

UPC



E6351317

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY	6

REMINGTON-UMC, INC. - HARTFORD, CT

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 56351317

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/19/97	WJT
618	POLISH BARREL		3/19/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	6-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	6-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.022</u> <u>.022</u>	6-9-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/24/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/9/97	RP
	M) IRON SIGHT ALIGNMENT		6/9/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/9/97	RP
640	GALLERY TEST AND TARGET	WIN. L 82 R 70		12-18-97 TM
	A) MALFUNCTIONS	Extract Hard OK TBP		12-18-97 TM
	B) PIERCED PRIMERS			12-18-97 TM
645	INSPECT FOR LIVE AMMO			12-18-97 TBP
655	FINAL INSPECTION A) HEADSPACE		6/24/97	RP
	B) TRIGGER PULL	<u>2.86</u> <u>2.81</u> <u>2.78</u> <u>2.78</u> <u>2.76</u>	6-12-97	CK
	C) FUNCTION		6/24/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351317
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .393333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0336667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .394772

THE AMR FOR THIS RIFLE IS: 1.048

CENTROIDAL DISTANCES

Ø TO	1	.799681
1 TO	2	.763102
1 TO	3	.504242

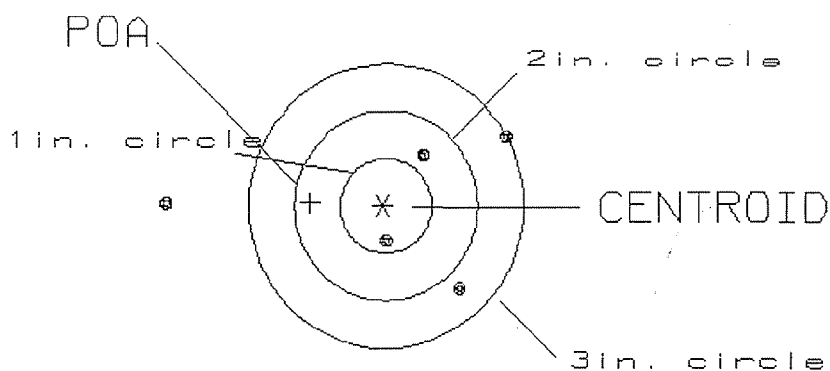
+³
2 <-+---POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .800
 MIN RADIUS : .387
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.438
 CENTROID X : .799
 CENTROID Y : -.033

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351317

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.69
 US= 1.51
 GS= 3.75

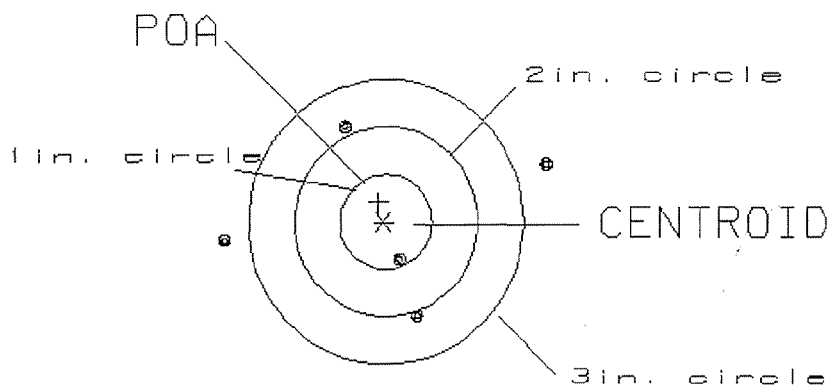
1
 2
 4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .215
 MIN RADIUS : .447
 MEAN RADIUS : 1.225
 MAX RADIUS : 1.819
 CENTROID X : .056
 CENTROID Y : -.207

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351317

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.45
 VS= 1.97
 GS= 3.53

1
 1
 3

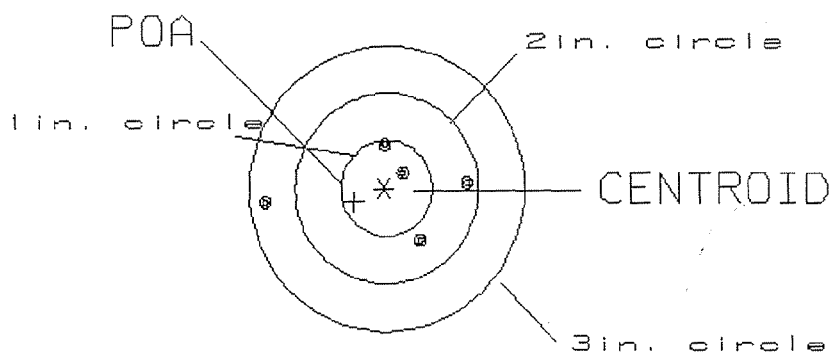
PATTERN #: 3

POA TO CENTROID: .354
 MIN RADIUS : .236
 MEAN RADIUS : .714
 MAX RADIUS : 1.351
 CENTROID X : .325
 CENTROID Y : .139

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351317

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.18

2

US= 1.05

4

GS= 2.19

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351317DATE 6-3-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.24	2.29	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.21	2.14	
PULL #3	2.21	2.29	2.22	
PULL #4	2.04	2.26	2.21	
PULL #5	2.08	2.29	2.17	
TOTAL	10.88	11.34	10.93	
AVG.	2.18	2.27	2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	2.88		
PULL #2	2.96	2.92		
PULL #3	2.91	2.86		
PULL #4	2.93	2.84		
PULL #5	2.94	2.87		
TOTAL	14.73	14.37		
AVG.	2.95	2.87		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.98		4.13
PULL #2	3.96	4.06		3.92
PULL #3	4.00	4.10		4.10
PULL #4	4.10	3.99		4.02
PULL #5	3.82	4.07		4.11
TOTAL	19.90	20.14		20.28
AVG.	3.98	4.03		4.06

Do Not Use

SERIAL NO.



E6351317

ORDER 25705
MODEL 700™ M24
UPC



011477001125705111

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

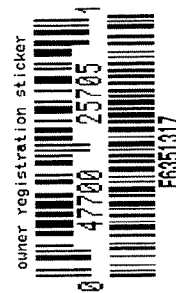
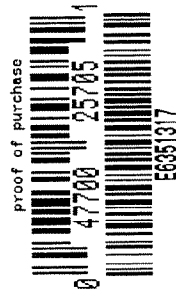
SERIAL NO. E6351317
46
ORDER NO. 25705
26PR

5705 E6351317

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM