

E6374489

UPC



M2400127701

INITIAL SUBJECT TO PROTECTIVE ORDER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

M2400127702

CONFIDENTIAL SUBJECT TO PROTECTIVE ORDER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374489
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.194333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .384667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .430969

THE AMR FOR THIS RIFLE IS: 1.131

CENTROIDAL DISTANCES

0	TO	1	.578157
1	TO	2	.222191
1	TO	3	.246911

1
2
3
+ <----POA

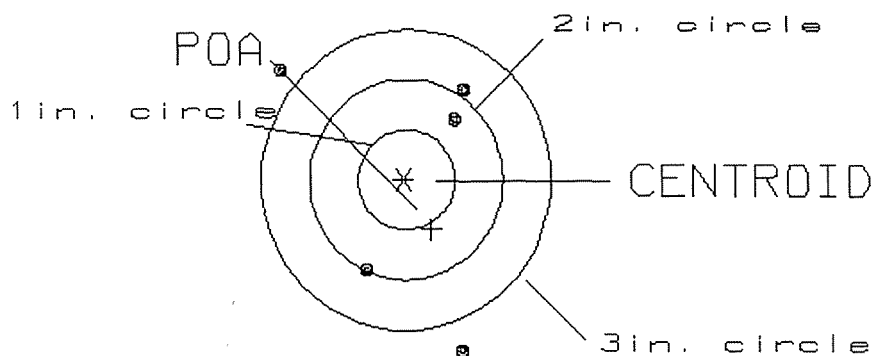
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .578
 MIN RADIUS : .759
 MEAN RADIUS : 1.251
 MAX RADIUS : 1.764
 CENTROID X : -.292
 CENTROID Y : .499

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374489

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.97
 VS= 2.74
 GS= 3.37

0
 2
 3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .394

MIN RADIUS : .714

MEAN RADIUS : 1.230

MAX RADIUS : 1.928

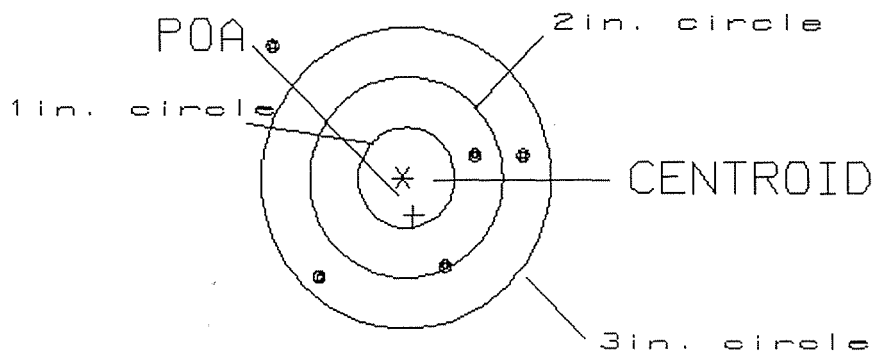
CENTROID X : -.105

CENTROID Y : .379

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374489

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.54

0

VS= 2.31

1

GS= 2.89

4

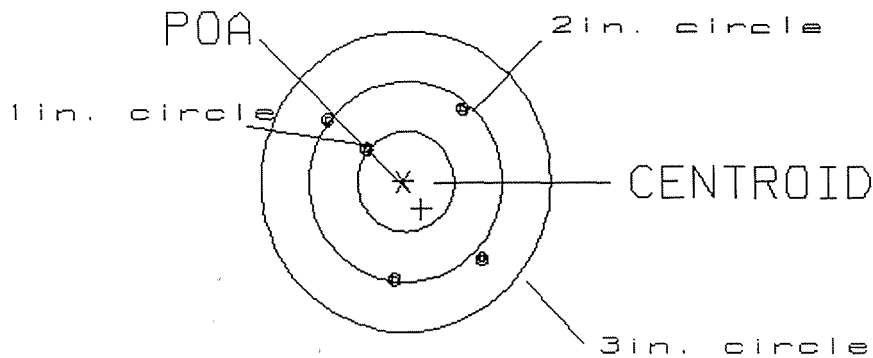
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .333
 MIN RADIUS : .543
 MEAN RADIUS : .913
 MAX RADIUS : 1.121
 CENTROID X : -.186
 CENTROID Y : .276

22 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.64

0

VS= 1.69

3

GS= 2.16

5

GUN SERIAL # E 6374489

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE			
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 65 R 85	11/21/97	PB
	A) MALFUNCTIONS		11/21/97	PB
	B) PIERCED PRIMERS		11/21/97	PB
645	INSPECT FOR LIVE AMMO		11/21/97	GM
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.64</u> <u>2.56</u> <u>2.46</u> <u>2.61</u> <u>2.62</u>	11-26-97	CR
	C) FUNCTION		12-3-97	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374489

DATE 10-25-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.48	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.47	2.60	
PULL #3	2.60	2.56	2.57	
PULL #4	2.64	2.49	2.52	
PULL #5	2.68	2.56	2.62	
TOTAL	13.14	12.56	12.79	
AVG.	2.63	2.51	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.97	
PULL #2	3.10	3.00	
PULL #3	3.07	3.09	
PULL #4	2.98	3.06	
PULL #5	3.06	3.06	
TOTAL	15.26	15.18	
AVG.	3.05	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.26		4.04
PULL #2	4.17	4.28		3.93
PULL #3	4.11	4.17		3.97
PULL #4	4.30	4.20		3.99
PULL #5	4.33	4.19		3.88
TOTAL	21.00	21.10		19.81
AVG.	4.20	4.22		3.96

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

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SERIAL NO.



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ORDER 25705

MODEL 700™ M24

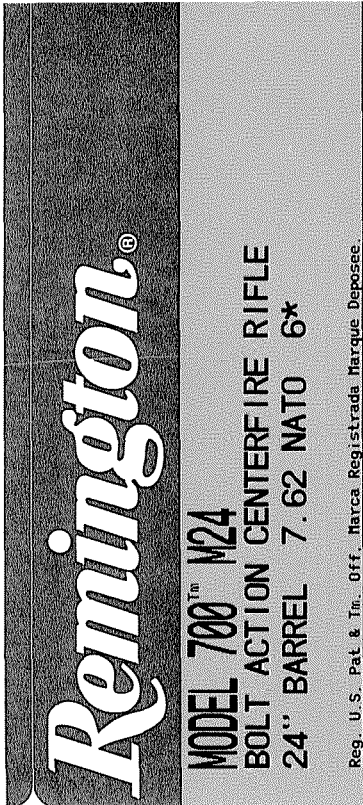
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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6374489