

UPC



E6351313

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351313
24 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.380333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.121$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.399117$

THE AMR FOR THIS RIFLE IS: 1.075

CENTROIDAL DISTANCES

0 TO 1	.944542
1 TO 2	.44272
1 TO 3	1.21869

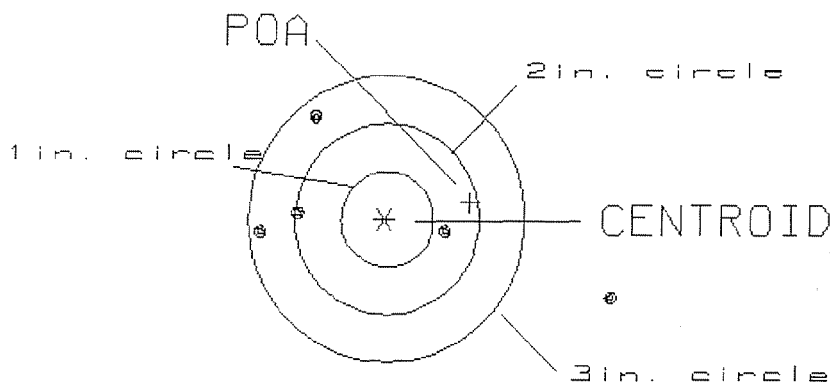
1 2 + 3 <----POA

PATTERN #: 1
 POA TO CENTROID: .945
 MIN RADIUS : .669
 MEAN RADIUS : 1.362
 MAX RADIUS : 2.543
 CENTROID X : -.928
 CENTROID Y : -.176

24 Jul 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6351313

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.73

0

VS= 1.91

2

GS= 3.80

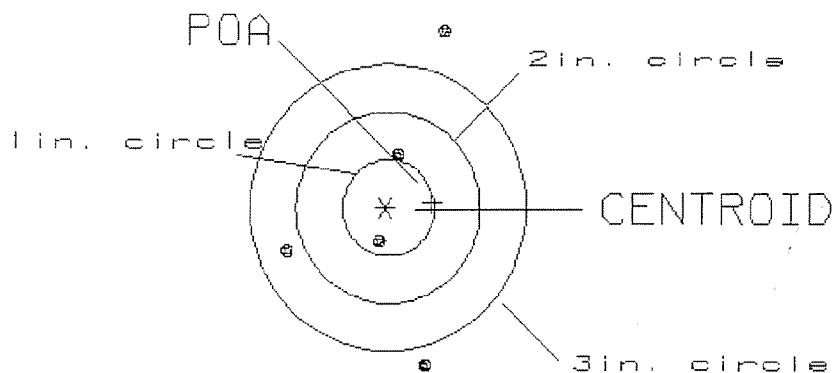
4

PATTERN #: 2
 POA TO CENTROID: .506
 MIN RADIUS : .375
 MEAN RADIUS : 1.132
 MAX RADIUS : 1.945
 CENTROID X : -.503
 CENTROID Y : -.052

24 Jul 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.70

1

VS= 3.45

2

GS= 3.46

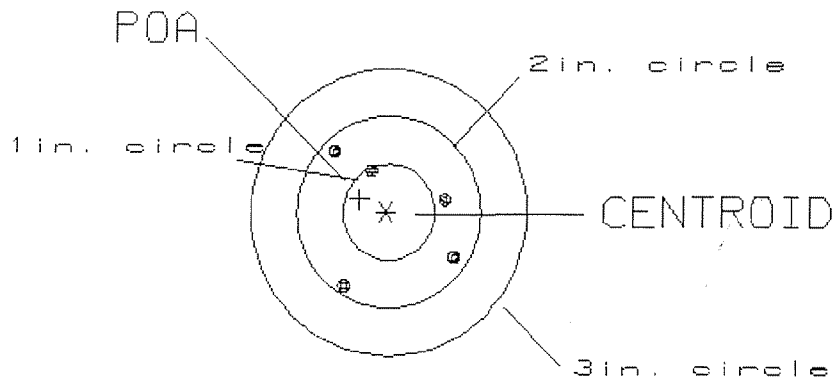
3

PATTERN #: 3
 POA TO CENTROID: .320
 MIN RADIUS : .504
 MEAN RADIUS : .730
 MAX RADIUS : .865
 CENTROID X : .290
 CENTROID Y : -.135

24 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351313

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.30

0

VS= 1.34

5

GS= 1.67

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E635/313
DATE 7/7/97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.35	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.27	2.57	
PULL #3	2.41	2.36	2.67	
PULL #4	2.49	2.38	2.73	
PULL #5	2.59	2.29	2.69	
TOTAL	12.56	11.65	13.34	
AVG.	2.512	2.33	2.668	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.09		
PULL #2	2.95	3.00		
PULL #3	3.04	2.92		
PULL #4	2.96	3.00		
PULL #5	3.07	3.05		
TOTAL	15.17	15.06		
AVG.	3.034	3.012		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.03		3.94
PULL #2	4.09	3.88		4.13
PULL #3	4.04	3.88		4.15
PULL #4	4.11	3.56		4.23
PULL #5	4.03	3.99		4.37
TOTAL	20.35	19.34		20.82
AVG.	4.07	3.868		4.164

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351313

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-13-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>2</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET		7-24-97	DL
	A) MALFUNCTIONS		7-24-97	DL
	B) PIERCED PRIMERS		7-24-97	DL
645	INSPECT FOR LIVE AMMO		7/28/97	KT
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.53</u> <u>2.51</u> <u>2.48</u> <u>2.57</u> <u>2.55</u>	8-29-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351313

46 ORDER NO. 25705

26WR

5705 E6351313

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

