

UPC



E6374484

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*MULTIPLY BY 1 IN PUMPER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374484
8 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .172
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .282667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .330884

THE AMR FOR THIS RIFLE IS: .9653

CENTROIDAL DISTANCES

0 TO 1	.533679
1 TO 2	.194023
1 TO 3	.49291

2 1

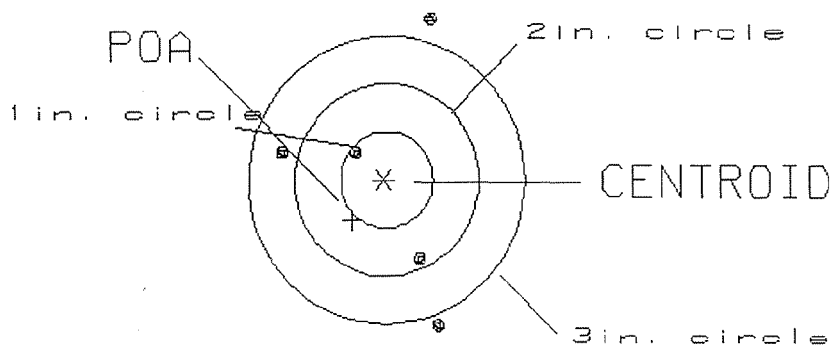
⊖ <----POA

PATTERN #: 1
 POA TO CENTROID: .534
 MIN RADIUS : .444
 MEAN RADIUS : 1.150
 MAX RADIUS : 1.697
 CENTROID X : .338
 CENTROID Y : .413

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374484

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.69
 US= 3.12
 GS= 3.12

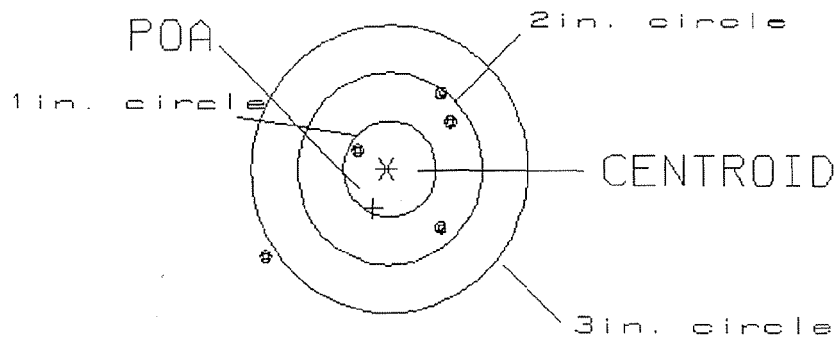
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: .434
 MIN RADIUS : .335
 MEAN RADIUS : .888
 MAX RADIUS : 1.598
 CENTROID X : .144
 CENTROID Y : .410

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CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 1.97	1
VS= 1.62	4
GS= 2.47	4

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .043

MIN RADIUS : .313

MEAN RADIUS : .858

MAX RADIUS : 1.268

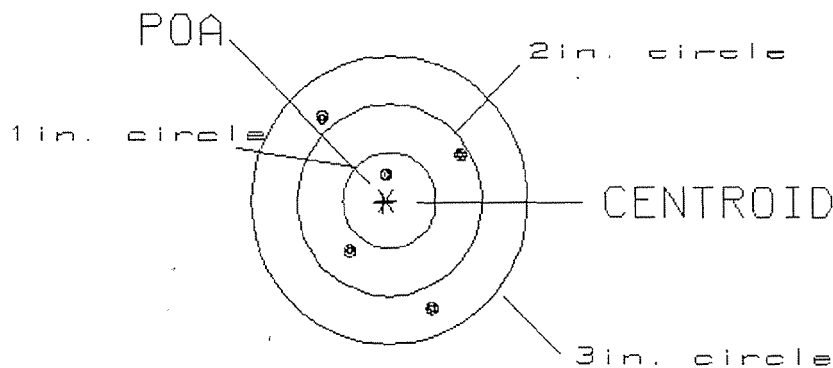
CENTROID X : .034

CENTROID Y : .025

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.45

1

VS= 2.05

3

GS= 2.39

5

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6874484

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>5</u>	12-11-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-11-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT.	<u>.022</u> <u>.021</u> <u>.021</u>	12-11-97	CK
	J) ASSEMBLE STOCK		11-21-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-21-97	CR
	M) IRON SIGHT ALIGNMENT		11-21-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-21-97	CR
640	GALLERY TEST AND TARGET	L 50 R 101	12-8-97	DB
	A) MALFUNCTIONS		12-8-97	DB
	B) PIERCED PRIMERS		12-8-97	DB
645	INSPECT FOR LIVE AMMO		12-8-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CK
	B) TRIGGER PULL	<u>2.44</u> <u>2.48</u> <u>2.58</u> <u>2.65</u> <u>2.60</u>	12/11/97	TM
	C) FUNCTION		12-11-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6374484

DATE 11-19-97

TESTER TW

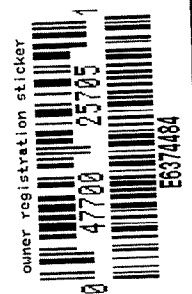
	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.58	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.61	2.61	
PULL #3	2.70	2.64	2.46	
PULL #4	2.63	2.70	2.41	
PULL #5	2.48	2.51	2.70	
TOTAL	1312	1304	1267	
AVG.	2.62	2.60	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	296	296	
PULL #2	316	282	
PULL #3	310	288	
PULL #4	306	284	
PULL #5	294	289	
TOTAL	1522	1439	
AVG.	3.04	2.87	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.26		3.92
PULL #2	3.90	4.29		4.18
PULL #3	3.94	4.23		4.03
PULL #4	4.12	4.40		4.12
PULL #5	4.08	4.40		3.98
TOTAL	2008	2158		20.23
AVG.	4.01	4.31		4.04

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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46
ORDER NO.
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5705 E6374484

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MODEL 700™ M24

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