

UPC



E6351324

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY *** 6**

*INCLUDES 1 IN CHAMBER

M-24

TRUCK NO. 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6351324

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	CK
	M) IRON SIGHT ALIGNMENT		7-18-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	CK
640	GALLERY TEST AND TARGET	R 66 L 84 R 79 L 71	7/28/97 8/5/97	KP AV
	A) MALFUNCTIONS		7/28/97 8/5/97	RP
	B) PIERCED PRIMERS		8/5/97 7/28/97	RP
645	INSPECT FOR LIVE AMMO		8/5/97 7/28/97	GW
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.37</u> <u>2.35</u> <u>2.25</u> <u>2.33</u>	8-8-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351324
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.07
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.128333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .146183

THE AMR FOR THIS RIFLE IS: .8753

CENTROIDAL DISTANCES

Ø TO	1	.236563
1 TO	2	.248556
1 TO	3	.888926

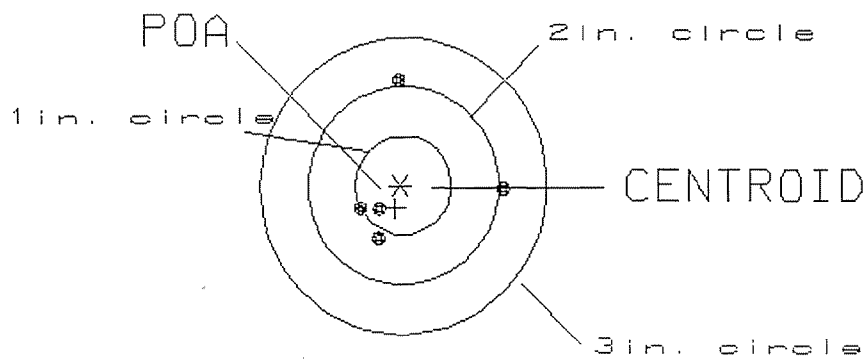
1
2 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .237
 MIN RADIUS : .360
 MEAN RADIUS : .727
 MAX RADIUS : 1.074
 CENTROID X : .051
 CENTROID Y : .231

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 1.57

3

GS= 1.59

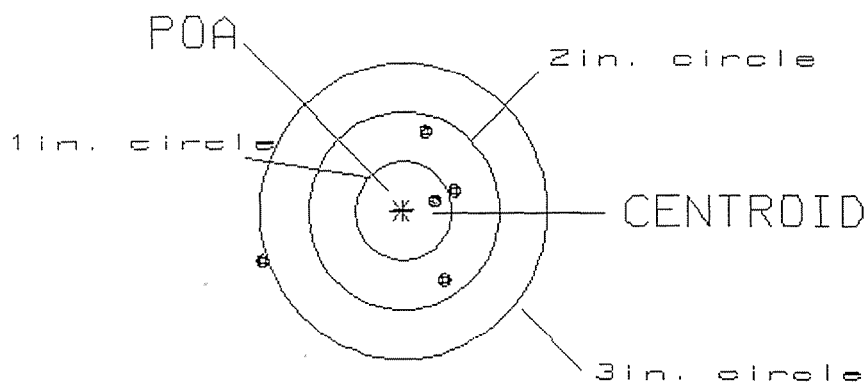
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PATTERN #: 2
 POA TO CENTROID: .027
 MIN RADIUS : .351
 MEAN RADIUS : .821
 MAX RADIUS : 1.521
 CENTROID X : -.027
 CENTROID Y : -.005

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.94
 VS= 1.56
 GS= 2.12

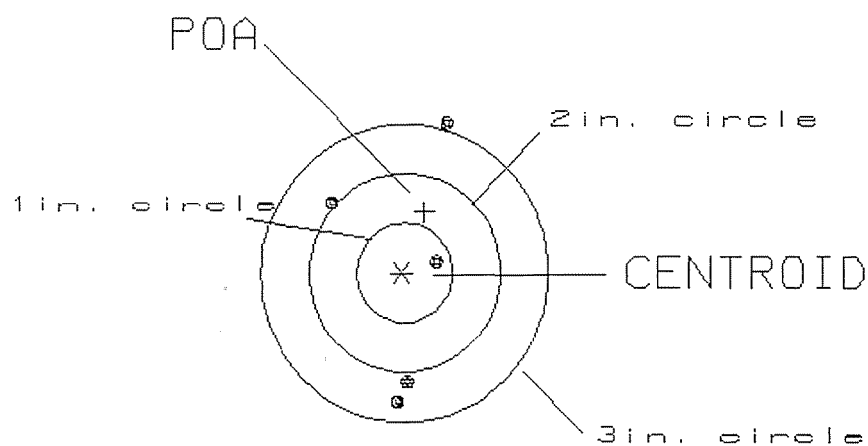
1
 4
 4

PATTERN #: 3
 POA TO CENTROID: .654
 MIN RADIUS : .376
 MEAN RADIUS : 1.078
 MAX RADIUS : 1.563
 CENTROID X : -.234
 CENTROID Y : -.611

