

* INCLUDES 1 IN CHAPTER

E6374488

UPC



ORDER NO. 25705

BARREL LENGTH 24"
C.R.M. 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374488
9 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.117333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0813333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .142766

THE AMR FOR THIS RIFLE IS: 1.176

CENTROIDAL DISTANCES

0 TO 1	.145014
1 TO 2	.129418
1 TO 3	.067897

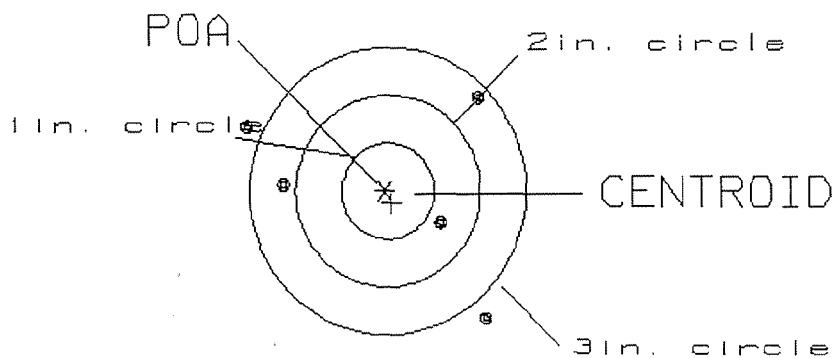
$\bar{x} +$ <----POA

PATTERN #: 1
 POA TO CENTROID: .145
 MIN RADIUS : .722
 MEAN RADIUS : 1.323
 MAX RADIUS : 1.692
 CENTROID X : -.070
 CENTROID Y : .127

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374488

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.57

0

US= 2.27

1

GS= 3.25

3

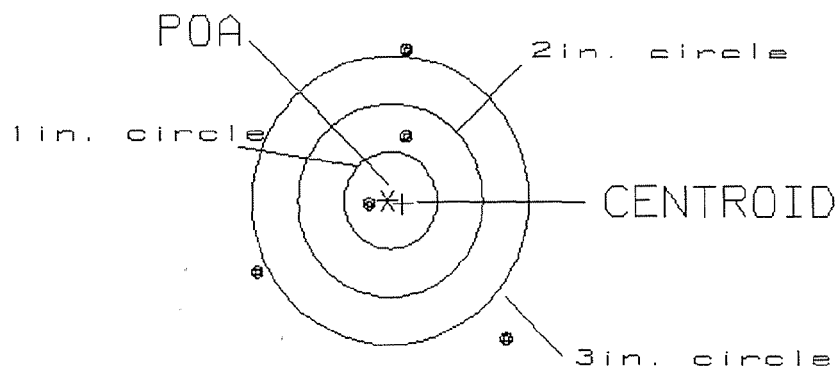
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .167
 MIN RADIUS : .236
 MEAN RADIUS : 1.205
 MAX RADIUS : 1.918
 CENTROID X : -.163
 CENTROID Y : .037

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374488

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.67

1

VS= 3.00

2

GS= 3.20

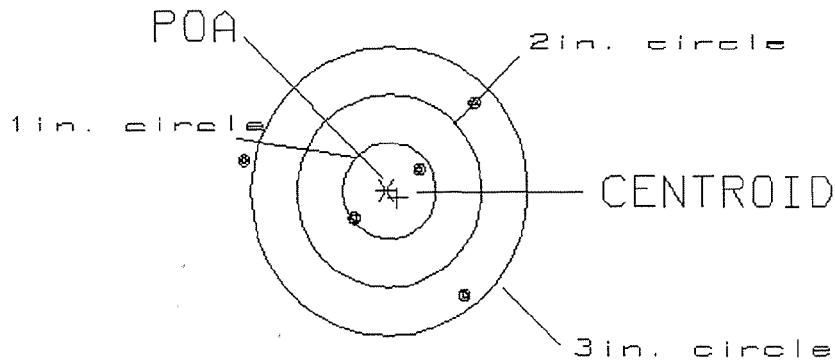
2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .143
 MIN RADIUS : .353
 MEAN RADIUS : 1.000
 MAX RADIUS : 1.578
 CENTROID X : -.119
 CENTROID Y : .080

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374400

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

2

VS= 1.95

2

GS= 2.71

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374488

DATE 11-15-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.53	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.44	2.38	
PULL #3	2.43	2.53	2.57	
PULL #4	2.67	2.46	2.42	
PULL #5	2.55	2.43	2.54	
TOTAL	12.64	12.39	12.39	
AVG.	2.53	2.48	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.91	2.98	
PULL #2	3.08	3.06	
PULL #3	3.16	3.08	
PULL #4	3.09	3.06	
PULL #5	2.97	2.91	
TOTAL	15.21	15.09	
AVG.	3.04	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.95		3.95
PULL #2	3.87	3.91		4.08
PULL #3	3.88	3.94		3.98
PULL #4	4.06	3.88		3.95
PULL #5	3.80	3.85		4.10
TOTAL	19.67	19.53		20.03
AVG.	3.93	3.91		4.01

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374488

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

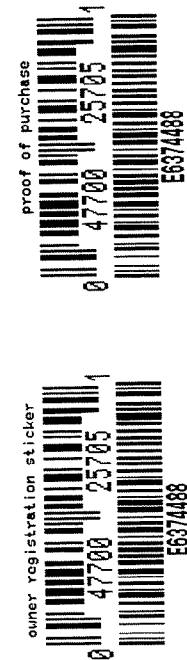
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>4</u>	12-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	12-3-97	CK
	J) ASSEMBLE STOCK		12/1/97	RW
	K) ASSEMBLE SWIVEL STUDS		12-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/1/97	RW
	M) IRON SIGHT ALIGNMENT		12/1/97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/1/97	RW
640	GALLERY TEST AND TARGET	R 95 L 55	12/8/97	LT
	A) MALFUNCTIONS		12/8/97	LT
	B) PIERCED PRIMERS		12/8/97	LT
645	INSPECT FOR LIVE AMMO		12/8/97	PR
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CK
	B) TRIGGER PULL	<u>2.73</u> <u>2.64</u> <u>2.91</u> <u>2.86</u> <u>2.80</u>	12/10/97	RW
	C) FUNCTION		12-11-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



E6374488

ORDER 25705
MODEL 700™ M24
UPC



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ORDER 25705
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VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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48 ORDER NO.
25705

15XR

5705 E6374488