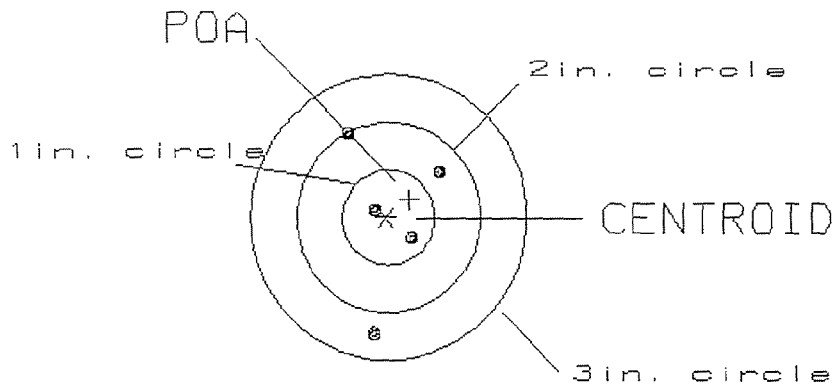
$\frac{1}{3} + 2 \quad \text{<----POA}$

PATTERN #: 1 3 0
 POA TO CENTROID: .311
 MIN RADIUS : .210
 MEAN RADIUS : .679
 MAX RADIUS : 1.201
 CENTROID X : -.252
 CENTROID Y : -.182

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351297

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .95
 VS= 2.05
 GS= 2.07

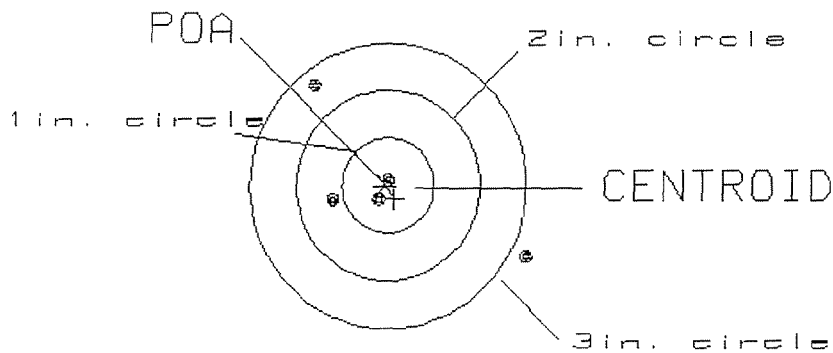
2
 4
 5

PATTERN #: 1
 POA TO CENTROID: .173
 MIN RADIUS : .065
 MEAN RADIUS : .761
 MAX RADIUS : 1.658
 CENTROID X : -.098
 CENTROID Y : .143

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351297

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.27

2

VS= 1.83

3

GS= 2.91

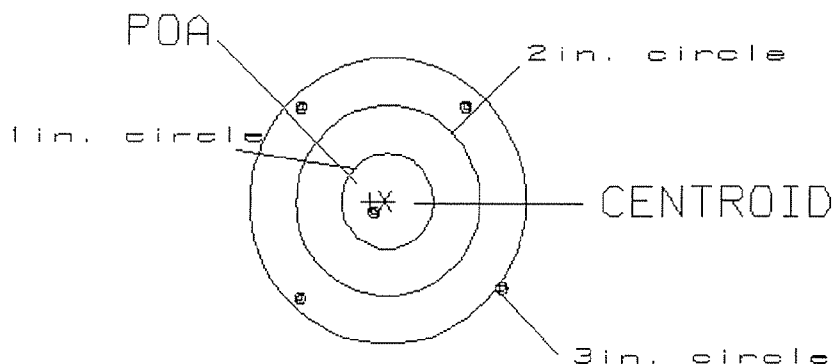
4

PATTERN #: 2
 POA TO CENTROID: .155
 MIN RADIUS : .245
 MEAN RADIUS : 1.179
 MAX RADIUS : 1.559
 CENTROID X : .154
 CENTROID Y : .013

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351297.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.28
 VS= 1.99
 GS= 2.97

1
 1
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 6351297

DATE 7-9-97

TESTER SW.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.26	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.13	2.50	
PULL #3	2.43	2.24	2.30	
PULL #4	2.53	2.36	2.55	
PULL #5	2.42	2.30	2.30	
TOTAL	12.05	11.29	12.09	
AVG.	2.41	2.258	2.418	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	3.16	
PULL #2	3.04	3.01	
PULL #3	2.89	3.13	
PULL #4	3.02	3.05	
PULL #5	3.03	3.17	
TOTAL	15.19	15.52	
AVG.	3.038	3.104	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.05		4.21
PULL #2	3.98	3.90		4.02
PULL #3	4.10	3.88		4.15
PULL #4	4.14	3.80		3.98
PULL #5	4.19	3.90		4.13
TOTAL	20.35	19.53		20.49
AVG.	4.07	3.906		4.098

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351297

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.023</u> <u>.021</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-16-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER	3 3	7-14-97	CK
640	GALLERY TEST AND TARGET	R96 L 54	8-9-97	JW
	A) MALFUNCTIONS		8-9-97	JW
	B) PIERCED PRIMERS		8-9-97	JW
645	INSPECT FOR LIVE AMMO		8-9-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-16-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.48</u> <u>2.56</u> <u>2.62</u> <u>2.42</u>	8-15-97	CK
	C) FUNCTION		8-16-97	CK
660	PACK			

Do Not Use

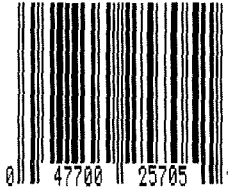
Do Not Use

SERIAL NO.



E6351297

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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MODEL 700™ M24
UPC



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VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

SERIAL NO.
E6351297

46 ORDER NO.
25705

26WR

5705 E6351297

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