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.28
 VS= 2.75
 GS= 2.80

1
 1
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351324
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.483667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.631$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.795044$

THE AMR FOR THIS RIFLE IS: 1.732

CENTROIDAL DISTANCES

0 TO 1	3.81645
1 TO 2	6.63802
1 TO 3	3.24136

2

+ <----POA

3

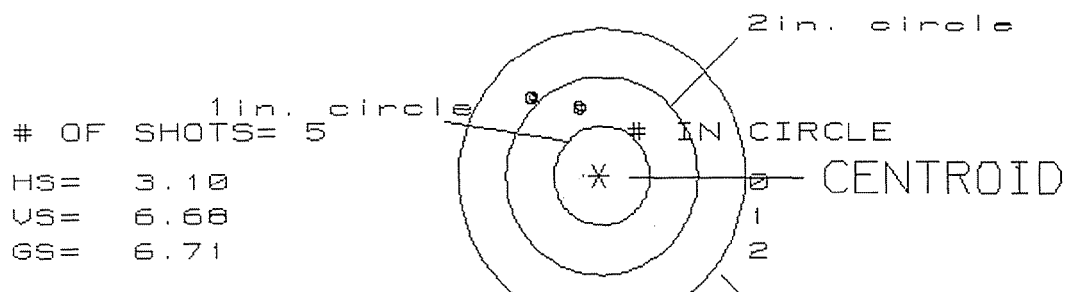
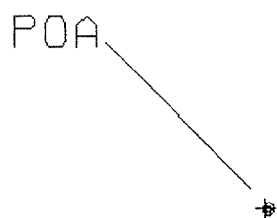
1

PATTERN #: 1
 POA TO CENTROID: 3.817
 MIN RADIUS : .760
 MEAN RADIUS : 2.387
 MAX RADIUS : 3.793
 CENTROID X : .440
 CENTROID Y : -3.791

28 Jul 1997

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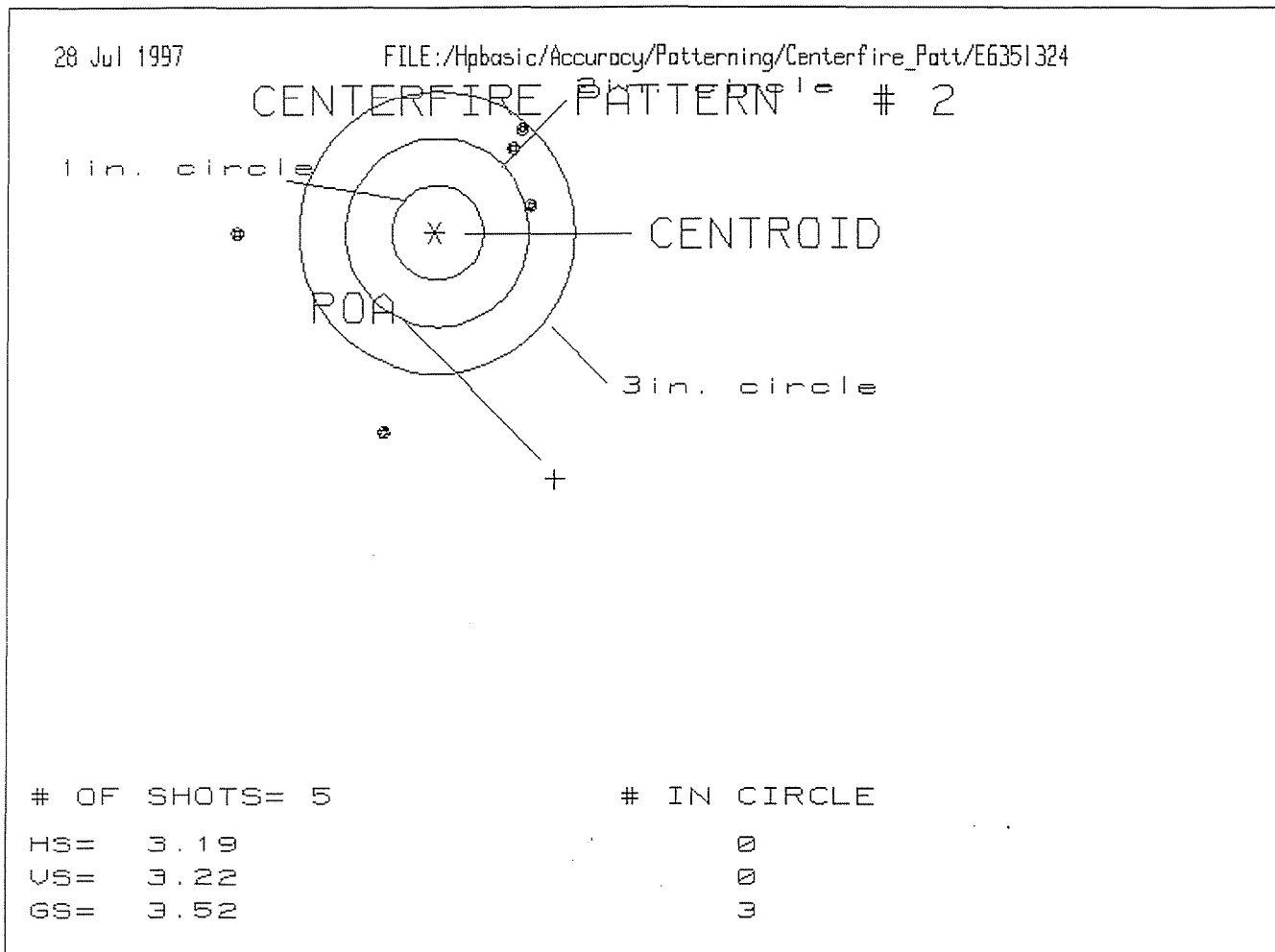
CENTERFIRE PATTERN # 1



