

UPC



E6351307

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351307
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .194
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .133333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .235401

THE AMR FOR THIS RIFLE IS: 1.2

CENTROIDAL DISTANCES

0 TO 1	.888167
1 TO 2	1.65205
1 TO 3	.786206

1

3
4

<----POA

2

REMINGTON CENTERFIRE ACCURACY TEST

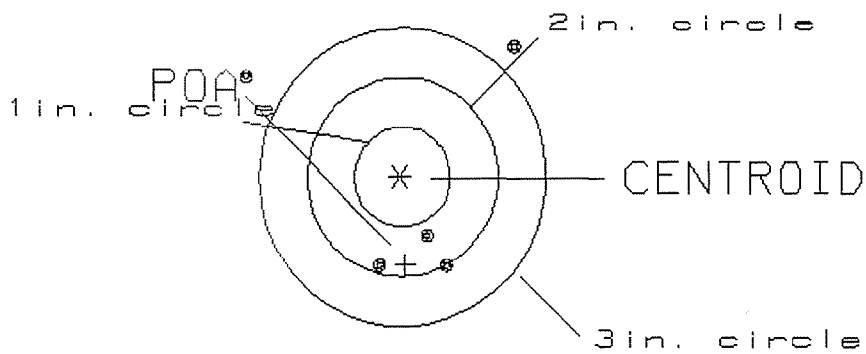
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .888
 MIN RADIUS : .654
 MEAN RADIUS : 1.248
 MAX RADIUS : 1.930
 CENTROID X : -.062
 CENTROID Y : .886

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351307

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.83
 VS= 2.19
 GS= 2.84

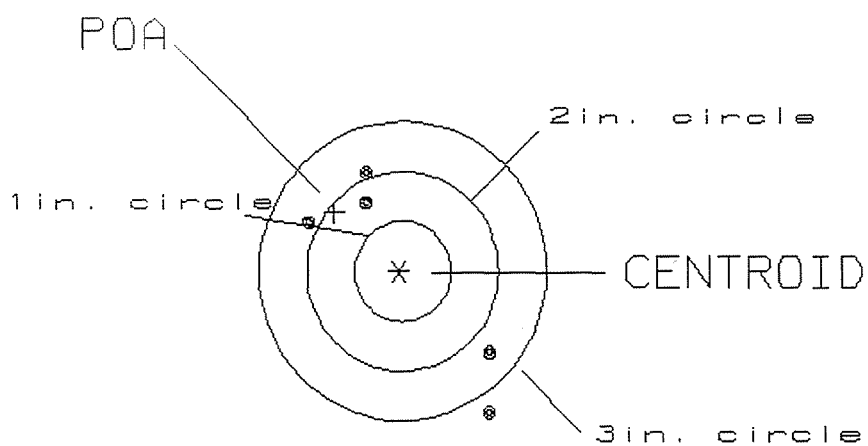
0
 3
 3

PATTERN #: 2
 POA TO CENTROID: .903
 MIN RADIUS : .840
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.675
 CENTROID X : .688
 CENTROID Y : -.586

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 VS= 2.38
 GS= 2.69

0
 1
 4

REMINGTON CENTERFIRE ACCURACY TEST

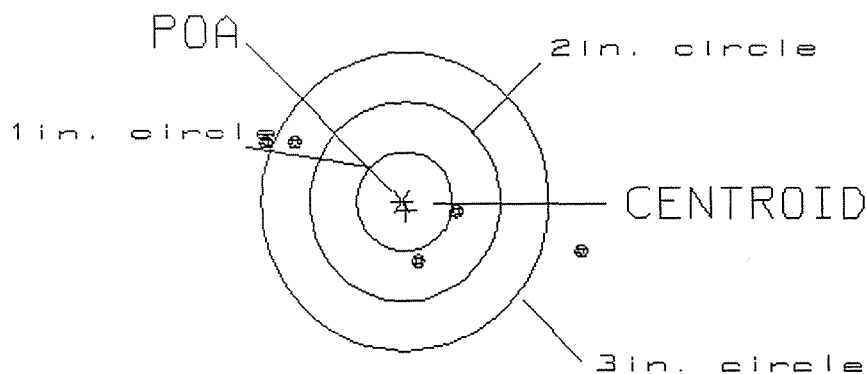
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .109
 MIN RADIUS : .582
 MEAN RADIUS : 1.187
 MAX RADIUS : 1.941
 CENTROID X : -.044
 CENTROID Y : .100

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.28

0

VS= 1.19

2

GS= 3.45

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351307

DATE 9-9-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.43	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.44	2.40	
PULL #3	2.44	2.36	2.44	
PULL #4	2.42	2.26	2.38	
PULL #5	2.38	2.38	2.32	
TOTAL	12.1	11.87	11.95	
AVG.	2.42	2.374	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.84	2.85	
PULL #2	2.89	2.84	
PULL #3	2.80	2.91	
PULL #4	2.82	2.88	
PULL #5	2.79	2.77	
TOTAL	14.14	14.25	
AVG.	2.82	2.85	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.84	4.09	4.21	
PULL #2	3.80	4.05	4.29	
PULL #3	3.98	4.09	4.23	
PULL #4	3.82	4.00	4.05	
PULL #5	3.93	4.04	4.27	
TOTAL	19.37	20.27	21.05	
AVG.	3.87	4.05	4.21	

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351307

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.023</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	Left 70 Right 80	9/14/97	TM
	A) MALFUNCTIONS		9/14/97	TM
	B) PIERCED PRIMERS		9/14/97	TM
645	INSPECT FOR LIVE AMMO		9/14/97	DL
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.57</u> <u>2.61</u> <u>2.84</u> <u>2.52</u> <u>2.53</u>	9-16-97	RW
	C) FUNCTION			

Do Not Use

SERIAL NO.



E6351307

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
Remington®	SERIAL NO. E6351307
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.	22DR

5705 E6351307

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

