

E6351326

UPC



E6351326

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCHES 1 IN. ROUNDED

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351326
19 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .053
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0876667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .102442

THE AMR FOR THIS RIFLE IS: 1.083

CENTROIDAL DISTANCES

Ø TO	1	.147136
1 TO	2	.309128
1 TO	3	.466554

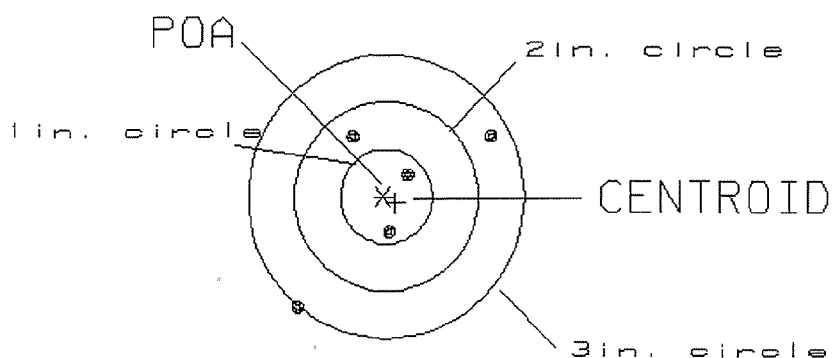
1 + 2 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .147
 MIN RADIUS : .306
 MEAN RADIUS : .834
 MAX RADIUS : 1.477
 CENTROID X : -.132
 CENTROID Y : .065

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ E6351326

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.10

2

VS= 1.76

3

GS= 2.72

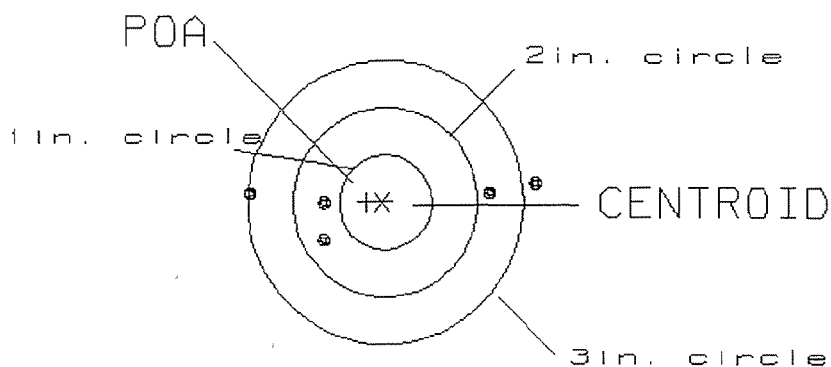
5

PATTERN #: 2
 POA TO CENTROID: .170
 MIN RADIUS : .676
 MEAN RADIUS : 1.135
 MAX RADIUS : 1.682
 CENTROID X : .170
 CENTROID Y : -.001

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.13

0

VS= .66

2

GS= 3.13

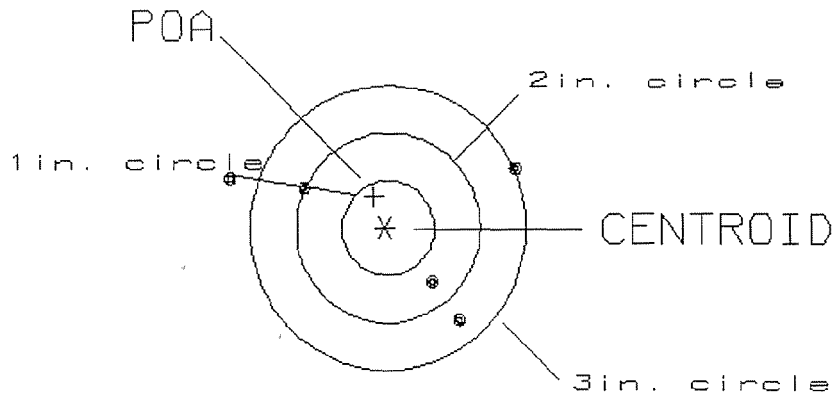
4

PATTERN #: 3
 POA TO CENTROID: .348
 MIN RADIUS : .775
 MEAN RADIUS : 1.279
 MAX RADIUS : 1.784
 CENTROID X : .121
 CENTROID Y : -.327

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.09

0

VS= 1.65

1

GS= 3.09

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351326

DATE 7-30-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.72	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.58	2.64	
PULL #3	2.71	2.56	2.67	
PULL #4	2.68	2.53	2.68	
PULL #5	2.64	2.70	2.67	
TOTAL	13.27	13.09	13.3	
AVG.	2.654	2.618	2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.16		
PULL #2	3.11	3.27		
PULL #3	3.18	3.22		
PULL #4	3.25	3.17		
PULL #5	3.08	3.31		
TOTAL	15.83	16.13		
AVG.	3.166	3.226		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.06		4.02
PULL #2	3.91	4.04		3.91
PULL #3	4.01	4.07		4.26
PULL #4	3.91	4.13		4.20
PULL #5	3.94	4.14		4.19
TOTAL	19.67	20.44		20.58
AVG.	3.934	4.088		4.116

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6851326

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	8-6-97	AC
	J) ASSEMBLE STOCK		7-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/27/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	RW
	M) IRON SIGHT ALIGNMENT		7-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	RW
640	GALLERY TEST AND TARGET	Left 62 Right 88	8/19/97	TM
	A) MALFUNCTIONS		8/19/97	TM
	B) PIERCED PRIMERS		8/19/97	TM
645	INSPECT FOR LIVE AMMO		8/19/97	TAP
655	FINAL INSPECTION A) HEADSPACE		8/27/97	RP
	B) TRIGGER PULL	<u>2.50</u> <u>2.48</u> <u>2.53</u> <u>2.59</u> <u>2.68</u>	8/24/97	TM
	C) FUNCTION		8/27/97	RP
660	PACK			

Do Not Use

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SERIAL NO.



E6351326

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

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46 ORDER NO. 25705

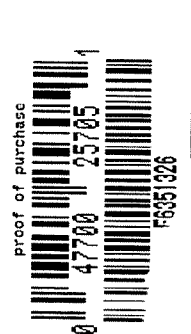
08DR

5705 E6351326

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS



46 FORM