

UPC



E6351323

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Centroidal distance calculations for Rifle # E6351323
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.868667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00633333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .86869

CENTROIDAL DISTANCES

0	TO	1	.512509
1	TO	2	.462027
1	TO	3	.962098

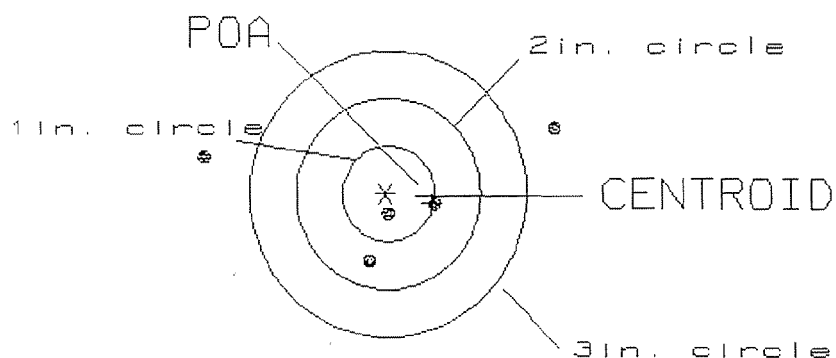
$$\begin{array}{c} 3 \\ 1 \\ 2 \end{array} + \text{<----POA}$$

PATTERN #: 1
 POA TO CENTROID: .513
 MIN RADIUS : .218
 MEAN RADIUS : 1.074
 MAX RADIUS : 2.059
 CENTROID X : -.501
 CENTROID Y : .108

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351323

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.79

2

VS= 1.35

3

GS= 3.80

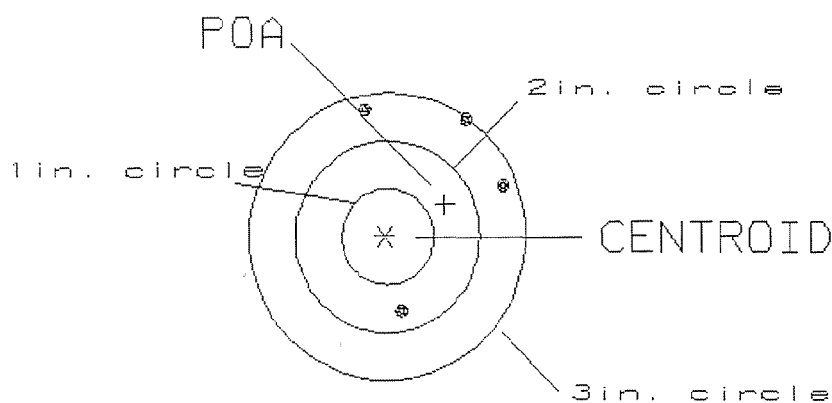
3

PATTERN #: 2
 POA TO CENTROID: .729
 MIN RADIUS : .812
 MEAN RADIUS : 1.611
 MAX RADIUS : 3.023
 CENTROID X : -.651
 CENTROID Y : -.329

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.25

0

VS= 3.60

1

GS= 4.53

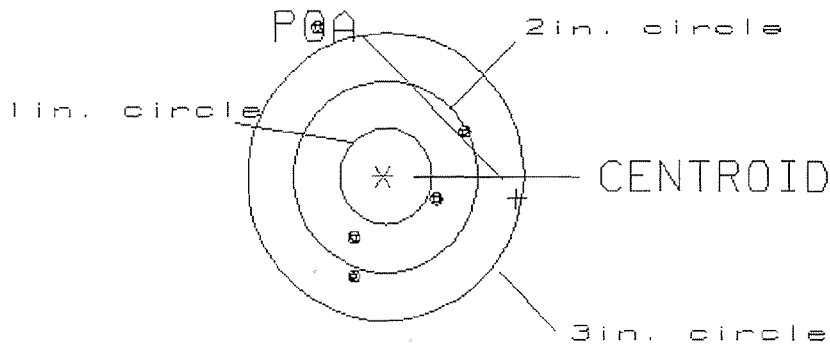
3

PATTERN #: 3
 POA TO CENTROID: 1.474
 MIN RADIUS : .658
 MEAN RADIUS : 1.037
 MAX RADIUS : 1.717
 CENTROID X : -1.454
 CENTROID Y : .240

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66
 VS= 2.57
 GS= 2.61

0
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351323

DATE 7-12-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.63	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.59	2.56	
PULL #3	2.68	2.59	2.47	
PULL #4	2.65	2.60	2.50	
PULL #5	2.62	2.60	2.54	
TOTAL	13.18	13.01	12.58	
AVG.	2.636	2.602	2.516	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.05	
PULL #2	3.10	3.14	
PULL #3	2.98	3.16	
PULL #4	3.12	3.17	
PULL #5	3.06	3.13	
TOTAL	15.42	15.65	
AVG.	3.084	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.76		3.99
PULL #2	3.95	4.15		3.98
PULL #3	4.11	4.11		3.96
PULL #4	4.15	4.09		3.93
PULL #5	4.21	4.12		3.91
TOTAL	20.43	20.23		19.77
AVG.	4.086	4.046		3.954

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351323

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

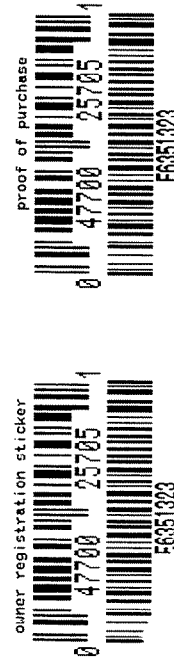
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.022</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	R 62 L 88	7-29/97	KT
	A) MALFUNCTIONS	open hand (mag) Bolt Release stick Shave BRASS	7/29/97	KT
	B) PIERCED PRIMERS	Tested OK AC 8/2/97	7/29/97	KT
645	INSPECT FOR LIVE AMMO	TRUCK 3	7/29/97	RW
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.44</u> <u>2.31</u> <u>2.37</u> <u>2.39</u> <u>2.37</u>	8-7-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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MODEL 700™ M24
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VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

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26WR	

5705 E6351323