

UPC



E6351300

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400127269

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351300
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0646667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0636667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0907481

THE AMR FOR THIS RIFLE IS: .878

CENTROIDAL DISTANCES

Ø TO	1	.230471
1 TO	2	.217883
1 TO	3	.304278

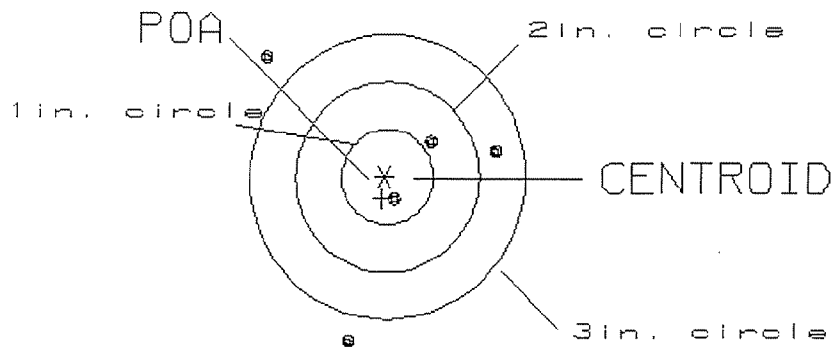
$\frac{1}{3}^2$ <----POA

PATTERN #: 1
 POA TO CENTROID: .230
 MIN RADIUS : .216
 MEAN RADIUS : 1.109
 MAX RADIUS : 1.792
 CENTROID X : .026
 CENTROID Y : .229

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351300

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.47
 VS= 2.94
 GS= 3.05

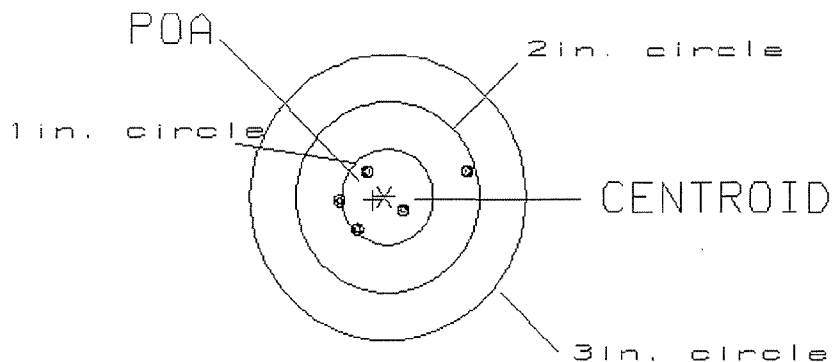
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: .134
 MIN RADIUS : .255
 MEAN RADIUS : .509
 MAX RADIUS : .937
 CENTROID X : .129
 CENTROID Y : .037

14 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.42

3

VS= .62

5

GS= 1.45

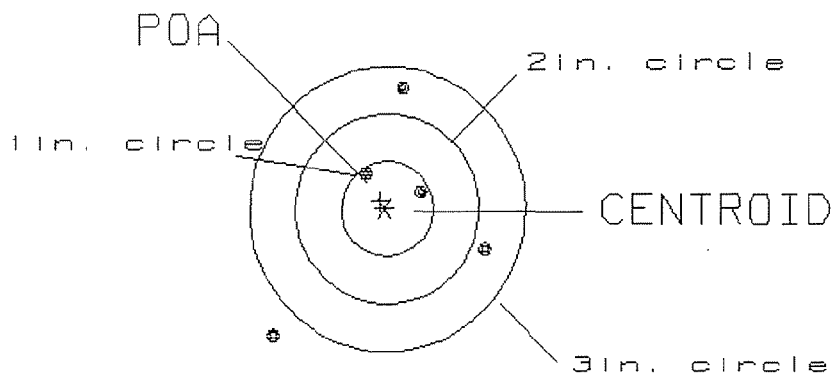
5

PATTERN #: 3
 POA TO CENTROID: .084
 MIN RADIUS : .355
 MEAN RADIUS : 1.016
 MAX RADIUS : 1.879
 CENTROID X : .039
 CENTROID Y : -.075

14 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.32

2

VS= 2.61

2

GS= 2.98

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351300

DATE 7-29-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.56	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.50	2.30	
PULL #3	2.55	2.60	2.40	
PULL #4	2.64	2.55	2.47	
PULL #5	2.56	2.70	2.46	
TOTAL	12.83	12.91	12.10	
AVG.	2.566	2.582	2.420	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.03		
PULL #2	3.11	3.18		
PULL #3	3.16	3.00		
PULL #4	3.14	3.20		
PULL #5	3.06	2.88		
TOTAL	15.54	15.29		
AVG.	3.108	3.058		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.04		4.08
PULL #2	4.03	4.13		3.96
PULL #3	4.04	4.12		3.81
PULL #4	4.17	4.13		3.85
PULL #5	4.20	3.88		3.85
TOTAL	20.56	20.30		19.55
AVG.	4.112	4.060		3.910

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351300

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>225</u> <u>235</u> <u>23</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CR
	M) IRON SIGHT ALIGNMENT		7-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CR
640	GALLERY TEST AND TARGET	R 58 L 92	8-14-97	JW
	A) MALFUNCTIONS		8-14-97	JW
	B) PIERCED PRIMERS		8-14-97	JW
645	INSPECT FOR LIVE AMMO		8-14-97	LT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.71</u> <u>2.61</u> <u>2.58</u> <u>2.57</u> <u>2.60</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

Do Not Use

SERIAL NO.



E6351300

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

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01 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6351300

46 ORDER NO. 25705

26WR

5705 E6351300

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

