

UPC



E6351308

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351308
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .155667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.134
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .205397

THE AMR FOR THIS RIFLE IS: 1.155

CENTROIDAL DISTANCES

0	TO	1	.546488
1	TO	2	.589085
1	TO	3	.461078

$\bar{z}_3$ <----POA

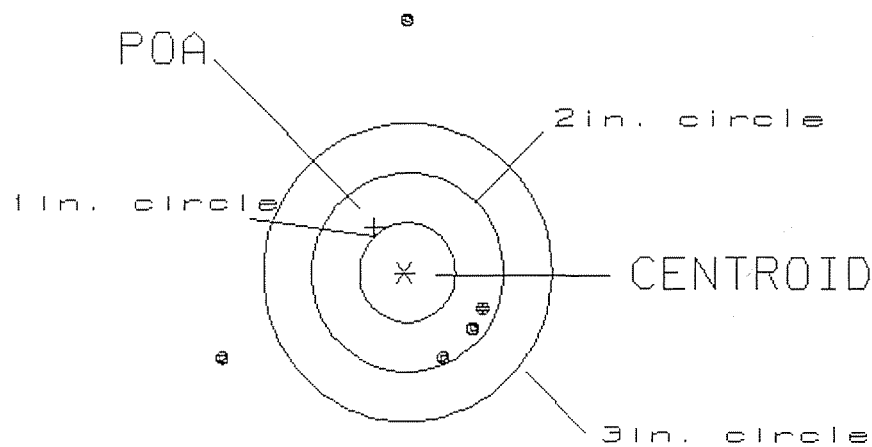
1

PATTERN #: 1
 POA TO CENTROID: .546
 MIN RADIUS : .822
 MEAN RADIUS : 1.444
 MAX RADIUS : 2.508
 CENTROID X : .320
 CENTROID Y : -.443

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351308

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.70

0

VS= 3.37

3

GS= 3.82

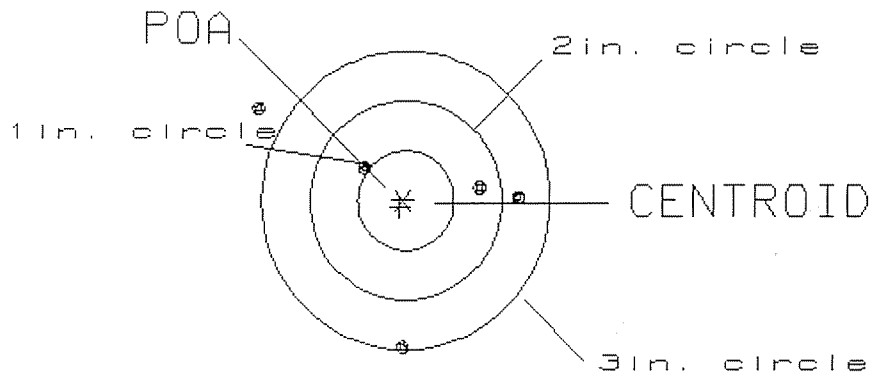
3

PATTERN #: 2
 POA TO CENTROID: .079
 MIN RADIUS : .540
 MEAN RADIUS : 1.149
 MAX RADIUS : 1.774
 CENTROID X : .034
 CENTROID Y : .072

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351308

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.70

0

VS= 2.34

2

GS= 2.83

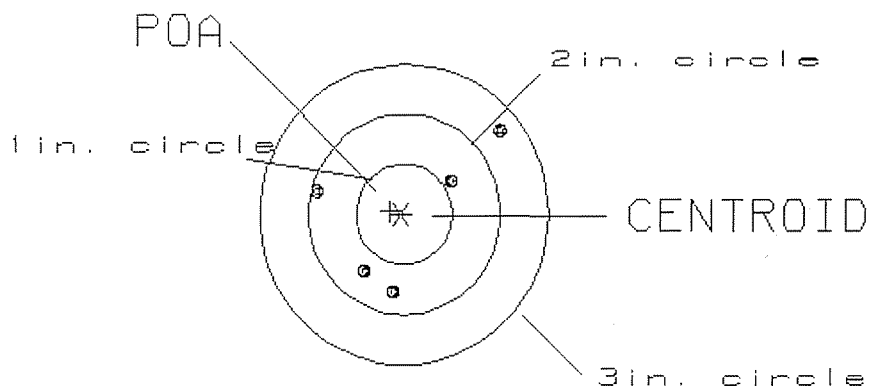
4

PATTERN #: 3
 POA TO CENTROID: .117
 MIN RADIUS : .584
 MEAN RADIUS : .872
 MAX RADIUS : 1.293
 CENTROID X : .113
 CENTROID Y : -.031

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351308

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.97

0

VS= 1.54

4

GS= 2.04

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351308

DATE 7-8-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.46	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.43	2.44	
PULL #3	2.44	2.41	2.62	
PULL #4	2.49	2.40	2.70	
PULL #5	2.42	2.42	2.68	
TOTAL	12.26	12.12	13.06	
AVG.	2.452	2.424	2.612	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.20	
PULL #2	3.11	3.18	
PULL #3	3.07	3.16	
PULL #4	3.08	3.19	
PULL #5	3.11	3.22	
TOTAL	15.5	15.95	
AVG.	3.10	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.11		4.04
PULL #2	4.09	3.98		3.85
PULL #3	4.06	4.20		4.02
PULL #4	4.01	4.20		3.90
PULL #5	4.07	4.25		4.02
TOTAL	20.28	20.74		19.83
AVG.	4.056	4.148		3.966

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351308

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-18-97	C/L
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/14/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	WIN. L <u>100</u> R <u>50</u>	7/25/97	TM
	A) MALFUNCTIONS		7/25/97	TM
	B) PIERCED PRIMERS		7/25/97	TM
645	INSPECT FOR LIVE AMMO		7/25/97	TAD
655	FINAL INSPECTION A) HEADSPACE		8/14/97	RP
	B) TRIGGER PULL	<u>2.50</u> <u>2.44</u> <u>2.38</u> <u>2.43</u> <u>2.43</u>	8-7-97	CK
	C) FUNCTION		8/14/97	RP
660	PACK			

Do Not Use

Do Not Use

LOT #3

- NO

ORDER 25705
MODEL 700™ M24
UPC



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VERY IMPORTANT
Instruction enclosed to assure safe use of firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6351308	46	ORDER NO. 25705	26WR
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5705 E6351308

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

