



UPC



E6351298

ORDER NO. **25705**

BARREL LENGTH 24"

CAPACITY * 6

*1 INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351298
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.150667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.348333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.379521$

THE AMR FOR THIS RIFLE IS: 1.098

CENTROIDAL DISTANCES

0	TO	1	.684213
1	TO	2	.825608
1	TO	3	.442326

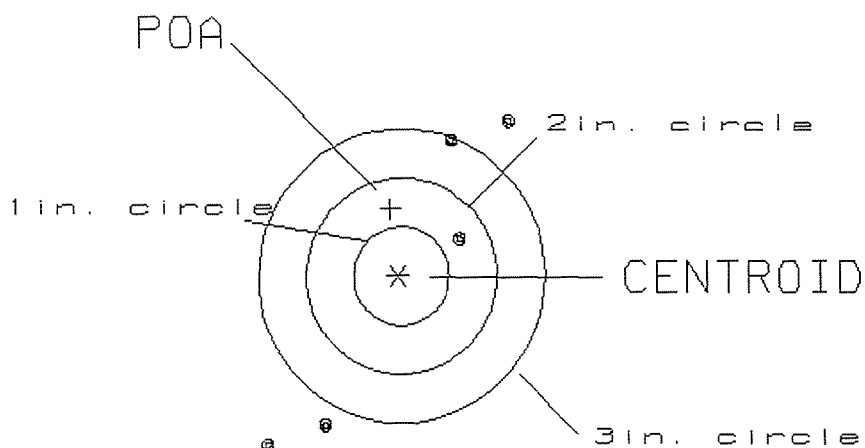
2	+	<----POA
3		
1		

PATTERN #: 1
 POA TO CENTROID: .685
 MIN RADIUS : .662
 MEAN RADIUS : 1.602
 MAX RADIUS : 2.231
 CENTROID X : .092
 CENTROID Y : -.678

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351298

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.51
 VS= 3.28
 GS= 4.13

0
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

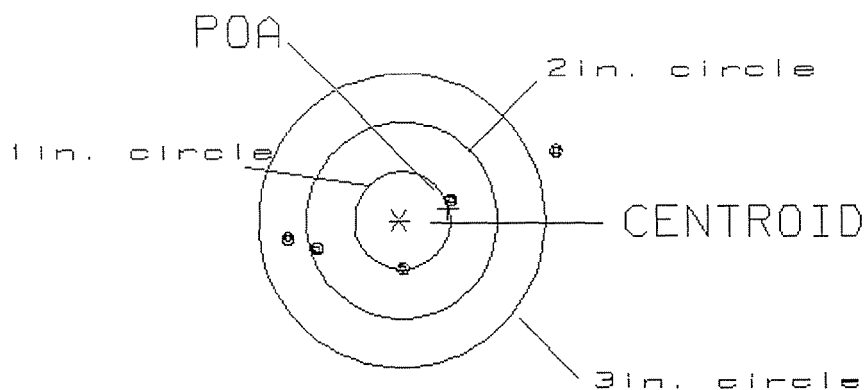
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .522
 MIN RADIUS : .460
 MEAN RADIUS : .986
 MAX RADIUS : 1.728
 CENTROID X : -.510
 CENTROID Y : -.113

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.80

1

VS= 1.16

3

GS= 2.92

4

REMINGTON CENTERFIRE ACCURACY TEST

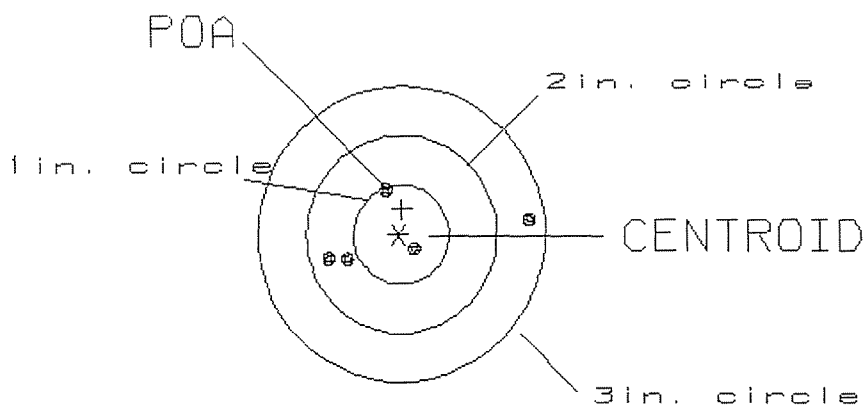
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .256
 MIN RADIUS : .243
 MEAN RADIUS : .706
 MAX RADIUS : 1.353
 CENTROID X : -.034
 CENTROID Y : -.254

28 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.16

1

VS= .73

4

GS= 2.19

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6351298

DATE 7-14-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.63	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.64	2.48	
PULL #3	2.61	2.68	2.74	
PULL #4	2.57	2.70	2.70	
PULL #5	2.61	2.78	2.76	
TOTAL	12.79	13.43	13.30	
AVG.	2.558	2.686	2.660	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.18	
PULL #2	3.18	3.26	
PULL #3	3.19	3.36	
PULL #4	3.26	3.41	
PULL #5	3.32	3.46	
TOTAL	16.10	16.67	
AVG.	3.220	3.334	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.17		3.94
PULL #2	3.94	4.15		3.98
PULL #3	4.26	4.20		3.85
PULL #4	4.20	3.86		4.16
PULL #5	4.39	3.96		4.19
TOTAL	20.83	20.34		20.12
AVG.	4.166	4.068		4.024

M-24

FRUCK 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 635 1298

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	OK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>3</u>	7-28-97	OK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CLL
	J) ASSEMBLE STOCK		7-18-97	CR
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	CR
	M) IRON SIGHT ALIGNMENT		7-18-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	CR
640	GALLERY TEST AND TARGET	R 60 L 90	7/28/97	JW
	A) MALFUNCTIONS	Ejector sticks down will not Eject shells (tested okay)	7/28/97	JW (8-5-97 JW)
	B) PIERCED PRIMERS	Polish Ejector & Cleaned Ejector Note (TEST)	7/28/97	JW
645	INSPECT FOR LIVE AMMO	Test OK	7/28/97	KJ
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>286</u> <u>281</u> <u>266</u> <u>271</u> <u>268</u>	8-8-97	CLL
	C) FUNCTION		8/12/97	RP
660	PACK			

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

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MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
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26WR