

UPC



E6351316

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY *** 6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351316
19 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00933333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .051
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .051847

THE AMR FOR THIS RIFLE IS: .726

CENTROIDAL DISTANCES

0 TO 1	.07245
1 TO 2	.0578705
1 TO 3	.195359

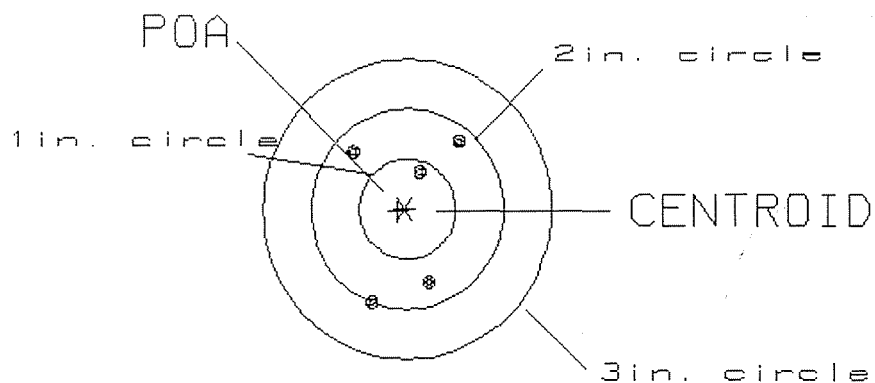
3+2 <----POA

PATTERN #: 1
 POA TO CENTROID: .072
 MIN RADIUS : .431
 MEAN RADIUS : .759
 MAX RADIUS : .962
 CENTROID X : .068
 CENTROID Y : .025

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351316

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.15
 VS= 1.56
 GS= 1.80

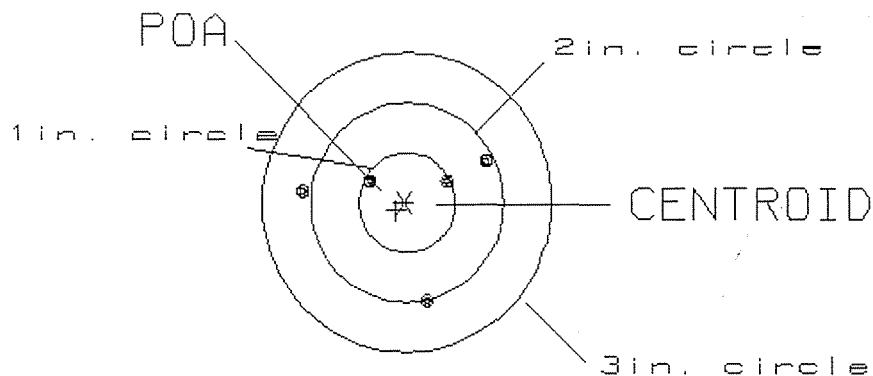
1
 5
 5

PATTERN #: 2
POA TO CENTROID: .117
MIN RADIUS : .423
MEAN RADIUS : .783
MAX RADIUS : 1.069
CENTROID X : .086
CENTROID Y : .080

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351316

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.88

2

VS= 1.42

3

GS= 1.92

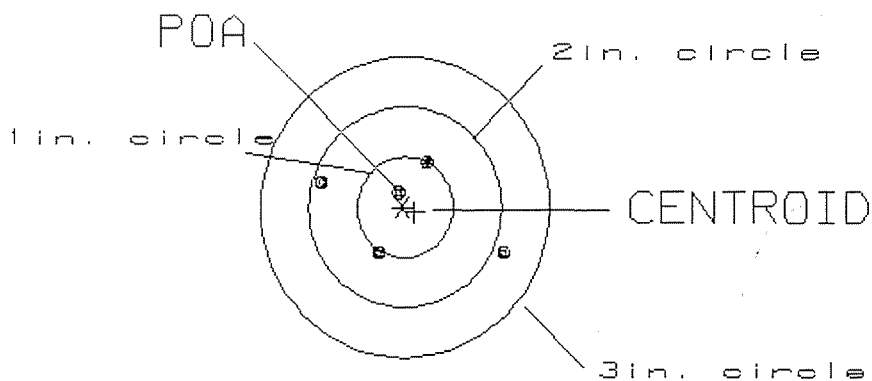
5

PATTERN #: 3
 POA TO CENTROID: .134
 MIN RADIUS : .208
 MEAN RADIUS : .636
 MAX RADIUS : 1.060
 CENTROID X : -.126
 CENTROID Y : .048

19 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82
 VS= .87
 GS= 1.94

2
 4
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351316
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.182667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.091$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.204079$

THE AMR FOR THIS RIFLE IS: 1.718

CENTROIDAL DISTANCES

Ø TO 1	.547486
1 TO 2	.64172
1 TO 3	1.05365

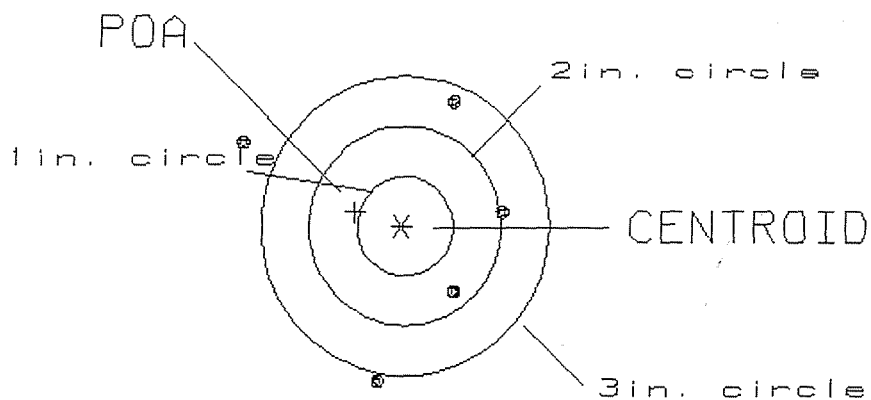
1
+
2 3 <----POA

PATTERN #: 3
 POA TO CENTROID: .511
 MIN RADIUS : .822
 MEAN RADIUS : 1.311
 MAX RADIUS : 1.855
 CENTROID X : .491
 CENTROID Y : -.143

