

UPC



E6351328

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351328
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0783333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0946667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .122873

THE AMR FOR THIS RIFLE IS: .967

CENTROIDAL DISTANCES

0	TO	1	.0679412
1	TO	2	.190672
1	TO	3	.0516624

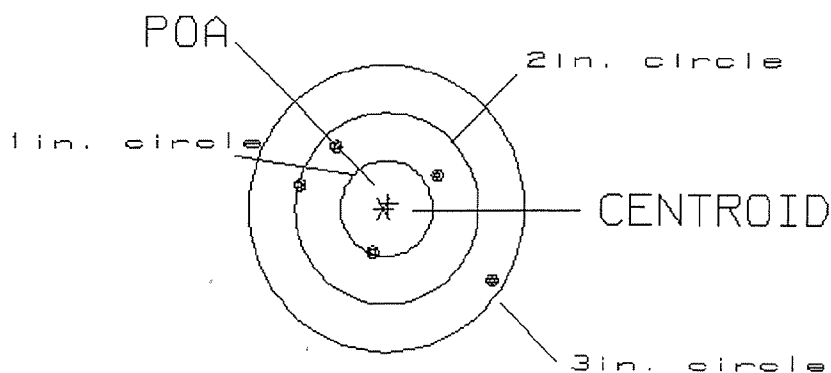
3+ <----POA
2

PATTERN #: [1]
 POA TO CENTROID: .068
 MIN RADIUS : .522
 MEAN RADIUS : .877
 MAX RADIUS : 1.384
 CENTROID X : -.050
 CENTROID Y : -.046

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351328

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.11

0

VS= 1.47

3

GS= 2.36

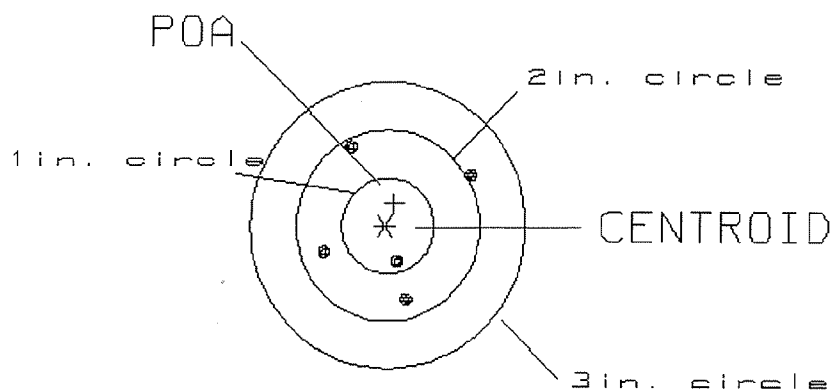
5

PATTERN #: 2
 POA TO CENTROID: .251
 MIN RADIUS : .431
 MEAN RADIUS : .780
 MAX RADIUS : .987
 CENTROID X : -.100
 CENTROID Y : -.230

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.59
 VS= 1.59
 GS= 1.75

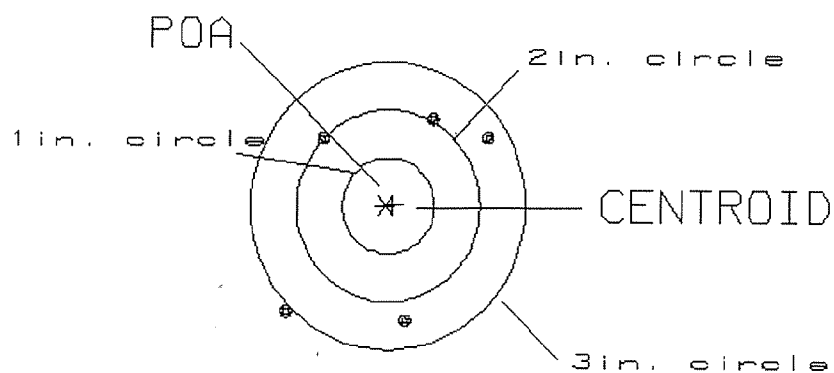
1
 5
 5

PATTERN #: 3
 POA TO CENTROID: .085
 MIN RADIUS : 1.034
 MEAN RADIUS : 1.244
 MAX RADIUS : 1.582
 CENTROID X : -.085
 CENTROID Y : -.008

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351328

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.24

0

VS= 2.14

0

GS= 2.87

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351328

DATE 6-14-97

TESTER C.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.65	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.35	2.50	
PULL #3	2.64	2.46	2.48	
PULL #4	2.69	2.51	2.50	
PULL #5	2.69	2.34	2.45	
TOTAL	13.27	12.31	12.58	
AVG.	2.654	2.462	2.516	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	3.05	
PULL #2	3.04	2.79	
PULL #3	3.13	2.83	
PULL #4	3.07	3.10	
PULL #5	3.10	3.17	
TOTAL	15.28	14.94	
AVG.	3.056	2.988	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.16		3.84
PULL #2	3.85	4.06		4.02
PULL #3	3.94	4.14		3.70
PULL #4	3.90	3.98		3.82
PULL #5	4.07	4.01		3.98
TOTAL	19.91	20.35		19.36
AVG.	3.982	4.07		3.872

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351328

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/12/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-16-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-16-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-16-97	CK
	J) ASSEMBLE STOCK		7-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	CR
	M) IRON SIGHT ALIGNMENT		7-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	CR
640	GALLERY TEST AND TARGET	Right 75 Left 75	8/14/97	TM
	A) MALFUNCTIONS		8/14/97	TM
	B) PIERCED PRIMERS		8/14/97	TM
645	INSPECT FOR LIVE AMMO		8/14/97	AC.
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.59</u> <u>2.61</u> <u>2.53</u> <u>2.66</u> <u>2.54</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

Do Not Use

SERIAL NO.



E6351328

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6351328

46 ORDER NO.

25705

26WR



5705 E6351328

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

