

UPC



E6351327

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCHES 1 IN CHANGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351327
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0783333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0863333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .116574

THE AMR FOR THIS RIFLE IS: .88

CENTROIDAL DISTANCES

0 TO 1	.207511
1 TO 2	.355629
1 TO 3	.101671

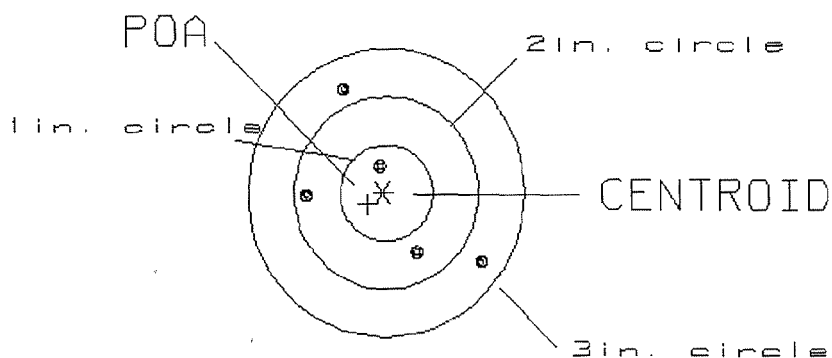
2 + 13 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .207
 MIN RADIUS : .252
 MEAN RADIUS : .870
 MAX RADIUS : 1.274
 CENTROID X : .170
 CENTROID Y : .119

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351327

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96

1

VS= 1.82

3

GS= 2.35

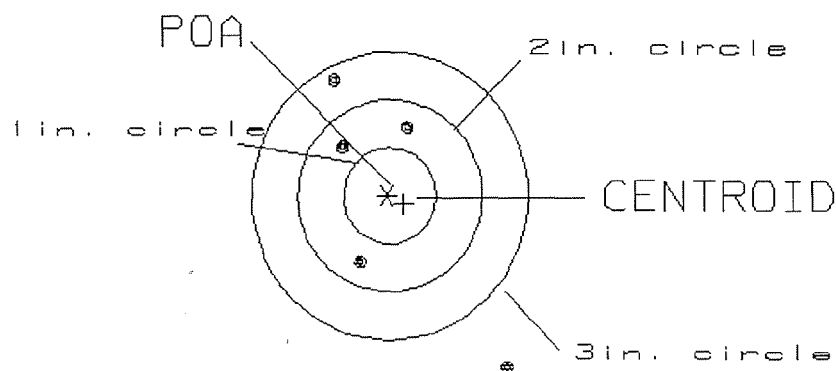
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .203
 MIN RADIUS : .729
 MEAN RADIUS : 1.166
 MAX RADIUS : 2.192
 CENTROID X : -.184
 CENTROID Y : .085

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351327

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.93

0

VS= 2.99

3

GS= 3.56

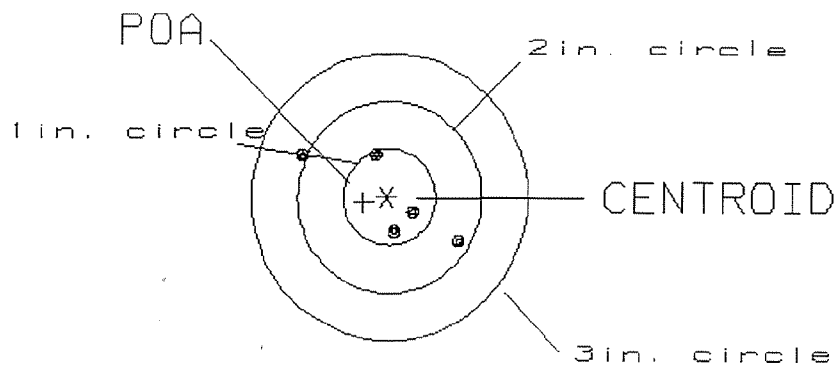
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .255
 MIN RADIUS : .265
 MEAN RADIUS : .604
 MAX RADIUS : 1.068
 CENTROID X : .249
 CENTROID Y : .055

12 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.74

3

VS= .94

4

GS= 1.98

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351327

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>4.5</u>	11-7-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.025</u> <u>.022</u> <u>.023</u>	11-7-97	DB
	J) ASSEMBLE STOCK		11-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-17-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-7-97	CR
	M) IRON SIGHT ALIGNMENT		11-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-7-97	CR
640	GALLERY TEST AND TARGET	L-70 R-80	11-12-97	TM
	A) MALFUNCTIONS		11-12-97	TM
	B) PIERCED PRIMERS		11-12-97	TM
645	INSPECT FOR LIVE AMMO		11-12-97	TM DB
655	FINAL INSPECTION A) HEADSPACE		11-17-97	CIC
	B) TRIGGER PULL	<u>2.36</u> <u>2.35</u> <u>2.32</u> <u>2.43</u> <u>2.46</u>	11-14-97	CR
	C) FUNCTION		11-17-97	CIC
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351327

DATE 10-31-97

TESTER CLC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.56		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.52		2.47	
PULL #3	2.61	2.64		2.44	
PULL #4	2.59	2.71		2.44	
PULL #5	2.55	2.63		2.47	
TOTAL	13.03	13.06		12.29	
AVG.	2.606	2.612		2.458	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	2.89		
PULL #2	2.96	2.78		
PULL #3	3.01	2.94		
PULL #4	3.02	2.87		
PULL #5	2.95	2.90		
TOTAL	15.17	14.38		
AVG.	3.034	2.876		

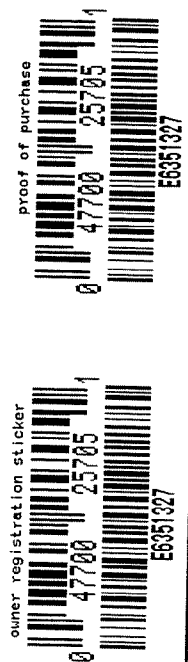
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	3.91		3.97
PULL #2	4.16	3.93		3.94
PULL #3	4.00	4.03		3.90
PULL #4	4.05	3.97		4.18
PULL #5	3.96	3.90		3.91
TOTAL	20.26	19.74		19.9
AVG.	4.052	3.948		3.98

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351327

46 ORDER NO. 25705

19RR

5705 E6351327

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MODEL 700™ M24

UPC



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