

UPC



E6351299

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351299
4 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .137
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0333333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .140997
THE AMR FOR THIS RIFLE IS: .7773

CENTROIDAL DISTANCES

0 TO 1	.0894539
1 TO 2	.191888
1 TO 3	.386145

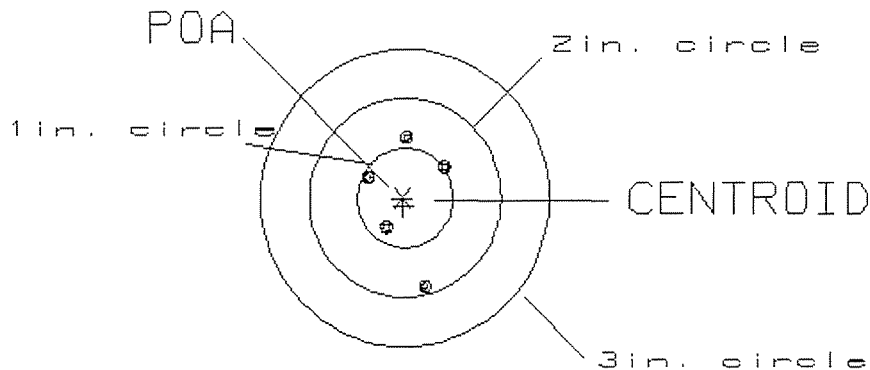
1 2 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .087
 MIN RADIUS : .315
 MEAN RADIUS : .550
 MAX RADIUS : .915
 CENTROID X : -.009
 CENTROID Y : .087

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351299

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .73
 VS= 1.50
 GS= 1.51

2
 5
 5

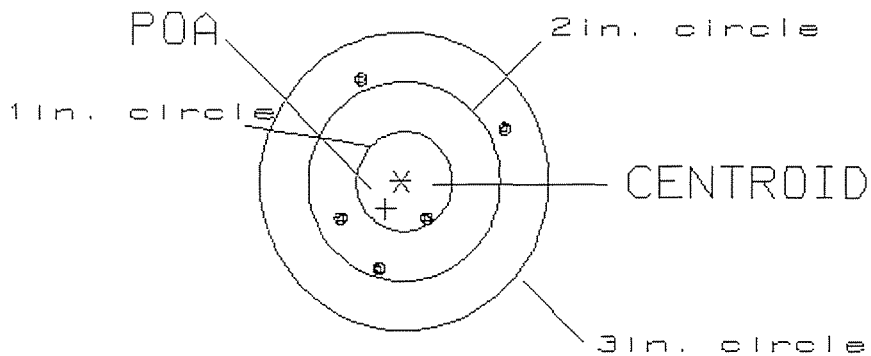
PATTERN #: 2

POA TO CENTROID: .317
 MIN RADIUS : .438
 MEAN RADIUS : .882
 MAX RADIUS : 1.213
 CENTROID X : .161
 CENTROID Y : .273

4 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.73
 VS= 1.89
 GS= 1.96

1
 3
 5

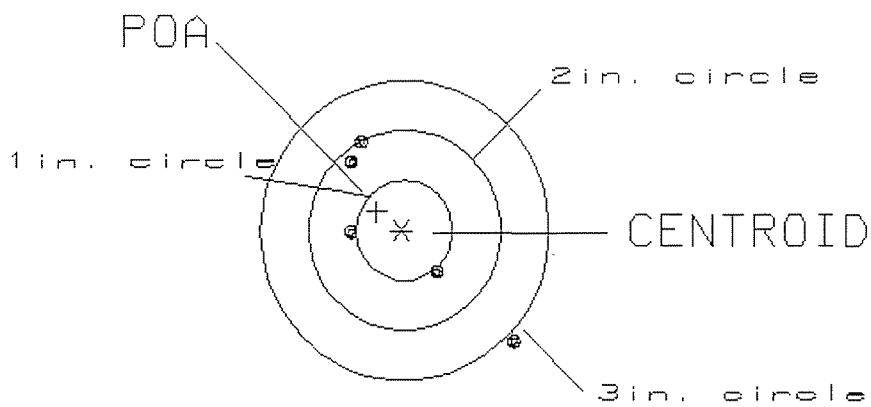
PATTERN #: 3

POA TO CENTROID: .321
 MIN RADIUS : .559
 MEAN RADIUS : .900
 MAX RADIUS : 1.580
 CENTROID X : .259
 CENTROID Y : -.189

4 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.69

0

VS= 1.97

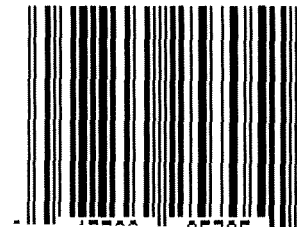
4

GS= 2.50

4

Not Use

ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6351299

46

ORDER NO.
25705

26WR

5705 E6351299

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTSSERIAL NO. E6351299DATE 7-15-97TESTER AAP2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.32	2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.33	2.26	
PULL #3	2.57	2.33	2.20	
PULL #4	2.58	2.35	2.27	
PULL #5	2.58	2.37	2.27	
TOTAL	12.75	11.69	11.22	
AVG.	2.55	2.34	2.24	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.17	
PULL #2	3.23	3.12	
PULL #3	3.24	3.14	
PULL #4	3.24	3.28	
PULL #5	3.22	3.16	
TOTAL	15.94	15.87	
AVG.	3.19	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.95		4.03
PULL #2	3.92	3.96		4.01
PULL #3	3.96	3.96		3.96
PULL #4	4.07	3.96		4.03
PULL #5	4.07	3.96		4.03
TOTAL	19.94	19.79		20.06
AVG.	3.99	3.96		4.01

GUN SERIAL # E6351299

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	Right 70 Left 80	8/1/97	L
	A) MALFUNCTIONS		8/1/97	A
	B) PIERCED PRIMERS		8/1/97	A
645	INSPECT FOR LIVE AMMO		8/1/97	TM
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.84</u> <u>2.57</u> <u>2.71</u> <u>2.71</u> <u>2.70</u>	8-2-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			