13 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.65

0

VS= 2.74

1

GS= 2.86

3

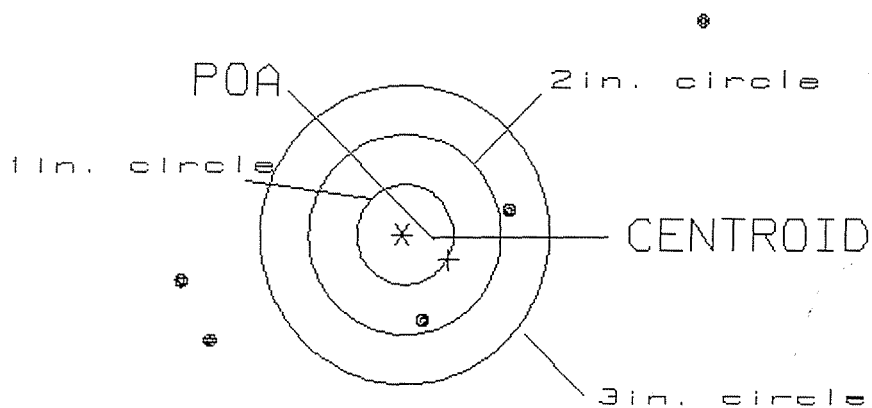
PATTERN #: 1

POA TO CENTROID: .547
 MIN RADIUS : .908
 MEAN RADIUS : 2.085
 MAX RADIUS : 3.777
 CENTROID X : -.485
 CENTROID Y : .254

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351316

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.43
 VS= 3.14
 GS= 6.05

0
 1
 2

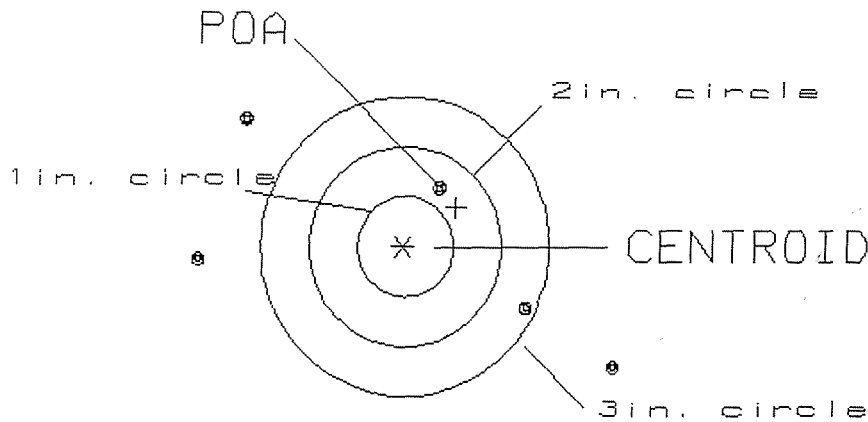
PATTERN #: 2

POA TO CENTROID: .674
 MIN RADIUS : .664
 MEAN RADIUS : 1.758
 MAX RADIUS : 2.490
 CENTROID X : -.554
 CENTROID Y : -.384

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351316

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.31
 VS= 2.52
 GS= 4.57

0
 1
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351316

DATE 7-9-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.65	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.64	2.70	
PULL #3	2.62	2.62	2.62	
PULL #4	2.70	2.67	2.61	
PULL #5	2.71	2.61	2.66	
TOTAL	13.24	13.19	13.14	
AVG.	2.648	2.638	2.628	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.05	
PULL #2	3.05	3.09	
PULL #3	3.07	3.11	
PULL #4	3.06	3.12	
PULL #5	3.10	3.14	
TOTAL	15.30	15.51	
AVG.	3.06	3.102	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.93		4.14
PULL #2	4.04	3.98		4.10
PULL #3	4.00	3.95		4.06
PULL #4	3.98	3.97		4.12
PULL #5	4.10	3.98		4.10
TOTAL	20.16	19.81		20.52
AVG.	4.032	3.962		4.104

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351316

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3⁵</u> <u>4</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.022</u> <u>.023</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-15-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	CK
	M) IRON SIGHT ALIGNMENT		7-15-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	CK
640	GALLERY TEST AND TARGET	WIN. L <u>75</u> R <u>75</u>	8-13-97 8-19-97	LT TM
	A) MALFUNCTIONS		8-13-97	KT TM
	B) PIERCED PRIMERS		8-13-97	KT TM
645	INSPECT FOR LIVE AMMO		8-13-97 8-19-97	JW TRD
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.57</u> <u>2.54</u> <u>2.48</u> <u>2.49</u> <u>2.48</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

Do Not Use

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351316	46	ORDER NO. 25705	08DR
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5705 E6351316

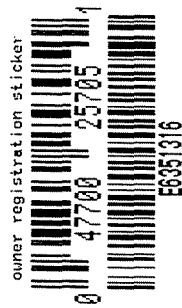
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase