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 2.924
 MIN RADIUS : 1.048
 MEAN RADIUS : 1.598
 MAX RADIUS : 2.223
 CENTROID X : -1.318
 CENTROID Y : 2.610



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

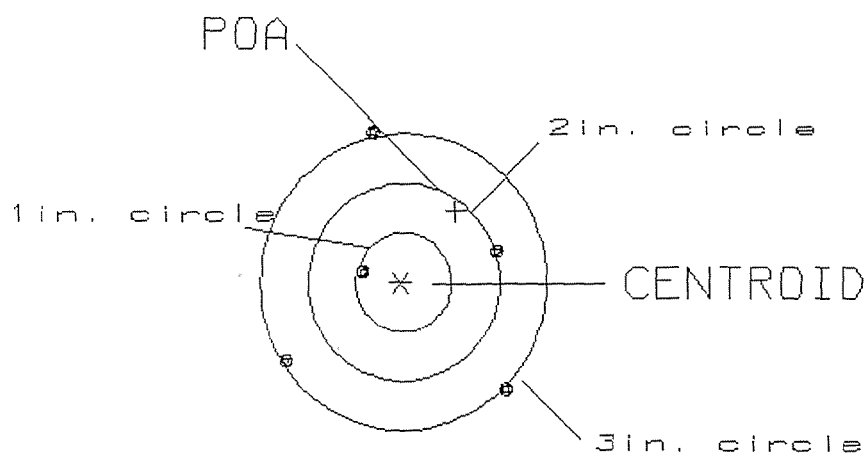
PATTERN #: 3

POA TO CENTROID: .914
 MIN RADIUS : .450
 MEAN RADIUS : 1.210
 MAX RADIUS : 1.576
 CENTROID X : -.573
 CENTROID Y : -.712

28 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.28

1

VS= 2.62

1

GS= 2.95

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6351324

DATE 7-11-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.57	2.62		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.52	2.42		
PULL #3	2.54	2.49	2.56		
PULL #4	2.29	2.54	2.39		
PULL #5	2.54	2.48	2.42		
TOTAL	12.35	12.60	12.41		
AVG.	2.47	2.52	2.482		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.08		
PULL #2	3.04	2.99		
PULL #3	2.93	3.15		
PULL #4	2.98	3.08		
PULL #5	3.01	3.06		
TOTAL	14.95	15.36		
AVG.	2.99	3.072		

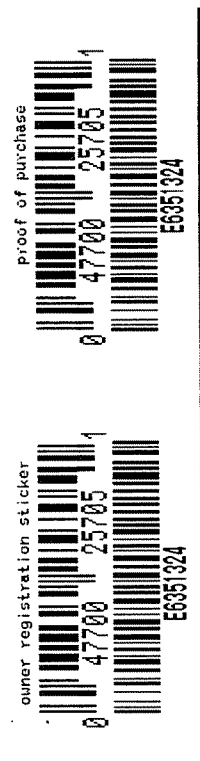
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.09		3.90
PULL #2	3.97	4.05		3.94
PULL #3	3.74	3.93		4.05
PULL #4	3.92	3.97		4.03
PULL #5	3.95	3.89		3.89
TOTAL	19.54	19.93		19.81
AVG.	3.908	3.986		3.962

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



E6351324

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
Remington®	SERIAL NO. E6351324
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	46 ORDER NO. 25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.	 5705 E6351324
	26WR