

UPC



E6351312

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351312
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.379
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.157333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .410359

THE AMR FOR THIS RIFLE IS: 1.215

CENTROIDAL DISTANCES

Ø TO	1	1.09454
1 TO	2	1.176
1 TO	3	1.38165

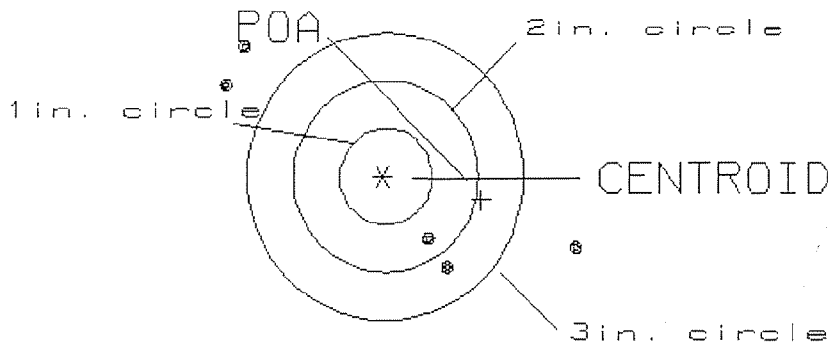
1
+ 3 <----POA
2

PATTERN #: 1
 POA TO CENTROID: 1.094
 MIN RADIUS : .802
 MEAN RADIUS : 1.628
 MAX RADIUS : 2.174
 CENTROID X : -1.067
 CENTROID Y : .244

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351312

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.74

0

VS= 2.31

1

GS= 4.17

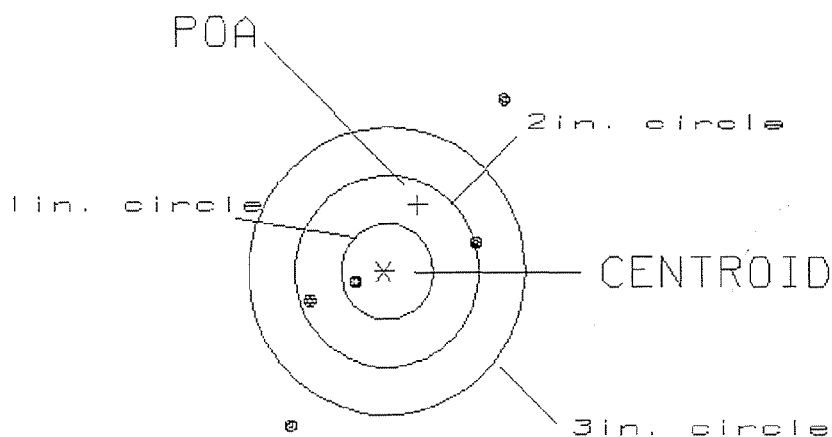
2

PATTERN #: 2
 POA TO CENTROID: .782
 MIN RADIUS : .361
 MEAN RADIUS : 1.273
 MAX RADIUS : 2.216
 CENTROID X : -.359
 CENTROID Y : -.695

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351312

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.39

1

VS= 3.41

3

GS= 4.17

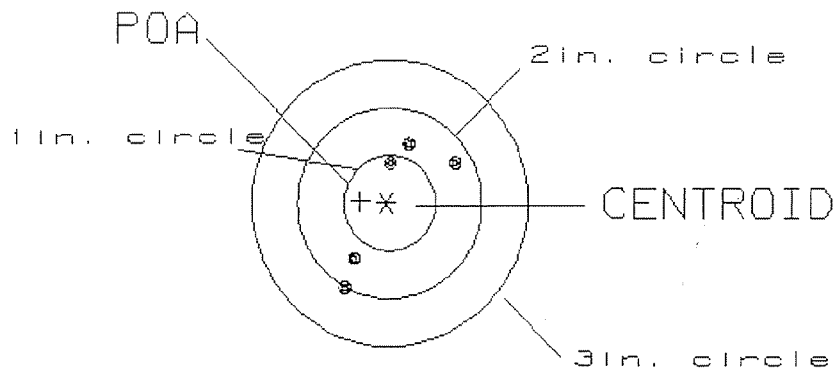
3

PATTERN #: 3
 POA TO CENTROID: .290
 MIN RADIUS : .390
 MEAN RADIUS : .743
 MAX RADIUS : 1.040
 CENTROID X : .289
 CENTROID Y : -.021

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351312

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.26

1

VS= 1.56

4

GS= 1.84

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EG351312

DATE 7-12-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.48	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.42	2.41	
PULL #3	2.47	2.45	2.38	
PULL #4	2.50	2.46	2.47	
PULL #5	2.48	2.47	2.50	
TOTAL	12.50	12.28	12.23	
AVG.	2.50	2.456	2.446	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.07	
PULL #2	2.97	2.86	
PULL #3	3.04	2.92	
PULL #4	3.01	2.92	
PULL #5	3.01	3.06	
TOTAL	15.08	14.83	
AVG.	3.016	2.966	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.98		4.12
PULL #2	3.98	4.01		3.94
PULL #3	3.99	3.90		3.88
PULL #4	3.92	3.90		3.95
PULL #5	3.98	3.82		3.82
TOTAL	19.94	19.61		19.71
AVG.	3.988	3.922		3.942

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO



E6351312

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

Do Not Use

VERY IMPORTANT!
Instruction Book
attached to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6351312

48 ORDER NO
25705

26WR

5705 E6351312

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351312

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/13/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	R 68 L 82	7-29-97	JW
	A) MALFUNCTIONS		7-29-97	JW
	B) PIERCED PRIMERS		7-29-97	JW
645	INSPECT FOR LIVE AMMO		7-29-97	KT
655	FINAL INSPECTION A) HEADSPACE		8/13/97	TRP
	B) TRIGGER PULL	<u>2.65</u> <u>2.29</u> <u>2.44</u> <u>2.41</u> <u>2.40</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			