

UPC



E6351305

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351305
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.164
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .171
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .236932

THE AMR FOR THIS RIFLE IS: 1.116

CENTROIDAL DISTANCES

Ø TO	1	.145
1 TO	2	.490163
1 TO	3	.348098

2
3 1+ <----POA

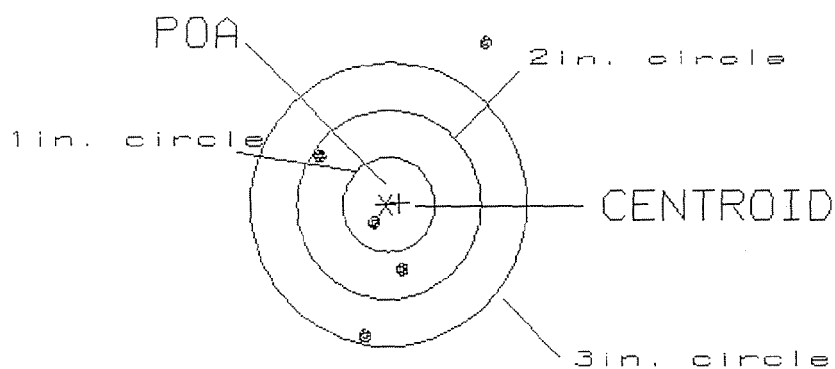
PATTERN #: 1

POA TO CENTROID: .145
 MIN RADIUS : .264
 MEAN RADIUS : 1.035
 MAX RADIUS : 1.996
 CENTROID X : -.144
 CENTROID Y : -.017

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351305

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

US= 3.09

3

GS= 3.32

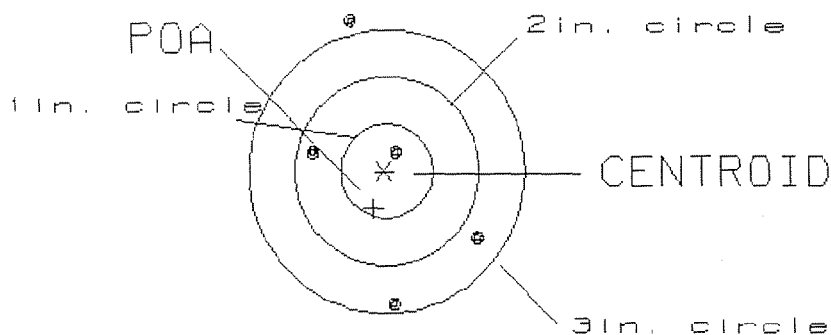
4

PATTERN #: 2
 POA TO CENTROID: .416
 MIN RADIUS : .250
 MEAN RADIUS : 1.059
 MAX RADIUS : 1.658
 CENTROID X : .112
 CENTROID Y : .401

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.78
 VS= 2.96
 GS= 3.00

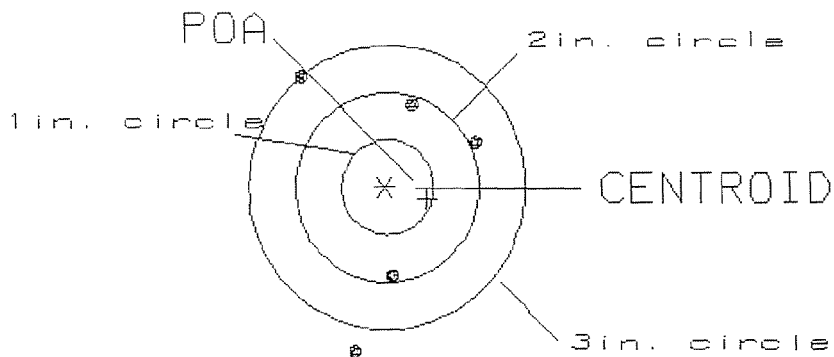
1
 2
 4

PATTERN #: 3
 POA TO CENTROID: .478
 MIN RADIUS : .897
 MEAN RADIUS : 1.253
 MAX RADIUS : 1.772
 CENTROID X : -.460
 CENTROID Y : .129

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.93
 VS= 2.96
 GS= 3.03

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351305

DATE 7-10-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.52	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.38	2.58	
PULL #3	2.51	2.38	2.51	
PULL #4	2.40	2.43	2.54	
PULL #5	2.44	2.37	2.59	
TOTAL	12.43	12.08	12.74	
AVG.	2.486	2.416	2.548	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.96	
PULL #2	3.15	2.93	
PULL #3	3.08	3.03	
PULL #4	3.09	2.89	
PULL #5	3.06	2.98	
TOTAL	15.42	14.79	
AVG.	3.084	2.958	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	3.94		4.19
PULL #2	3.89	3.87		3.90
PULL #3	3.90	3.93		3.89
PULL #4	4.02	3.96		4.22
PULL #5	3.94	3.91		4.25
TOTAL	19.85	19.61		20.45
AVG.	3.97	3.922		4.09

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351305

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/14/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>4</u>	7-28-97	ck
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	ck
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	ck
	J) ASSEMBLE STOCK		7-16-97	Rw
	K) ASSEMBLE SWIVEL STUDS		8/12/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	Rw
	M) IRON SIGHT ALIGNMENT		7-16-97	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	Rw
640	GALLERY TEST AND TARGET	R 56 L 94	7/29/97	JW
	A) MALFUNCTIONS		7/29/97	JW
	B) PIERCED PRIMERS		7/29/97	JW
645	INSPECT FOR LIVE AMMO		7/29/97	1/27
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.27</u> <u>2.23</u> <u>2.23</u> <u>2.44</u> <u>2.71</u>	8-8-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

MODEL 700Tm M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

Lot # 4

SERIAL NO.



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ORDER 25705
MODEL 700TM M24
UPC



0 47700 25705 1

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MODEL 700TM M24
UPC



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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6351305

48 ORDER NO.
25705

26WR

5705 E6351305